Ocean Alkalinity Enhancement - Avoiding runaway $CaCO_3$ precipitation during quick and hydrated lime dissolution

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Abstract. Ocean ~~A~~alkalinity ~~E~~enhancement (OAE) is~~has been proposed as~~ a method ~~to~~ that can remove carbon dioxide (CO_2) from the atmosphere and ~~to~~ counteract ocean acidification, through the dissolution of alkaline minerals. ~~It involves the dissolution of alkaline minerals. However~~Currently, ~~a~~ critical knowledge gaps exist~~s~~ regarding the~~ir~~ dissolution of different minerals suitable for OAE in natural seawater. ~~Particularly,~~Of particular importance, is to understand how much alkaline mineral can be dissolved before secondary precipitation of calcium carbonate ($CaCO_3$) occurs~~, is yet to be established. Secondary precipitation should be avoided as it~~ since secondary $CaCO_3$ precipitation reduces the atmospheric CO_2 uptake potential of OAE. Using two types of minerals proposed for OAE~~ minerals as example~~, ~~i.e.,~~ quick lime (CaO) and hydrated lime ($Ca(OH)_2$), we show that both ~~feedstocks~~ (<63 µm of diameter) dissolved in seawater within a few hours. ~~However, while n~~No $CaCO_3$ precipitation ~~was found to occur~~ occurred at a saturation state ($\Omega_{A\cancel{r}}$) of ~~about~~ ~5, but $CaCO_3$ ~~precipitated~~ precipitation in the form of aragonite occurred above ~~beyond a threshold of~~ an Ω_A value of 7. This limit is ~~much~~ lower than ~~what would be~~ expected for typical pseudo-homogeneous precipitation, i.e., in the presence of colloids and organic matter. Secondary precipitation at ~~unexpectedly~~ low $\Omega_{A\cancel{r}}$ (~7) ~~was the~~ was the result of ~~so-called~~ heterogeneous precipitation onto mineral ~~phases~~surfaces, most likely onto the added CaO and $Ca(OH)_2$ ~~prior to full dissolution~~particles. Most importantly, ~~this led to~~ runaway $CaCO_3$ precipitation was observed, ~~i.e.,~~ a condition where significantly more total alkalinity (TA) was removed than initially added~~, until Ω_{Ar} reached levels below 2~~. Such runaway precipitation ~~would~~ could reduce the OAE CO_2 uptake efficiency from ~~about~~ ~0.8 moles of CO_2 per mole of added TA down to ~~only~~ 0.1 mole of CO_2 per mole of TA. Runaway precipitation appears to be avoidable by dilution below the critical $\Omega_{A\cancel{r}}$ threshold of 5, ideally within hours of the mineral additions to minimise initial $CaCO_3$ precipitation. Finally, OAE simulations suggest that for the same $\Omega_{A\cancel{r}}$ threshold, the amount of TA that can be added to seawater would be more than three times higher at 5 °C than at 30 °C. The maximum TA addition could also be increased by equilibrating the seawater ~~Also, equilibration~~ to atmospheric CO_2 levels~~,~~ (i.e., to a pCO_2 of ~416 µatm) during addition. This would allow for more TA to be added in seawater without inducing $CaCO_3$ precipitation, using OAE at its CO_2 removal potential.~~, during mineral dissolution would further increase it by a factor of ~6 and ~3 respectively.~~

1 Introduction

~~Climate~~ Modern climate change is ~~currently~~ considered as one of the greatest threats to humankind (Hoegh-Guldberg et al., 2019; IPCC, 2021; The Royal Society and Royal Academy of Engineering, 2018). Global mean temperature has increased by 1.0 °C since pre-industrial times, and could reach +1.2-1.9 °C in the next 20 years, and +2.1-5.7 °C by the end of this century (IPCC, 2021)~~-~~. Furthermore, about~~up to~~ ~~30~~26% of all anthropogenic carbon dioxide (CO_2) emissions have been taken up by the ocean through air-sea gas exchange between 1750 and 2020 (Friedlingstein et al., 2022). This has led~~, leading~~ to a decrease in the average open ocean pH by 0.1 unit~~s~~ in a process termed ocean acidification – OA (Bates et al., 2012; Canadell et al., 2007; Carter et al., 2019; Cyronak et al., 2014; Doney et al., 2009; Hoegh-Guldberg et al., 2007).

The ~~CO_2 reduction pledges by the signatory states~~ aim of the 2015 Paris Agreement ~~aim~~ is to minimise the negative impacts of global warming and OA~~ on ecosystems and human societies~~ by limiting global warming to less than +2.0 °C, ideally below +1.5 °C, by the end of this century (Goodwin et al., 2018). However, the current and pledged reductions will likely not be enough and additional CO_2 mitigation strategies are ~~being discussed~~needed, such as ocean alkalinity enhancement – OAE (Gattuso et al., 2015; GESAMP, 2019; Lenton and Vaughan, 2009; The Royal Society and Royal Academy of Engineering, 2018). ~~Among carbon dioxide removal approaches,~~ OAE could be an efficient approach for CO_2 removal (current emissions of 40 Gt per year)~~has a high carbon dioxide removal potential~~, with models suggesting ~~that between~~ a potential of 165 ~~and~~ to 790 Gigatonnes (1 Gt = 10~~e~~^{15} g) of atmospheric CO_2 ~~could be~~ removed by the year 2100 on a global scale if OAE was implemented today (Burt et al., 2021; Feng et al., 2017; IPCC, 2021; Keller et al., 2014; Köhler et al., 2013; Lenton et al., 2018). However, ~~there is no~~ empirical data on OAE efficacies is limited, and ~~in particular regarding~~ safe thresholds for mineral dissolution are particularly lacking (National Academies of Sciences and Medicine, 2021).

OAE typically relies on the dissolution of alkaline minerals in seawater, releasing alkalinity similar~~ly~~ to natural rock weathering processes (Kheshgi, 1995). Suitable candidates are magnesium-rich minerals such as brucite, periclase or forsterite, and calcium-rich minerals such as quick and hydrated lime (Renforth and Henderson, 2017). Quick and hydrated lime are of particular interest, due to their high solubility in seawater ~~as well as their relatively~~ and rapid dissolution. Quick lime, ~~also known as~~ i.e., calcium oxide (CaO), is obtained by the calcination of limestone, ~~mainly~~ composed primarily of calcium carbonate ($CaCO_3$), ~~and~~ which is present in large quantities within the ~~E~~earth's crust. Once heated to temperatures of ~1200 °C, each molecule of $CaCO_3$ breaks down into one molecule of CaO and one molecule of CO_2 (Ilyina et al., 2013; Kheshgi, 1995). Hence, for maximum OAE potential, carbon capture during calcination and subsequent storage would be ~~advisable~~ necessary (Bach et al., 2019; Ilyina et al., 2013; Kheshgi, 1995; Renforth et al., 2013; Renforth and Kruger, 2013). CaO can ~~then~~ be hydrated into calcium hydroxide ($Ca(OH)_2$), also known as hydrated lime. The addition of either CaO or $Ca(OH)_2$ to seawater leads to the dissociation of $Ca(OH)_2$ into one calcium Ca^{2+} and two hydroxyl ions OH^- (Feng et al., 2017; Harvey, 2008). Ignoring the non-linearities of the seawater carbonate system (i.e., changes in total alkalinity, TA, and dissolved inorganic carbon, DIC, are not 1:1)~~The~~ ~~,~~ the chemical reaction of CO_2 and $Ca(OH)_2$ dissolution and the subsequent uptake of atmospheric CO_2 can be written as~~ follows, which includes the subsequent uptake of atmospheric CO_2, and ignores the non-linearities of the seawater carbonate system (i.e., changes in total alkalinity, TA, and dissolved inorganic carbon, DIC, are not 1:1)~~:

$$(CaO + H_2O \rightleftharpoons Ca(OH)_2) + 2CO_2 \rightarrow Ca^{2+} + 2HCO_3^- \tag{1}$$

The dissolution of CaO and $Ca(OH)_2$ and the subsequent addition of TA increases the pH of seawater ~~pH~~, ~~while changing~~ which changes the carbonate chemistry speciation (Zeebe and Wolf-Gladrow, 2001). DIC can be approximated ~~by being~~ as the sum of HCO_3^- and CO_3^{2-} (ignoring the ~~relatively~~ small contribution by CO_2). Similarly, TA can be approximated as the sum of HCO_3^- and 2 CO_3^{2-} (ignoring the smaller contributions by boric and silicic acid, and other minor components). Combining both DIC and TA equations reveal that CO_3^{2-} concentrations can be expressed as $[CO_3^{2-}]$ = TA-DIC. Hence, increasing TA at a constant DIC, e.g., by dissolving CaO or $Ca(OH)_2$, increases $[CO_3^{2-}]$, shifting the carbonate chemistry speciation towards a higher pH (Figure A1) (Dickson et al., 2007; Wolf-Gladrow et al., 2007; Zeebe and Wolf-Gladrow, 2001). The subsequent shift in DIC speciation leads to a decrease in ~~$[CO_2]$~~dissolved CO_2 concentrations, reducing the partial pressure of CO_2 (pCO_2) in seawater and increasing its atmospheric CO_2 uptake potential.

Depending on the amount of TA added and the initial seawater pCO_2, the TA-enriched seawater would either take up CO_2 from the atmosphere or reduce outgassing of CO_2 ~~in the case where seawater pCO_2 is still above atmospheric levels~~. Factoring in the non-linearities of the carbonate system ~~non-linearities~~, about 1.6 moles of atmospheric CO_2 could be taken up per mole of dissolved CaO or $Ca(OH)_2$ (Köhler et al., 2010). Furthermore, dissolving CaO and $Ca(OH)_2$ can also counteract ocean acidification. ~~in two ways,~~ During the dissolution of alkaline minerals, ~~raising the~~both pH and the ~~calcium carbonate~~ $CaCO_3$ saturation state of seawater (Ω_{CaCO_3}) increase~~, with Ω_{CaCO_3} increasing both because of increased~~ through increasing ~~[~~Ca^{2+}~~]~~ and ~~[~~CO_3^{2-}~~]~~ concentrations. This makes OAE a dual solution for removing atmospheric CO_2 and mitigating OA (Feng et al., 2017; GESAMP, 2019; Harvey, 2008). However, ~~major~~ there are important knowledge gaps ~~exist regarding OAE, considering most research to date has been based on conceptual and numerical modelling~~in our understanding surrounding basic mineral dissolution in seawater (Feng et al., 2016; González and Ilyina, 2016; Mongin et al., 2021; Renforth and Henderson, 2017).

One ~~such~~ knowledge gap is the critical Ω_{CaCO_3} threshold ~~that seawater can be raised to~~ beyond which $CaCO_3$ ~~would~~ starts to precipitate inorganically. Such secondary precipitation constitutes the opposite of alkaline mineral dissolution and would decrease pH and Ω_{CaCO_3}, while simultaneously increasing ~~seawater~~ the ~~[~~CO_2~~]~~ concentration in seawater. This would decrease the ocean uptake's capacity for atmospheric CO_2, having the opposite of the intended effect ~~as what is initially intended~~. ~~Similarly~~Additionally, if all added alkalinity is ~~being~~ precipitated, only ~~1~~ one mole of atmospheric CO_2 per mole of Ca^{2+} would be removed, instead of ~~about~~ ~1.6 ~~without~~in the absence of $CaCO_3$ precipitation. If even more $CaCO_3$ precipitates, the efficiency of OAE would be further reduced. At typical seawater conditions, $CaCO_3$ precipitation ~~does not precipitate spontaneously in typical seawater~~ does not occur due to ~~various factors such as~~ the absence of mineral phase precipitation nuclei and the presence of precipitation inhibitors such as dissolved organic compounds, magnesium (Mg) or phosphate (Chave and Suess, 1970; De Choudens-Sanchez and Gonzalez, 2009; Pytkowicz, 1965; Rushdi et al., 1992; Simkiss, 1964). ~~The latter two directly influence $CaCO_3$ nuclei formation rates.~~ There are three types of $CaCO_3$ precipitation~~, i.e.~~, 1) homogeneous (in the absence of any precipitation nuclei), 2) heterogeneous (in the presence of mineral phases), and 3) pseudo-homogeneous (in the presence of colloids and organic materials) (Marion et al., 2009; Morse and He, 1993). For ~~the latter~~pseudo-homogeneous precipitation, the critical ~~precipitation~~ threshold at which ~~for~~ calcite precipitates spontaneously ~~(at a salinity of 35 and at a temperature of 21 °C)~~ is at a calcite saturation state ($\Omega_{C\cancel{a}}$) of ~18.8 (at a salinity of 35 and at a temperature of 21 °C) (Marion et al., 2009). Assuming ~~a~~ typical open-ocean carbonate chemistries (e.g., TA ~2350 µmol kg^{-1} and DIC ~2100 µmol kg^{-1})~~concentrations, i.e., ~2350 µmol kg^{-1} and ~2100 µmol kg^{-1} respectively (Dickson et al., 2007)~~, this threshold would be reached ~~by~~ through an increase in TA of ~810 µmol kg^{-1}~~,~~. This corresponds ~~corresponding~~ to a critical threshold for $\Omega_{\cancel{CaCO_3}}$ with respect to aragonite, i.e., $\Omega_{A\cancel{r}}$, of ~12.3. ~~Concerning t~~The two other types of precipitation ~~,~~ (i.e., homogeneous and heterogeneous), ~~these~~ are more poorly constrained (Marion et al., 2009). Importantly, at ~~the~~ current ~~seawater~~ dissolved ~~magnesium~~ Mg and Ca concentrations in seawater, the $CaCO_3$ ~~morphotype~~ polymorph that is favoured during inorganic precipitation is aragonite rather than calcite (Morse et al., 1997; Pan et al., 2021). Therefore, aragonite saturation state Ω_A may be a more important determinant of critical runaway precipitation thresholds. No matter what mineral phase is precipitating, a better understanding of $CaCO_3$ precipitation under conditions relevant to OAE are needed.

To gain a better understanding on the consequences of CaO and $Ca(OH)_2$ dissolution for OAE, we conducted several dissolution experiments with CaO and $Ca(OH)_2$ to determine 1) how much alkaline material can be dissolved without inducing $CaCO_3$ precipitation, 2) what causes secondary $CaCO_3$ precipitation, and 3) how secondary precipitation can be avoided ~~if observed~~.

2 Material & Methods

2.1 Experimental setup

Two different calcium minerals were used, CaO powder from Ajax Finechem (CAS no 1305-78-8) and ~~an~~ industrial $Ca(OH)_2$ powder (Hydrated Lime 20kg, Dingo). The elemental compositions of these powders ~~was~~ were analysed ~~on~~ using an Agilent 7700 Inductively Coupled Plasma Mass Spectrometer, coupled to a laser ablation unit (NWR213, ~~from~~ Electro Scientific Industries, Inc). ~~The s~~Samples were embedded in resin and instrument readings calibrated against standard reference materials, batches #610 and #612, from the National Institute of Standards and Technology.

~~The~~ All dissolution experiments were conducted in natural seawater. The seawater was collected between September 2020 and June 2021, about 200 to 300 m from the shore, avoiding suspended sand or silt, at Broken Head, New South Wales, Australia (28°42'12" S, 153°37'03" E). Seawater was stored up to 14 days at 4 °C in the dark to slow bacterial metabolic activity and allow for all suspended particles ~~in suspension~~ to ~~sink~~ settle onto~~to~~ the bottom before being sterile-filtered using a peristaltic pump, connected to a 0.2 µm Whatman Polycap 75 AS filter. For salinity measurements, about 200 mL of seawater were placed in a gas-tight polycarbonate container and allowed to equilibrate to room temperature overnight. The sample's conductivity and temperature ~~was~~ were then measured ~~using a~~ with a Metrohm ~~measuring~~ cell (~~Metrohm~~ 6.017.080), connected to a 914 pH/Conductometer. The conductivity was recorded in millisiemens per cm (mS/cm), and the temperature in °C. Salinity was calculated according to Lewis and Perkin (1981) on the 1978 practical salinity scale. The salinity in each experiment is reported in Table A1.

2.2 OAE experiments

For each experiment, seawater was accurately weighed (in grams to 2 decimal places) into high-quality borosilicate 3.3 2 L Schott Duran beakers, and the temperature was controlled via a Tank Chiller Line TK 1000 set ~~to~~ at 21 °C, feeding a re-circulation water jacket (Figure A2). A magnetic stir bar was placed in the beaker, and the natural seawater was constantly stirred at ~200 rpm. To minimise gas exchange, a floating lid with various sampling ports was placed on top. Finally, after one hour of equilibration, calculated amounts of weighed-in calcium alkaline compounds were added. Upon addition, samples for DIC and TA were taken at increasing time intervals to fully capture the dissolution kinetics and check for potential secondary precipitation. Furthermore, the pH was monitored at a frequency of 1 Hertz for the first hour before alkalinity addition, and over 4 hours after addition to ~~get an estimate for~~ determine when alkalinity was fully released. Once the pH plateaued (corresponding to maximum TA release), the content of the beaker was carefully transferred to a clean Schott bottle to ensure that evaporation would not ~~play a role in changing~~ alter the DIC ~~and~~ or TA concentrations. Bottles were kept in the dark for the duration of each experiment, i.e., up to 48 days, with the same constant stirring of ~200 rpm at 21 °C. Each bottle was exposed to UV light for at least 30 minutes after each sampling to ~~avoid~~ inhibit bacterial growth.

2.2.1 CaO and $Ca(OH)_2$ dissolution

Following the ~~previously described~~ beaker setup as described in section 2.2, TA was added by sieving CaO and $Ca(OH)_2$ through a 63 µm mesh, ~~avoiding~~ to avoid the formation of larger CaO or $Ca(OH)_2$ aggregates. The mesh was placed in a clean upside-down 50 mL Falcon tube cap, to minimise the loss of material smaller than 63 µm, and the overall weight was recorded in mg. Then, the mesh was placed above the Schott bottle, and mineral was added by gently tapping the side of the sieve. Finally, the sieve was placed in the same upside-down Falcon tube cap and weighed once again, thereby making sure that the desired amount had been added to the beaker. The weighing steps were carefully performed to avoid material loss between the bottle and the balance, and ~~was~~ were achieved in less than ~~5~~ five minutes. Two alkalinity additions, +250 and +500 µmol kg^{-1} with each calcium mineral powder were performed (Table 1).

2.2.2 Na_2CO_3 alkalinity, ~~and~~ particles additions, and filtration

Three further experiments assessed the role of mineral phases during secondary $CaCO_3$ precipitation observed in the previous experiments. The first experiment ~~made use of~~ used a 1M solution of sodium carbonate (Na_2CO_3, CAS number 497-19-8), freshly prepared on the day to limit ~~which was freshly prepared before the experiment~~ CO_2 ingassing. Ultrapure Na_2CO_3 was accurately weighed~~, i.e., (~~in mg ~~(~~with 2 decimal places), into a clean 100 mL Schott bottle and made up to 100 g with MilliQ (18.2 MΩ). The solution was then sonicated for 15 minutes, ~~and~~ with gentle mixing every five minutes. The amount of Na_2CO_3 to be added to seawater was calculated so that a similar maximum Ω_{Ar} would be reached, i.e., ~7.7, as in the previous experiments with the highest addition of CaO and $Ca(OH)_2$. This required about twice the alkalinity increase as before (Table 1), because Na_2CO_3 additions concomitantly increase DIC when dissociating in two sodium and one CO_3^{2-} ion, making the $\Omega_{\cancel{CaCO_3}}$ increase smaller. All carbonate chemistry calculations were done in CO_2SYS (see below).

In another similar experiment to the Na_2CO_3 addition, quartz powder was added after two days. Quartz powder was chosen as it does not dissolve on the timescales relevant for this study (Montserrat et al., 2017). The addition of quartz powder was similar to the sieved CaO and $Ca(OH)_2$ additions, i.e., through a 63 µm mesh. The mass of quartz particles added~~,~~ (~~recorded~~ in mg with 2 decimal places), was determined to provide the same mineral surface area as for the $Ca(OH)_2$ experiments with a TA increase of 500 µmol kg^{-1}. It was calculated using densities and masses ~~for~~ of $Ca(OH)_2$ and quartz, ~~and~~ assuming spherical particles with a diameter of 63 µm.

~~Finally, a~~The third experiment ~~was carried out in which all particles were removed by filtration, using $Ca(OH)_2$ as the alkaline compound and following~~ followed the same experimental setup as described ~~above (~~ in section 2.2.1~~)~~. Here, ~~we first added~~ $Ca(OH)_2$ was added to first increase TA by ~500 µmol kg^{-1} (Table 1). After 4 h of reaction, the entire content of the 2L Schott beaker was filtered through a N~~n~~ylon Captiva Econofilter (25mm) with a pore size of 0.45 µm into a clean 1L Schott bottle using a peristaltic pump. The bottle was filled from bottom to top, with overflow to minimise gas exchange.

2.2.3 Dilution experiments

In a last set of experiments, alkalinity enriched seawater was diluted with natural seawater, to test if secondary precipitation can be avoided or stopped. $Ca(OH)_2$ powder was added to reach final alkalinity enrichments of 500 and 2000 µmol kg^{-1} and dilutions were carried out at several ~~points in time~~time intervals.

For the experiment with a targeted TA increase of 500 µmol kg^{-1}, a larger quantity of TA-~~-~~enriched seawater was required to perform all dilutions and sampling in comparison to the previous experiments. Therefore, two 5L Schott bottles were filled with 5kg of natural seawater and placed on a magnetic stirring platform. Calculated weighed-in masses of $Ca(OH)_2$ were added to the first bottle, as described in section 2.2.1, using the 63 µm sieve, while the natural seawater in the second bottle was kept for subsequent dilutions. Both bottles were kept on the same bench under the same conditions, ~~both~~ stirring at a rate of ~200 rpm, for the duration of the experiment.

Following the $Ca(OH)_2$ addition, 1:1 dilutions (500 g TA-~~-~~enriched seawater:500 g natural seawater) were performed in clean 1L Schott bottles that were ~~then~~ kept in the dark and placed on a magnetic platform at a stirring rate of ~200 rpm. After each sampling time, the bottles were exposed to UV light for at least 30 minutes. The second dilution experiment was set up like the first one, the only difference being that the targeted TA increase was 2000 µmol kg^{-1}. The dilution ratio was 1:7 to reduce the targeted TA increase again to 250 µmol kg^{-1}. All dilutions were performed 10 minutes, 1 hour, 1 day and 1 week after $Ca(OH)_2$ addition, leading to ~~2~~ two TA-enriched and ~~8~~ eight diluted treatments.

2.3 Carbonate chemistry measurements

Samples for TA and DIC measurements were filtered through a N~~n~~ylon Captiva Econofilter (0.45 µm) using a peristaltic pump into 100 mL Borosilicate 3.3 Schott DURAN glass stopper bottles. The bottles were gently filled from the bottom to top, using a 14-gauge needle as described in Schulz et al. (2017), with at least half of their volume allowed to overflow, corresponding to ~150 mL of seawater sampled per time-point ~~(Dickson et al., 2007)~~. After filling, 50µL of saturated mercuric chloride solution ~~was~~ were added to each sample before being stored without headspace in the dark at 4 °C.

TA was analysed in duplicate~~s~~ via potentiometric titrations ~~on an~~by a Metrohm 848 Titrino Plus coupled to an 869 Compact Sample Changer ~~from Metrohm~~ using 0.05M HCl, with the ionic strength adjusted to 0.72 mol kg^{-1} ~~with~~ using NaCl, corresponding to a salinity of 35. Titrations and calculations followed the open-cell titration protocols by Dickson et al. (2007). DIC was measured in triplicate~~s~~ using an Automated Infra-Red Inorganic

Carbon Analyzer (AIRICA, Marianda) coupled to a LICOR Li7000 Infra-Red detector as described in Gafar and Schulz (2018). Measured values of TA and DIC were corrected using an internal s~~S~~tandard prepared as described in Dickson (2010)~~per Dickson et al. (2007) which had been~~, calibrated against Certified Reference Materials Batch #175 and #190~~ (Dickson, 2010)~~.

The overall instruments uncertainty for TA and DIC was calculated as follows. For each measurement, a standard deviation was calculated, from duplicates of TA and triplicates of DIC. The samples and reference materials standard deviations were averaged, and an error propagation on these values were used to estimate average measurement uncertainty, i.e., ± 1.0 μmol kg^{-1} and DIC at ± 0.8 μmol kg^{-1}, for TA and DIC, respectively.

2.4 Particulate Inorganic Carbon and Scanning Electron Microscopy (SEM)

In cases where TA and DIC decreases were ~~detected~~observed, indicative of $CaCO_3$ precipitation, ~~several~~ samples were taken at the end of the experiments for total particulate carbon (TPC), particulate organic carbon (POC) and scanning electron microscopy (SEM) analyses. TPC and POC samples were collected in duplicates on pre-combusted (450 °C) GF/F filters and stored frozen until analysis. Before analysis, POC filters were fumed with HCl for 2 hours before drying over night at 60 °C while TPC filters were dried untreated (Gafar and Schulz, 2018). The filters were wrapped in tin capsules and pressed into small ~~balls of about~~ 5 mm diameter balls. ~~Both~~ TPC and POC were quantified on ~~an~~ a Thermo-Fisher Elemental Analyser Flash EA, ~~Thermo Fisher,~~ coupled to ~~an~~ a Delta V Plus Isotope Ratio Mass Spectrometer~~, Delta V Plus~~. Particulate inorganic carbon (PIC), or $CaCO_3$, was calculated ~~from~~ based on the difference between TPC and POC. The results are reported in μmol kg^{-1} of seawater with an uncertainty estimate ~~for each calculated~~ by an error propagation ~~from~~ of the square root of the sum of the squared standard deviations for TPC and POC.

For SEM analysis, 10 to 15 mL of the sample water was collected on polycarbonate Whatman Cyclopore filters with a 0.2 μm pore size~~,~~ and rinsed with 50 mL of MilliQ. The filters were dried at 60 °C overnight and kept in a desiccator until analysis on a tabletop Hitachi Scanning Electron Microscope TM4000 Plus~~ from Hitachi,~~. The microscope was coupled to an Energy Dispersive X-Ray (EDX) Analyser, allowing to identify the $CaCO_3$ ~~morphotype~~polymorph and elemental composition of precipitates. Finally, CaO and $Ca(OH)_2$ powders were analysed for their carbon content. This analysis aimed to identify the presence and estimate the amount of particulate carbon, most likely $CaCO_3$, in the respective mineral powders.

2.5 Carbonate chemistry calculations

Measured DIC, TA, temperature and salinity were used to calculate the remaining carbonate chemistry parameters with the CO_2SYS script for MATLAB® (MathWorks). The borate to salinity relationship and boric acid dissociation constant from Uppstrom (1974), and the carbonic acid dissociation constants ~~for carbonic acid by~~ of Lueker et al. (2000)~~, and for boric acid by Uppstrom (1974)~~ were used. With two measured carbonate chemistry parameters, i.e., DIC and TA, the others can be ~~calculated straight away~~derived. An ~~exception~~ important difference in our experiments was that the dissolution of CaO and $Ca(OH)_2$ change~~s~~d the calcium concentration and hence the salinity-based Ω_{CaCO_3} calculated by CO_2SYS is underestimated. Ω_{CaCO_3} is defined by the solubility product of $CaCO_3$ as:

$$\Omega_{\cancel{CaCO3}} = \frac{[Ca^{2+}] \times [CO_3^{2-}]}{K_{sp}} \qquad (2)$$

where $[Ca^{2+}]$ and $[CO_3^{2-}]$ denote seawater concentrations of Ca^{2+} and CO_3^{2-}, and K_{sp} is the solubility product for calcite or aragonite at the appropriate salinity and temperature. To calculate saturation states, the correct calcium concentration $[Ca^{2+}]_{Corr}$ was estimated from measured salinity (Riley and Tongudai, 1967) and half the alkalinity concentration ~~increase~~ change, ΔTA, ~~that was~~ generated during CaO or $Ca(OH)_2$ dissolution or los~~st~~s due to $CaCO_3$ precipitation~~, ΔTA~~:

$$[Ca^{2+}]_{Corr} = \frac{0.01028}{35} \times \text{Salinity} + \frac{\Delta TA}{2} \qquad (3)$$

where 0.01028 ~~denotes~~ is the molar Ca^{2+} concentration~~s~~ at a salinity of 35. K_{sp} was calculated from in-situ temperature and salinity according to Mucci (1983). The correct~~ed~~ $\Omega_{C\cancel{a}}$ and $\Omega_{A\cancel{r}}$ were then calculated according to Equation 2. Please note that we have opted to report $\Omega_{A\cancel{r}}$ rather than $\Omega_{C\cancel{a}}$ since aragonite is more likely to be precipitated in natural modern seawater (Morse et al., 1997).

2.6 OAE simulations

CO_2SYS and the results from the various dissolution experiments were used to simulate three OAE scenarios (Table 3). Three alkalinity additions were simulated, +250, +500 and +1000 µmol kg^{-1}. The starting parameters were TA = 2350 µmol kg^{-1}, DIC = 2100 µmol kg^{-1}, salinity = 35, temperature = 19 °C, using the same acid-base equilibrium constants as described in section 2.5. In the first scenario, for all three additions, no $CaCO_3$ precipitation was assumed. We then estimated ~~, and~~ the amount of CO_2 taken up by the seawater after atmospheric re-equilibration~~ was calculated~~, i.e., until a pCO_2 of ~416 ppm. For the +500 and +1000 µmol kg^{-1} TA increases, two additional simulations were performed~~:~~. ~~first~~ First, we assumed that as much $CaCO_3$ precipitated as TA was added, e.g., after increasing the TA by 500 µmol kg^{-1}, we assumed a loss of 500 µmol kg^{-1} of TA and 250 µmol kg^{-1} of DIC. We then simulated atmospheric re-equilibration until a pCO_2 of ~416 ppm and recorded the changes in the carbonate chemistry parameters. ~~, and s~~Second, we assumed that $CaCO_3$ precipitated down to an $\Omega_{A\cancel{r}}$ of ~2 as observed in our experiments. A~~gain, a~~fter calculating full carbonate chemistry speciation in these various scenarios, the amount of CO_2 taken up after atmospheric re-equilibration was determined using the same approach as described above.

3 Results

3.1 Chemical composition of CaO and $Ca(OH)_2$

The bulk chemical composition of the CaO and $Ca(OH)_2$ powders were analysed~~ for their major ions~~. These consisted primarily of~~As to be expected, both consisted mainly of~~ calcium, with minor contributions of magnesium and silicon (see Table A2, for a more comprehensive list). Furthermore, CaO and $Ca(OH)_2$ contained about 9.4 ±0.1 mg g^{-1} and 18.0 ±0.2 mg g^{-1} of particulate carbon respectively, i.e., ~0.9% and ~1.8% by weight.

3.2 CaO dissolution in filtered natural seawater

In the first CaO experiment with a targeted 250 μmol kg^{-1} TA addition, TA increased by ~200 μmol kg^{-1} within the first 4 hours (Figure 1a). Following this increase, TA was stable over time. In contrast, DIC increased slowly, about 1 μmol kg^{-1} per day, reaching about +50 μmol kg^{-1} on day 47 of the experiment (Figure 1b). Ω_{Ar} reflected the trend observed for ΔTA, increasing from ~2.9 to ~5.1 within the first 4 hours before slowly decreasing to 5.0 on day 47 (Figure 1c).

In the second CaO experiment with a targeted 500 μmol kg^{-1} TA addition, TA increased by ~410 μmol kg^{-1} within the first 4 hours before slowly decreasing on day 3 (Figure 1a~~), ~~). This was followed by a ~~more ~~rapid decrease over the following week, ~~before ~~eventually reaching a steady state on day 20 at a final ΔTA of about -540 μmol kg^{-1}. This corresponds to a total loss of TA of ~950 μmol kg^{-1}, between the maximum measured TA and the final recorded TA~~ recorded~~. ~~Similarly, a~~A ~~relatively ~~small decrease in DIC of ~10 μmol kg^{-1} was observed over the first two days before a ~~much ~~more significant reduction in the following week. Finally, ΔDIC ~~before levelling ~~levelled off at ~~a ΔDIC of ~~about -465 μmol kg^{-1} (Figure 1b). Ω_{Ar} rapidly increased ~~rapidly ~~during the first 4 hours of the experiment from 2.8 up to 7.6 (Figure 1c). Following this quick increase, Ω_{Ar} decreased by 0.3 unit~~s~~ by day 3. Afterwards, Ω_{Ar} dropped quickly to 2.4 on day 13, and reached ~1.8 on day 47, corresponding to a reduction ~~by ~~of 1.0 compared to the starting seawater value.

3.3 $Ca(OH)_2$ dissolution in filtered natural seawater

In the first $Ca(OH)_2$ experiment with a targeted TA addition of 250 μmol kg^{-1}, TA increased by ~220 μmol kg^{-1} after 4 h of reaction, before stabilising at a ΔTA of ~210 μmol kg^{-1} for the rest of the experiment (Figure 2a). The DIC concentration increased ~~relatively ~~quickly over the first 6 days after the TA addition before slowing down, reaching about +70 μmol kg^{-1} by the end of the experiment (Figure 2b). Finally, Ω_{Ar} reached ~4.1 after 4 hours, slightly decreasing over time, ~~down to ~~reaching 3.3 on day 28 (Figure 2c).

In the second $Ca(OH)_2$ experiment with a targeted TA addition of 500 μmol kg^{-1}, TA increased by ~440 μmol kg^{-1} within the first 4 h (Figure 2a). This was followed by a ~~relatively ~~steady decrease ~~by ~~of ~18 μmol kg^{-1} per day over the next 2 weeks, after which the decrease accelerated to ~28 μmol kg^{-1} per day until day 35~~, before levelling ~~. Then, it levelled off at a ΔTA of about -420 μmol kg^{-1} towards the end of the experiment. Overall, ~~about ~~~860 μmol kg^{-1} of TA ~~was ~~were lost compared to the highest TA recorded. The overall DIC concentration decreased ~~as well, dropping ~~in a similar fashion as TA,~~ and~~ reaching a ΔDIC of about -395 μmol kg^{-1} compared to the initial DIC concentration (Figure 2b). Ω_{Ar} increased from 2.5 to 7.4 in the first 4 hours before decreasing, similarly to TA and DIC, reaching ~2.0 on day 42 (Figure 2c).

3.4 Na_2CO_3, particle addition and filtration

Three experiments assessed the influence of particles on $CaCO_3$ precipitation. In the first one, ~1050 μmol kg^{-1} of TA was added using a 1M Na_2CO_3 solution, designed to ~~result in ~~obtain a similar maximum Ω_{Ar} as ~~in ~~the previous experiments when TA decreased (Table 1). Upon addition, TA increased by ~1060 μmol kg^{-1} and DIC by ~530 μmol kg^{-1} within minutes. For the remainder of the experiment, ΔTA was fairly constant between 1060 and 1040 μmol kg^{-1} (Figure 3a). In contrast, DIC slightly increased over 42 days from a ΔDIC of ~530 μmol kg^{-1} on day 1 to ~560 μmol kg^{-1} on day 42 (Figure 3b). Ω_{Ar} increased from ~2.3 to ~8.5 within minutes of the Na_2CO_3 addition and slightly decreased to ~8.1 after 42 days of experiment (Figure 3c).

In the second experiment, the addition of 1M Na_2CO_3 solution (Table 1) increased TA by 1070 µmol kg^{-1}, while DIC increased by ~540 µmol kg^{-1} within minutes and remained stable (Figure 3a, 3b). After 2 days, quartz particles were added. ~~While one day later~~ Whereas ΔTA and ΔDIC remained ~~unchanged~~invariant after one day, between day 5 and 12, ΔTA decreased to ~220 µmol kg^{-1} and ΔDIC dropped to ~120 µmol kg^{-1} (Figure 3a, 3b). Over the next month, ΔTA and ΔDIC continued to decrease, although at a slowing rate, reaching about -200 and -110 µmol kg^{-1}, respectively~~, at the end of the study~~ on day 42. Ω_{Ar} followed a similar trend, with an increase from ~2.8 up to ~9.2 within the first 1.5 hours, and a ~~pronounced~~ significant decline to ~3.9 between day 5 and day 12, before stabilizing around ~2.0 at the end of the experiment on day 48.

In the last experiment, $Ca(OH)_2$ was added, aiming for a TA increase of 500 µmol kg^{-1} (Table 1), a level at which a significant TA decrease had been observed previously (Figure 2a). In contrast ~~however~~to the previous experiment, ~~upon filtration of the entire experimental bottle content~~ after reaching ~470 µmol kg^{-1} at the 4-hour mark, the content of the bottle was filtered and ΔTA remained relatively constant between 465 and 470 µmol kg^{-1} over the following 48 days of experiment (Figure 3a). ~~At the same time~~Meanwhile, ΔDIC increased from ~5 to 55 µmol kg^{-1} after filtration (Figure 3b). Ω_{Ar} increased from ~2.8 to ~8.2 within the first 1.5 hours after $Ca(OH)_2$ addition, and then slightly decreased to ~7.5 over the 48 days of experiment (Figure 3c).

3.5 Dilution experiments

3.5.1 500 µmol kg^{-1} addition

In these experiments with a targeted TA addition of 500 µmol kg^{-1} by $Ca(OH)_2$~~,~~ addition, ΔTA increased to ~450 µmol kg^{-1} after 2 hours (Figure 4). These changes in TA were followed by a decline to ~320 µmol kg^{-1} after 14 days, although the latter ~~being~~ was a slightly slower decrease than previously (Figure 2Figure 4a). After a first increase in ΔDIC by ~10 µmol kg^{-1} on day 1, ~~DIC~~ΔDIC steadily decreased to about -20 µmol kg^{-1} after two weeks (Figure 4b). Finally, Ω_{Ar} increased from ~2.7 to ~7.8 after 2 hours, before steadily decreasing to ~6.4 on day 14 (Figure 4c).

In the diluted treatments, ΔTA remained relatively stable over time, until the end of the experiments on day 29, regardless of dilution time (Figure 4a). Upon dilution, ΔTA was reduced, ~~being very~~ which were similar for the 10-minute~~s~~, 1-hour and 1-day dilutions. Overall, in the 1-week dilution, ΔTA was slightly lower, i.e., ~205 µmol kg^{-1} instead of ~230 µmol kg^{-1} on average. In all dilutions, ΔDIC increased over time, ranging between ~20 µmol kg^{-1} and ~60 µmol kg^{-1}, independent of dilution timing. Finally, Ω_{Ar} showed similar trends ~~like~~ to ΔTA, reaching between ~4.8 and ~5.2, and slightly decreasing over time until the end of the experiment.

3.5.2 2000 µmol kg^{-1} addition

This set of experiments aimed for a TA increase of 2000 µmol kg^{-1} by $Ca(OH)_2$ addition. However, ~~the~~ TA only increased to ~⅓ of the ~~theoretical~~ targeted value, i.e., ~725 µmol kg^{-1} within the first two hours (Figure 4d). Following this increase, TA rapidly decreased during the first day, reaching a ΔTA of about -1260 µmol kg^{-1}, and -1440 µmol kg^{-1} in the following week (Figure 4d). Over the second week of the experiment, TA appeared to stabilise before ~~slightly~~ increasing until day 21. In contrast, ΔDIC decreased by ~580 µmol kg^{-1} ~~already~~ within the first two hours, before rapidly dropping to about -1590 µmol kg^{-1} on day 1, and -1660 µmol kg^{-1} after 7 days (Figure 4e). Over the remaining 41 days, ΔDIC ~~then~~ increased by ~210 µmol kg^{-1}, ~~although~~ remaining ~~about~~ ~1450 µmol kg^{-1} ~~under~~ below the starting DIC concentration. Ω_{Ar} increased to ~16.7 after 2 hours, followed by a rapid drop to ~3.2 on day 1 and ~2.0 on day 14, while slightly increasing the following 34 days, varying between 2.0 and 2.1 (Figure 4f).

~~Concerning~~ With respect to ΔTA, ΔDIC and Ω_{Ar}, the 10-minute~~s~~ and 1-hour dilutions showed similar responses, as did the 1-day and 1-week dilutions. Upon dilution, ΔTA reached values of ~240 µmol kg^{-1} after the 10-minute~~s~~ and 1-hour dilutions, and about -160 to -190 µmol kg^{-1} ~~for~~ after the 1-day and 1-week dilutions. With the exception of one data point in the 1-week dilution data, ΔTA remained relatively constant throughout all dilution experiments (Figure 4d). DIC changes were similar to the TA changes, slowly increasing over time between 0.6 and 2.5 µmol kg^{-1} per day ~~on average~~, with very similar values reached for the 10-minute~~s~~ and 1-hour dilutions, as opposed to the 1-day and 1-week ~~ones~~ dilutions (Figure 4e). Finally, Ω_{Ar} dropped from ~5.0-5.1 to ~4.0-4.1 over time in the 10-minute~~s~~ and 1-hour dilutions, while it decreased from ~2.3-2.8 to ~2.1-2.2 until day 21 in the 1-day and 1-week dilutions, before increasing to ~2.6-3.4 toward the end of the experiments (Figure 4f).

3.6 Particulate inorganic carbon

With the exception of the ~1050 TA addition by Na_2CO_3 plus quartz particles, measured PIC in experiments was always higher than estimates from measured ΔTA (Table 2). Furthermore, PIC estimated from the theoretical maximum TA increase upon full mineral dissolution, ΔTA_{Theo}, was always higher than estimated PIC from ΔTA, by about 7 to 14% in the ~500 µmol kg^{-1} TA additions with $Ca(OH)_2$ and CaO, respectively, and up to 67% in the experiment with ~2000 µmol kg^{-1} TA additions.

4 Discussion

This study presents the first results ~~on~~ investigating the dissolution of CaO and $Ca(OH)_2$ in natural seawater in the context of ~~ocean alkalinity enhancement~~OAE. In ~~some of our~~ experiments with at least 500 µmol kg^{-1} TA increase, secondary precipitation was detected ~~via~~ through observed TA and DIC decreases, as well as PIC increases. More specifically, at TA additions leading to an Ω_{Ar} higher than 7 (in the +500 and +1000 µmol kg^{-1} TA treatments), ~~we observed~~ "runaway $CaCO_3$ precipitation" was observed, meaning that~~, i.e.,~~ not only ~~was~~ the added TA was completely removed, but significant portions of residual seawater TA as well, until a new steady state was reached. This ~~would~~ vastly reduces the desired CO_2 removal potential by OAE and should therefore be avoided. In a subsequent set of experiments, we simulated ocean mixing to ~~test~~ estimate the ~~required~~ timescales required to avoid and/or stop secondary $CaCO_3$ precipitation for applications that initially have TA additions above the critical threshold.

4.1 Identifying $CaCO_3$ precipitation, the problem of unmeasured precipitation, and CO_2 gas exchange

$CaCO_3$ precipitation can occur via three pathways, i.e., heterogeneous, homogeneous and pseudo-homogeneous nucleation and precipitation (Chen et al., 2005; Marion et al., 2009; Wolf et al., 2008). Heterogeneous precipitation relies on the presence of existing solid mineral ~~phases~~surfaces. This differs from homogeneous precipitation, characterised by the formation of $CaCO_3$ crystals from Ca^{2+} and CO_3^{2-} ions in the absence of any nucleation surfaces (Chen et al., 2005; Wolf et al., 2008). Finally, the last type of precipitation, termed pseudo-homogeneous, is similar to homogeneous nucleation, ~~however~~ but it occurs on nuclei other than solid minerals such as colloids, organic particles or glassware in a laboratory setting (Marion et al., 2009). Concerning the $\Omega_{\cancel{CaCO_3}}$ thresholds above which $CaCO_3$ precipitation is expected~~ to occur~~, the lowest threshold would be for heterogeneous and the highest for homogeneous, with pseudo-homogeneous nucleation in between. This is because nucleation sites effectively lower the activation energy required for $CaCO_3$ precipitation (Morse et al., 2007).

When 1 mole of $CaCO_3$ is precipitated, the TA of the solution decreases by 2 moles ~~because ~~due to~~of~~ the removal of 1 mole of CO_3^{2-} ions, accounting~~ which accounts~~ for 2 moles of TA (Zeebe and Wolf-Gladrow, 2001). Simultaneously, the loss of 1 mole of CO_3^{2-} ions decrease the DIC concentration by 1 mole. Hence, any loss of TA and DIC following a 2:1 ratio can be linked to $CaCO_3$ precipitation (Zeebe and Wolf-Gladrow, 2001). Additionally, when $CaCO_3$ precipitation was suspected in our experiments, SEM and particulate inorganic carbon samples were taken to confirm the presence of $CaCO_3$ and to identify which ~~morphotypes ~~polymorphs were predominant. In the +250 µmol kg^{-1} TA additions by CaO and $Ca(OH)_2$, both appeared to fully dissolve without inducing $CaCO_3$ precipitation, as TA and $\Omega_{A\cancel{r}}$ quickly increased within minutes, similarly to what has been described in the literature (Chave and Suess, 1970; Rushdi et al., 1992), until reaching their respective ~~maximum~~ maxima after about a day and remaining stable over weeks (Figure 1a and 1c, Figure 2a and 2c). A slight increase in DIC was observed over time~~,~~ as expected ~~when ~~since atmospheric CO_2 ~~is ingassing ~~was absorbed from the bottle headspace, ~~which was ~~created ~~by removing ~~when ~~between ~~150 ~~and ~~to 200 mL of solution were withdrawn at each sampling point. The measured TA increase was slightly below the theoretically expected increase, which ~~was most likely ~~is assumed to be due to a combination of impurities present (in the case of CaO, a significant fraction could be hydrated), and any loss of the finely ground material during the weighing and sieving process. On average, ~23% of alkalinity added was not detected in the experiments with CaO, and about 14% ~~in ~~for the experiments ~~with ~~using $Ca(OH)_2$ (Table 1, Figure 1 and Figure 2).

In contrast, in the +500 µmol kg^{-1} TA additions by CaO and $Ca(OH)_2$, TA started decreasing after about ~~a~~ one day,~~ upon ~~following the observed initial increase. If this TA loss was ~~by ~~through $CaCO_3$ precipitation, DIC should be reduced by half this amount. ~~A~~The measured TA and DIC losses were~~nd indeed, measured DIC loss was~~ very close to this 2:1 ratio ~~in ~~for both the CaO and $Ca(OH)_2$ experiments with a TA addition of 500 µmol kg^{-1} (950:465 and 860:395 for CaO and $Ca(OH)_2$, respectively). This suggests that TA ~~was ~~precipitated in the form of $CaCO_3$. The slight off-set can be explained by ingassing of CO_2 from the head~~-~~space which ~~would ~~lowers the TA:DIC ratio, becoming visible only when precipitation ceases towards the end (Figure 1b). Another caveat is ~~the fact ~~that the maximum increase in TA from full dissolution of CaO or $Ca(OH)_2$ cannot be measured in the presence of concurrent $CaCO_3$ precipitation. This is mostly evident in the +2000 µmol kg^{-1} TA addition (Figure 4), where DIC decreases due to $CaCO_3$ precipitation, yet TA increases due to higher $Ca(OH)_2$ dissolution rates. ~~It~~ This also explains why estimated PIC calculated from measured TA changes is generally smaller than ~~actually~~ measured PIC concentrations (Table 2). In the experiment with 1M Na_2CO_3 and quartz particles, the measured TA-based PIC estimates ~~however, ~~were larger than the measured PIC. This difference is difficult to explain~~,~~ ~~although we observed a ~~ and could be possibly linked to the observed white layer on the bottle walls, indicative of $CaCO_3$ precipitation. ~~However, this was also observed during the other experiments with CaCO3 precipitation, yet measured PIC concentrations were larger than when estimated from the TA decrease. ~~In any case, while being a laboratory artefact, this has no practical consequences as in a natural setting the TA would eventually precipitate in the water column. In summary, trying to estimate $CaCO_3$ precipitation from measured changes in TA, without knowing how much TA was actually generated by full mineral dissolution or actual PIC measurements, might underestimate total precipitation.

4.2 The presence of mineral phases triggers "runaway $CaCO_3$ precipitation"

An important finding in our experiments was that whenever $CaCO_3$ precipitation was observed, it continued even if the solution dropped below an Ω_{A_F} of ~4-5, levels at which no precipitation ~~was~~ were observed in the +250 µmol kg^{-1} TA addition experiments. ~~We termed this phenomenon "runaway precipitation".~~ Furthermore, in all these experiments, precipitation decreased and seemingly ceased at an Ω_{A_F} of ~1.8-2.0. ~~It therefore~~ Therefore, it appears that when $CaCO_3$ is initially precipitated, $CaCO_3$ continues to precipitate in a runaway fashion, even if Ω_{A_F} drops below levels where precipitation would not be initiated in natural seawater. This is to be expected as $CaCO_3$ precipitates onto $CaCO_3$ mineral ~~phases~~ surfaces at any saturation state above 1, and the initial precipitation at high saturation states provides new nucleation sites (Morse et al., 2007; Morse et al., 2003; Zhong and Mucci, 1989). ~~The p~~Precipitation rate is directly proportional to $\Omega_{\cancel{CaCO_3}}$, decreasing exponentially until reaching zero at an $\Omega_{\cancel{CaCO_3}}$ value of 1 (Figure A4). However, the question of why precipitation occurred at a much lower $\Omega_{\cancel{CaCO_3}}$ than anticipated~~(~~, i.e., $\Omega_{\cancel{CaCO_3}}$ ~7.5 vs ~12.3~~)~~, remains (Marion et al., 2009).

It is known that the presence of particles in suspension can initiate and accelerate $CaCO_3$ precipitation (Millero et al., 2001; Morse et al., 2003; Wurgaft et al., 2021). It is unlikely that the presence of $CaCO_3$ impurities in CaO (less than 1% carbon) and $Ca(OH)_2$ (less than 2% carbon) from imperfect calcination would have caused precipitation, as the presence of $CaCO_3$ mineral phases should have caused precipitation at any saturation state above 1, i.e., also in the +250 µmol kg^{-1} TA addition experiments. Furthermore, modelling precipitation using experimentally determined Ω_{A_F} and surface area dependant aragonite precipitation rates onto $CaCO_3$ mineral phases (Zhong and Mucci, 1989), suggests that once precipitation becomes analytically detectable, it should proceed very rapidly before levelling off (Figure A5). Furthermore, while we expected $CaCO_3$ precipitation to stop at an Ω_{A_F} ~1, we observed it to stop at Ω_{A_F} of ~2. The presence of dissolved organic carbon and soluble reactive phosphate could have ~~been slowing~~slowed down if not ~~stopping~~ stopped $CaCO_3$ precipitation at an Ω_{A_F} higher than 1 (Chave and Suess, 1970; Pan et al., 2021). We also observed that the bulk of precipitation occurred over a period of at least a week, after which an equilibration was reached with apparent differences between the different dissolving minerals (i.e., CaO, $Ca(OH)_2$ and quartz, although it is acknowledged that the experiments were not replicated).

Another explanation for $CaCO_3$ precipitation is heterogeneous precipitation on not yet dissolved CaO and $Ca(OH)_2$ particles (or other impurities), leading to $CaCO_3$ crystal formation and initiating runaway precipitation. The Ω_{A_F} threshold for this process would depend on lattice compatibility of the mineral phases (Tang et al., 2020). For instance, $CaCO_3$ precipitation has been observed at any saturation state above 1 when introducing $CaCO_3$ seed particles. In contrast, Lioliou et al. (2007) did not report $CaCO_3$ precipitation onto quartz particles at an Ω_{A_F} lower than 3.5, and in order to trigger $CaCO_3$ precipitation onto quartz particles, Ω_{A_F} would need to be further increased. Here, we ~~indeed~~ observed $CaCO_3$ precipitation on quartz particles at an Ω_{A_F} of ~9.2 (Figure 3). The reason for an initially slower but then more rapid precipitation could be a combination of exponentially increasing $CaCO_3$ surface area, ~~as well as concomitantly~~ while increasing lattice compatibility (Lioliou et al., 2007; Pan et al., 2021). The filtration of TA~~-~~enriched seawater supports this idea, since not yet dissolved mineral phases that could facilitate early nucleation ~~are~~ were removed, preventing runaway $CaCO_3$ precipitation (Figure 3).

Needle-shaped aragonite precipitation onto quartz particles (Figure 5c and 5d) was ~~directly~~ observed by SEM imaging. EDX analyses identified the larger mineral to be rich in silicon, a key characteristic of quartz, and the needle-shaped particles composed of carbon, oxygen and calcium, indicative for $CaCO_3$ (Chang et al., 2017; Ni and Ratner, 2008; Pan et al., 2021). In contrast, direct aragonite precipitation onto not yet dissolved CaO and $Ca(OH)_2$ in the +500 µmol kg^{-1} TA addition is difficult to prove as EDX analyses revealed the presence of Ca and O~~, both present~~ in both the mineral feedstocks and aragonite (Figure 5a and 5b). Finally, in some situations (Figure 5b), round crystals were also observed, suggesting the presence of vaterite (Chang et al., 2017). ~~However~~Nevertheless, aragonite crystals represented the majority of $CaCO_3$ observed by SEM.

4.3 Impacts of $CaCO_3$ precipitation on OAE potential

From an OAE perspective, $CaCO_3$ precipitation is an important chemical reaction that needs to be avoided. During $CaCO_3$ precipitation, dissolved $[CO_3^{2-}]$ and $\Omega_{\cancel{CaCO3}}$ ~~are decreasing~~decrease, and $[CO_2]$ ~~is increasing~~increases, which reduces the ocean's uptake capacity for atmospheric CO_2, hence impacting the OAE potential. Considering typical open ocean TA and DIC concentrations of 2350 and 2100 µmol kg^{-1} respectively, at a salinity of 35 and a temperature of 19 °C, this water mass would have a pCO_2 close to atmospheric equilibrium of 416 µatm, a pH_T value (total scale) of 8.04, and an $\Omega_{A\cancel{r}}$ of 2.80. Without $CaCO_3$ precipitation, an addition of 500 µmol kg^{-1} TA would lower pCO_2 to ~92 µatm ~~and~~ while ~~increase~~ increasing pH_T and $\Omega_{A\cancel{r}}$ to about 8.61 and 8.45, respectively. If fully re-equilibrated with the atmosphere, DIC would increase by about 420 µmol kg^{-1}, leading to a pH_T and $\Omega_{A\cancel{r}}$~~,~~, respectively, 0.07 and 1.10 higher than prior to the addition~~, respectively~~ (Table 3). The resulting OAE efficiency would be 0.83 mole of atmospheric CO_2 absorbed per mole of TA added, very similar to estimates by Köhler et al. (2010). Considering that $CaCO_3$ is the source material for CaO and $Ca(OH)_2$, and ~~the fact~~ that 2 moles of TA are produced per mole of CaO or $Ca(OH)_2$ mineral dissolution, ~0.7 tonnes of CO_2 could be captured per tonne of source material, assuming CO_2 capture during the calcination process. At a global-scale, using all available ship capacity and assuming a slow discharge of 1.7 to 4.0 Gt of $Ca(OH)_2$ per year (Caserini et al., 2021), between 1.2 and 2.8 Gt of CO_2 per year could be absorbed by the ocean. Including direct coastal TA discharge at a constant addition of $Ca(OH)_2$ ~~at~~ of 10 Gt $year^{-1}$ (Feng et al., 2016), we could expect to absorb an additional 7 Gt of CO_2 per year. To put these model-derived numbers into perspective, the global cement industry currently produces about 4.1 Gt of cement per year (Statista, 2021). Depending on whether hydraulic ($4CaO{\cdot}Al_2O_3{\cdot}Fe_2O_3$) or non-hydraulic ($Ca(OH)_2$) cement is being produced, and assuming a molar Ca^{2+} to CO_2 sequestration potential of 1.6, up to 3.9 Gt of atmospheric CO_2 could be captured per year. This is within the range required over the next 30 years to keep global warming below the 2 °C target, as in the shared socioeconomic pathway RCP2.6 scenario~~This is on the order required to be built-up in the next 30 years, based on the shared socioeconomic pathways RCP2.6 scenario that would keep global warming below the 2 °C target~~ (Huppmann et al., 2018).

~~However, these~~The above numbers can only be ~~obtained~~ achieved if CaO or $Ca(OH)_2$ ~~when~~ dissolution is complete without $CaCO_3$ precipitation. Hypothetically, when ~~if~~ as much $CaCO_3$ precipitates as TA ~~was~~ is added, i.e., 100 µmol kg^{-1} of $CaCO_3$ precipitate after a TA increase of 100 µmol kg^{-1}, only 1 instead of 1.6 moles of DIC can be absorbed per 2 moles of TA, after equilibration with atmospheric pCO_2 (Table 3). This represents a decrease by nearly 40% in OAE potential. Similarly, runaway $CaCO_3$ precipitation until an Ω_{Ar} of 2.0, as observed here, decreases the OAE potential further by almost 90%. ~~Then~~Consequently, only ~0.1~~1~~ mole of DIC would be absorbed per mole of TA added (Table 3). Furthermore, secondary $CaCO_3$ precipitation higher than TA addition will lead to pH_T and $\Omega_{\cancel{CaCO_3}}$ levels lower than the initial ones. For instance, runaway precipitation for a TA addition of 500 µmol kg^{-1} will see pH_T drop by about 0.1 from 8.04 to 7.93 and Ω_{Ar} from 2.80 to 1.66, significantly enhancing ongoing ocean acidification (Table 3). Runaway $CaCO_3$ precipitation for a TA addition of 1000 µmol kg^{-1} (assumed to cease at an Ω_{Ar} of 2 as observed here) would see a further drop in~~even see~~ Ω_{Ar}~~ drop further~~, i.e., to below 1, upon CO_2 re-equilibration with the atmosphere (Table 3). Under such conditions, aragonite would start to dissolve, impacting various ~~living beings~~marine organisms, especially carbonate-secreting ~~as it is an important biomineral for a variety of marine~~ organisms, e.g., sessile corals, benthic molluscs and planktonic pteropods (Riebesell et al., 2011; Zeebe and Wolf-Gladrow, 2001). In summary, runaway $CaCO_3$ precipitation in OAE ~~has to~~must be avoided as it will not only ~~reducing~~ reduce CO_2 uptake efficiency significantly but also ~~capable of enhancing~~ enhance ocean acidification. Keeping track of OAE efficiency from changes in TA concentrations can be challenging as $CaCO_3$ precipitation can be underestimated as described earlier, requiring new and clever monitoring strategies.

4.4 Avoiding $CaCO_3$ precipitation by dilution and other TA addition strategies

An important aspect when it comes to avoiding $CaCO_3$ precipitation is the dilution that would occur in the wake of ships releasing TA in the ocean, or by natural mixing of TA-enriched water with surrounding seawater (Caserini et al., 2021; Feng et al., 2017; Mongin et al., 2021). In our experiments, a 1:1 dilution ~~could~~ appeared to seemingly ~~stop~~ inhibit $CaCO_3$ precipitation in seawater, even if performed only after one week for the +500 µmol kg^{-1} TA addition. At a first glance, this comes ~~at~~ as a surprise ~~as~~ since precipitation nuclei would only be diluted by half, ~~hence~~ reducing surface area and precipitation rates by a factor of 2. However, as Ω_{Ar} is ~~significantly~~ simultaneously reduced~~ simultaneously~~, precipitation rates are further reduced by a factor of 10 (see Figure A4). Hence, overall precipitation rate would see a reduction by a factor of 20. This should slow down ~~continuing~~ precipitation ~~initially~~initiated upon the alkalinity addition, if on $CaCO_3$ particles, but not completely inhibit it (Zhong and Mucci, 1989). A possible explanation could be that dilution ~~would have lowered~~ lowers Ω_{Ar} below the critical threshold, ~~for~~ overcoming the lattice mismatch, as most of the aragonite precipitation appears to be on the original seed mineral itself rather than on the newly formed aragonite (compare Figure 5c and 5d).

Overall, $CaCO_3$ precipitation ~~could~~ can be avoided if the TA+500 µmol kg^{-1} enriched seawater is diluted 1:1, reaching an Ω_{Ar} of ~5.0. The quicker dilution takes place, the less $CaCO_3$ would precipitate prior to dilution. Similar results were found for a TA addition of +2000 µmol kg^{-1}, i.e., the ability to stop precipitation at an Ω_{Ar} of ~5.0, after a 1:7 dilution. However, only the 10~~-~~minute~~s~~ and 1~~-~~hour dilutions seem to be suitable in an OAE context, as ~~much more rapidly occurring~~ rapid aragonite precipitation at a higher initial Ω_{Ar} of about 16.7 would significantly reduce the CO_2 uptake efficiency. Furthermore, the difficulty ~~to~~ in monitoring precipitation from simple TA measurements (as described above) would also mean that quantification of CO_2 removal is not straight-forward. ~~Hence~~Therefore, in order to assign carbon credits, TA additions have to be done in a way that rule out or at least minimise secondary $CaCO_3$ precipitation. This is true for any type of TA addition, and is not specific to additions of quick and hydrated lime.

Adding TA from land, as modelled by Feng et al. (2017), shows that ~~the~~ as more TA is added, ~~the~~ higher coastal $\Omega_{A\cancel{r}}$ would be reached. By staying ~~clearly~~ well below the $\Omega_{A\cancel{r}}$ threshold identified here, i.e., limiting coastal $\Omega_{A\cancel{r}}$ to only 3.2, up to ~550 Gt of carbon in the form of CO_2 could be removed from the atmosphere between 2020 and~~y~~ 2100, corresponding to a reduction by about 260 ppm (Feng et al., 2017). The critical $\Omega_{A\cancel{r}}$ threshold beyond which secondary $CaCO_3$ precipitation ~~would be observed~~ occurs could be higher for other alkaline minerals of interest for OAE, theoretically allowing for higher TA additions. However, it has to be kept in mind that in waters with high sediment load, often found in coastal settings, $CaCO_3$ could precipitate onto other mineral particles than those added to increase TA. This has been observed in river plumes (Wurgaft et al., 2021), on resuspended sediments of the Bahama Banks ~~by resuspended sediments~~ (Bustos-Serrano et al., 2009) and in the Red Sea following flash flood deposition of resuspended sediments and particles (Wurgaft et al., 2016). ~~Hence, e~~Even with minerals ~~potentially~~ allowing for higher TA additions, an $\Omega_{A\cancel{r}}$ threshold of 5 might be safer to adopt. ~~However, a~~Atmospheric CO_2 removal could be increased if TA would also be added to the open ocean, e.g., on ships of opportunity. Here, additions could be much higher as ship movement and rapid mixing within its wake would significantly dilute added TA ~~(Caserini et al., 2021; Köhler et al., 2013)~~ as opposed to coastal point sources (Caserini et al., 2021; Köhler et al., 2013).

Finally, another option to increase atmospheric CO_2 uptake would be ~~to not add minerals to seawater directly, but~~ to keep the seawater equilibrated with air or CO_2-~~-~~enriched flue gases, during mineral dissolution. Firstly, ~~this would allow reaching~~ an $\Omega_{A\cancel{r}}$ of 3.3~~5~~ would be reached as opposed to ~~3.3~~5 in the +250 µmol kg^{-1} TA scenario (Table 3), when equilibration occurs ~~after~~ during instead of ~~during~~ after the dissolution process. ~~And s~~Secondly, when reaching an $\Omega_{A\cancel{r}}$ of 5 with CO_2 equilibration, nearly 1000 instead of 250 µmol kg^{-1} of TA could be added, allowing for almost 4 times the amount of atmospheric CO_2 to be removed (this number is highly sensitive to temperature, and ranges between ~3 and ~6 between 30 and 5 °C). ~~However~~Unfortunately, this requires~~represent~~ an extra step, which appears to be far more time ~~and cost~~ consuming and costly than a simple mineral addition. It ~~has~~ should also ~~to~~ be kept in mind that for the same $\Omega_{A\cancel{r}}$ threshold, the amount of TA that can be added will increase ~~with~~ at lower temperatures, ~~as~~ because of higher CO_2 solubility and, hence, naturally lower $\Omega_{A\cancel{r}}$ in colder waters. Based on our $\Omega_{A\cancel{r}}$ threshold of 5, at a salinity of 35 and at 5 °C, about three times as much TA can be dissolved ~~as opposed to a temperature of~~ than at 30 °C.

5 Conclusions

~~Ocean alkalinity enhancement~~OAE is a negative emission technology with ~~relatively~~ a large potential for atmospheric CO_2 removal (Caserini et al., 2021; Feng et al., 2016; Köhler et al., 2010). In order to maximise ~~carbon dioxide (~~CO_2~~)~~ uptake efficiency, secondary ~~calcium carbonate (~~$CaCO_3$~~)~~ precipitation has to be avoided. Here~~,~~ we show that an increase of ~~total alkalinity (~~TA~~)~~ by 500 µmol kg^{-1} led to aragonite precipitation, reducing the CO_2 uptake potential from about 0.8 mole~~s~~ per mole of ~~alkalinity~~ TA added to ~~less than~~ nearly 0.~~2~~ 1 mole~~s~~. Precipitation most likely occurred onto~~o~~ the CaO and $Ca(OH)_2$ mineral ~~phases~~ surfaces prior to their full dissolution. In contrast, an addition of 250 µmol kg^{-1} of TA did not result in $CaCO_3$ precipitation, suggesting that an ~~aragonite saturation state (~~$\Omega_{A\cancel{r}}$~~)~~ of about 5 is a safe limit. This is probably ~~also~~ the case for other minerals with even lower lattice compatibility for $CaCO_3$, ~~because in coastal settings,~~since $CaCO_3$ could precipitate onto naturally present mineral phases in coastal settings, such as resuspended sediments. Safely increasing the amount of TA that could be added to the ocean could be achieved by 1) allowing for major mixing and dilution of enriched seawater by coastal tides or in the wake of ships, 2) equilibrating the seawater to atmospheric CO_2 levels prior to the addition during mineral dissolution, and/or 3) targeting low rather than high temperature regions.

Data availability

Data will be made available on a publicly available repository upon final publication.

Author contributions

CAM and KGS designed the initial experiments. All co-authors contributed to the initial data analysis and design~~ing~~ of follow-up experiments. CAM performed most of the sampling, and the data analyses with the help of KGS. CAM wrote the paper with KGS, with inputs from ~~their respective fields of expertise by~~ all the co-authors.

Competing interests

The authors declare that they have no conflict of interest.

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Table 1: Summary of experimental conditions. Please note that for comparability, more TA was added in the liquid than the sieved approaches to match the theoretical increases in calcium carbonate saturation state (see Methods section for details).

TA Agent	**TA target (µmol kg^{-1})**	**Comments**	**Amount added in mg (or mL*)**	**Amount of natural seawater in kg**	**mg kg^{-1} (or mL kg^{-1}*)**	**Theoretical TA addition (µmol kg^{-1})**	**Recorded TA addition (µmol kg^{-1})**	**Experiment duration**	**Additional samples apart from TA and DIC**
Sieved calcium minerals experiments									
CaO	250	Sieved in	15.50	2.015~~.~~9~~0~~	7.69	274.21	216.49	47 days	N/A
CaO	500	Sieved in	30.60	2.004~~.~~5~~0~~	15.27	544.42	410.70	47 days	TPC, POC and SEM samples
$Ca(OH)_2$	250	Sieved in	19.90	2.001~~.~~9~~0~~	9.94	268.34	221.96	28 days	N/A
$Ca(OH)_2$	500	Sieved in	37.40	2.004~~.~~2~~0~~	18.66	503.73	440.19	42 days	TPC, POC and SEM samples
Na_2CO_3, particles and filtration experiments									
Na_2CO_3	1050	1M Na_2CO_3 solution	1.05*	2.000~~.~~6~~0~~	0.52	1050.32	1057.41	42 days	N/A
Na_2CO_3	1050	1M Na_2CO_3 solution, plus quartz powder after 2 days	1.05*	2.000~~.~~3~~0~~	0.5	1050.16	1073.92	48 days	TPC, POC and SEM samples
$Ca(OH)_2$	500	Sieved in, filtered after 4 hours	39.30	2.004~~.~~3~~0~~	19.61	529.30	470.79	48 days	N/A
Dilution experiments									
$Ca(OH)_2$	500	1:1 dilution after 10min, 1 hour, 1 day and 1 week	101.60	5.132~~.~~5~~0~~	19.80	534.36	452.65	14 days	TPC, POC and SEM samples
$Ca(OH)_2$	2000	1:7 dilution after 10min, 1 hour, 1 day and 1 week	155.90	2.003~~.~~8~~0~~	77.80	2100.21	724.04	48 days	TPC, POC and SEM samples

Table 2: Comparison between the estimated PIC based on half the TA change between the theoretical maximum TA increase upon full dissolution of the alkaline material added and the measured TA at the end of the experiment (Table 1), the estimated PIC based on half the TA changes between the measured maximum TA increase and the measured TA at the end of the experiment, and the measured PIC from the particulate carbon analysis.

Experiment	PIC ΔTA_{Theo} (µmol kg^{-1})	PIC ΔTA (µmol kg^{-1})	Measured PIC (µmol kg^{-1})
500 TA – CaO	543.24	476.38	491.82 ±39.18
500 TA – $Ca(OH)_2$	462.28	430.51	550.87 ±71.32
1050 TA – 1M Na_2CO_3+ Quartz Particles	627.20	639.07	397.37 ±24.03
500 TA – $Ca(OH)_2$ Dilution	107.05	66.20	89.51 ±4.27
2000 TA – $Ca(OH)_2$ Dilution	1718.83	1030.74	1331.48 ±50.73

Table 3: Simulations of the changes in TA, DIC, Ω_{Ar}, pCO_2 and pH_T (total scale) after TA increases of 250, 500 and 1000 µmol kg^{-1}, assuming complete mineral dissolution without precipitation, a complete dissolution followed by as much $CaCO_3$ precipitated as the amount of TA added, and a complete dissolution followed by $CaCO_3$ precipitation until reaching an Ω_{Ar} of 2.0, before CO_2 re-equilibration to initial pCO_2. For each scenario, the amount of moles of CO_2 absorbed per moles of TA added has been calculated for comparison. The 500 µmol kg^{-1} TA addition simulation is shown in Figure A3, Appendix. *Note: the value for Ω_{Ar} is rounded to 1.00 but calculated at 0.997.

	Starting Conditions (salinity = 35 19 °C)	TA +250 µmol kg^{-1} No $CaCO_3$ precipitation	TA +500 µmol kg^{-1}			TA +1000 µmol kg^{-1}		
			No $CaCO_3$ Prec.	$CaCO_3$ Prec. = TA added	$CaCO_3$ Prec. until Ω_{Ar} of 2	No $CaCO_3$ Prec.	$CaCO_3$ Prec. = TA added	$CaCO_3$ Prec. until Ω_{Ar} of 2
TA (µmol kg^{-1})	2350	2600	2850	2350	1748	3350	2350	1320
DIC (µmol kg^{-1})	2100	2100	2100	1850	1549	2100	1600	1085
Ω_{Ar}	2.80	5.53	8.45	5.34	2.00	14.57	7.89	2.00
pCO_2 (µatm)	416.2	175.1	91.5	135.6	319.2	29.6	48.2	144.81
pH_T	8.04	8.38	8.61	8.42	8.02	8.97	8.73	8.20
After re-equilibration, i.e., pCO_2 ~416 µatm								
Final TA (µmol kg^{-1})	2350	2600	2850	2350	1748	3350	2350	1320
Final DIC (µmol kg^{-1})	2100	2309	2517	2100	1588	2926.5	2100	1216
Final Ω_{Ar}	2.80	3.34	3.90	2.80	1.66	5.14	2.80	1.00*
Final pH_T	8.04	8.08	8.11	8.04	7.93	8.17	8.04	7.82
CO_2 uptake (mole/mole TA)	NA	0.84	0.83	0.50	0.08	0.83	0.50	0.13

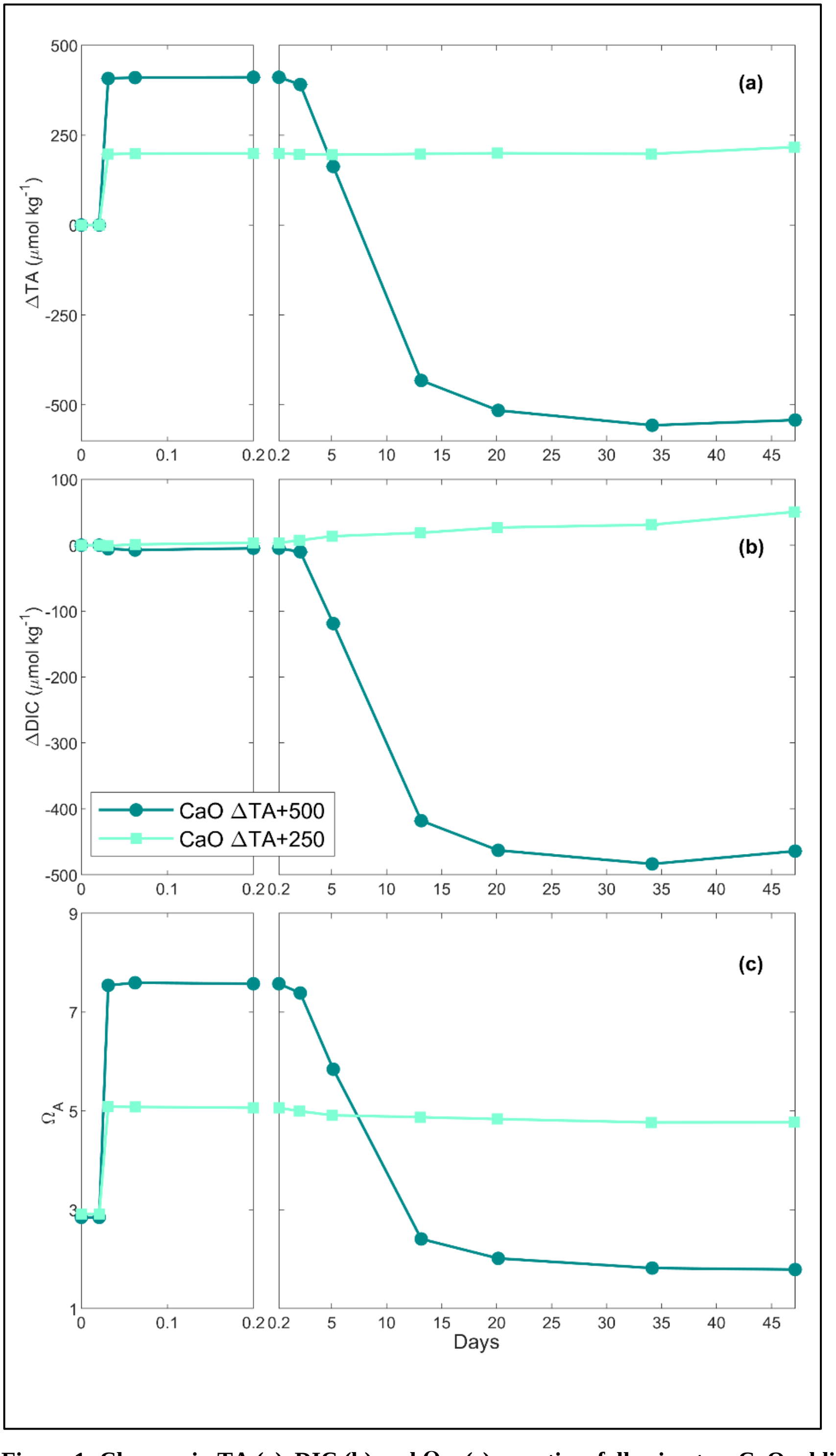


Figure 1: Changes in TA (a), DIC (b) and $\Omega_{A\cancel{r}}$ (c) over time following two CaO additions.

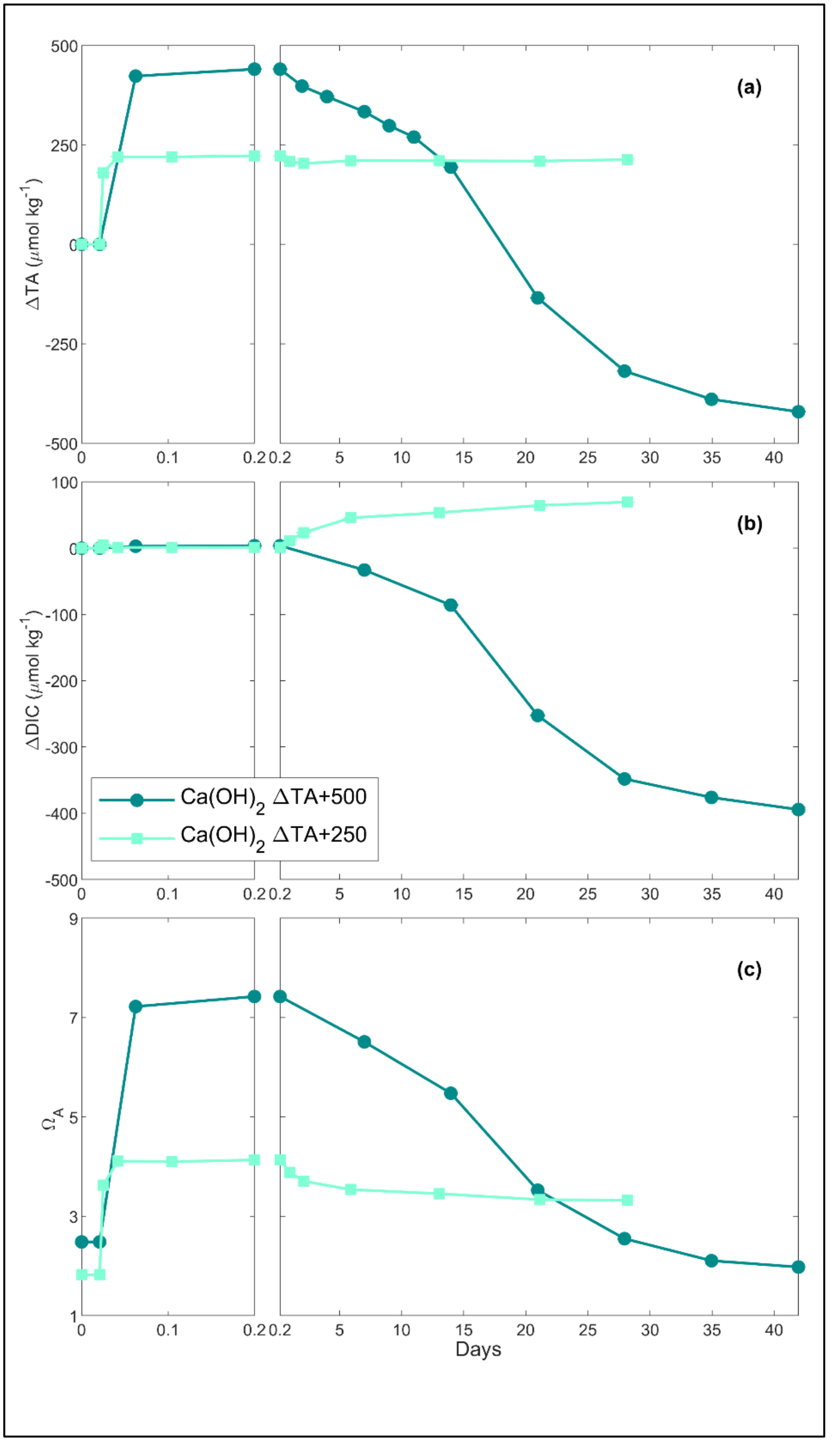


Figure 2: Changes in TA (a), DIC (b) and Ω_{Ar} (c) of the samples over time following two $Ca(OH)_2$ additions.

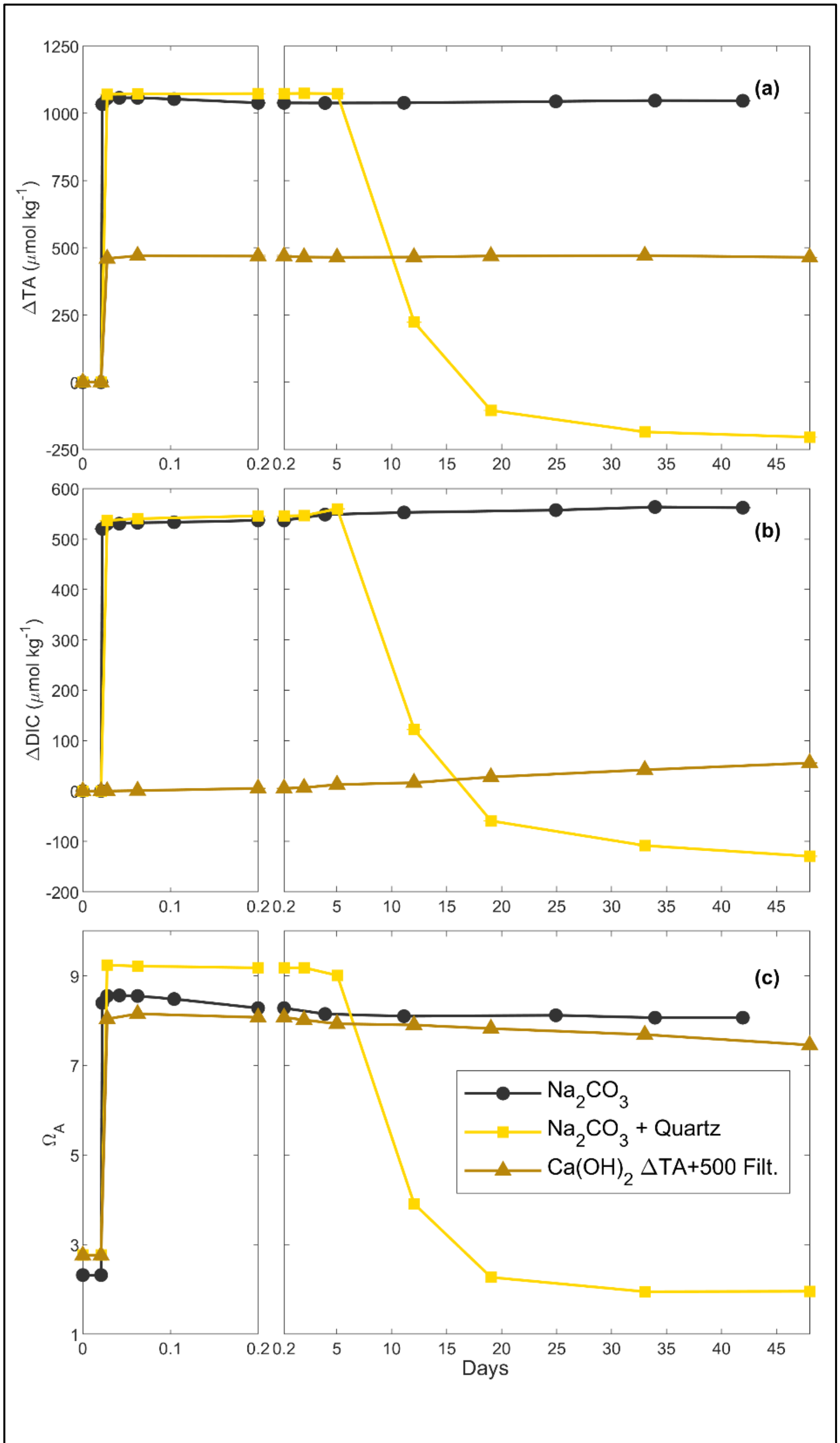
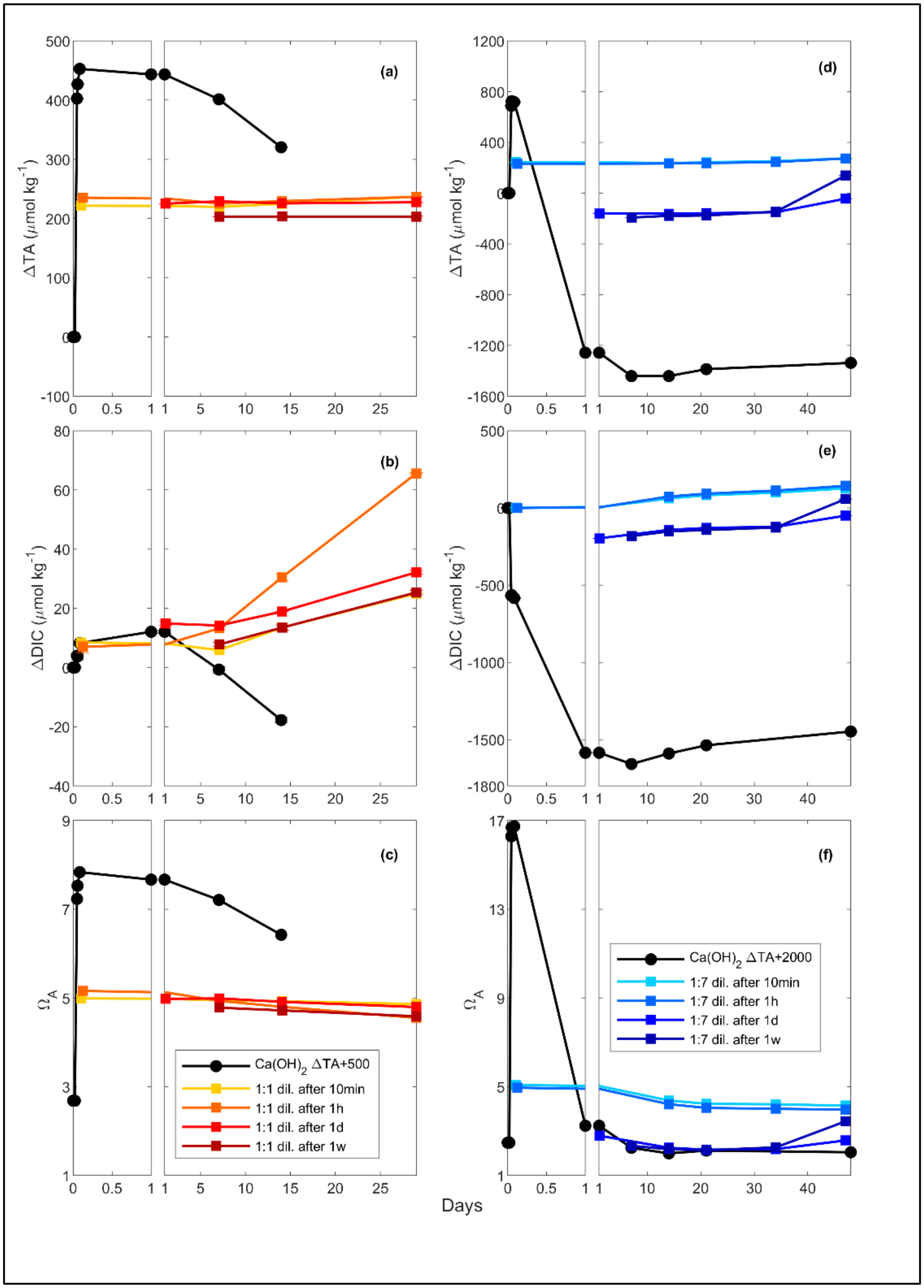


Figure 3: Changes in TA (a), DIC (b) and Ω_{Ar} (c) over time following additions of Na_2CO_3, Na_2CO_3 plus quartz particles and $Ca(OH)_2$ followed by a filtration step (see Methods for details).



15 **Figure 4: Changes in TA (a and d), DIC (b and e) and Ω_{Ar} (c and f) following a TA addition of 500 and 2000 µmol kg^{-1} respectively, by $Ca(OH)_2$ (black line), as well as following a 1:1 dilution or the 500 µmol kg^{-1} TA addition (red and yellow lines) and a 1:7 dilution for the 2000 µmol kg^{-1} TA addition (blue lines). The dilutions were performed after 10 minutes, 1 hour, 1 day and 1 week and earlier dilutions are represented by lighter colours.**

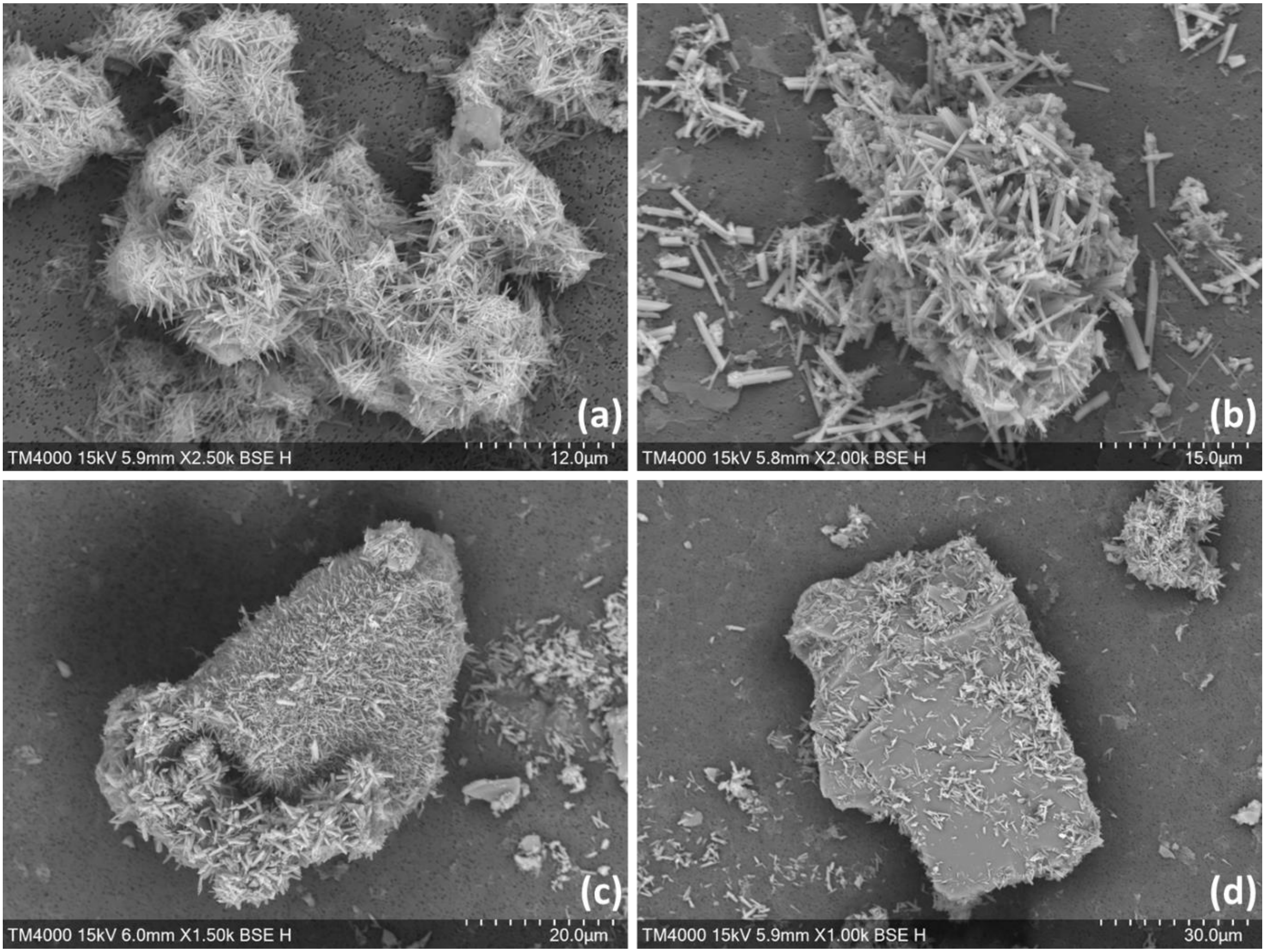


Figure 5: SEM images from experiments with an increase in TA of ~500 µmol kg^{-1} by CaO (a), $Ca(OH)_2$ (b) and with a TA increase of ~1050 µmol kg^{-1} by 1M Na_2CO_3, followed by quartz particles addition ((c) and (d)).

Appendix

Table A-1: Seawater salinity in each experiment, and phosphate concentrations in one of the batches (*).

Alkaline mineral	TA increase (in µmol kg^{-1})	Experiment details	Seawater salinity	Phosphate (in µmol kg^{-1})*
CaO	250	N/A	36.52	Not measured
	500	N/A	36.52	Not measured
$Ca(OH)_2$	250	N/A	36.91	Not measured
	500	N/A	36.91	Not measured
	500	For dilutions	35.46	Not measured
	500	For filtration	36.52	Not measured
	2000	For dilution	36.74	0.32 ±0.03
Na_2CO_3	1050	N/A	36.91	Not measured
	1050	With quartz particles	36.52	Not measured

Table A-2: Main chemical composition of the CaO and $Ca(OH)_2$ feedstocks used for the TA increase experiments determined by ICPMS analysis.

CaO Powder		
Element	**mg g^{-1}**	**St. Dev.**
Calcium	545.15	70.92
Magnesium	2.10	0.23
Silicon	2.02	1.79
Aluminium	0.50	0.19
Iron	0.32	0.10
Manganese	0.11	0.01
Potassium	0.03	0.00
Phosphorus	0.02	0.02
Titanium	0.02	0.01
Chromium	0.01	0.01

$Ca(OH)_2$ Powder		
Element	**mg g^{-1}**	**St. Dev.**
Calcium	529.79	117.30
Magnesium	6.87	1.98
Silicon	2.70	1.12
Aluminium	1.98	0.77
Iron	0.91	0.34
Potassium	0.43	0.23
Titanium	0.07	0.03
Manganese	0.05	0.01
Phosphorus	0.04	0.01
Bromine	0.03	0.01

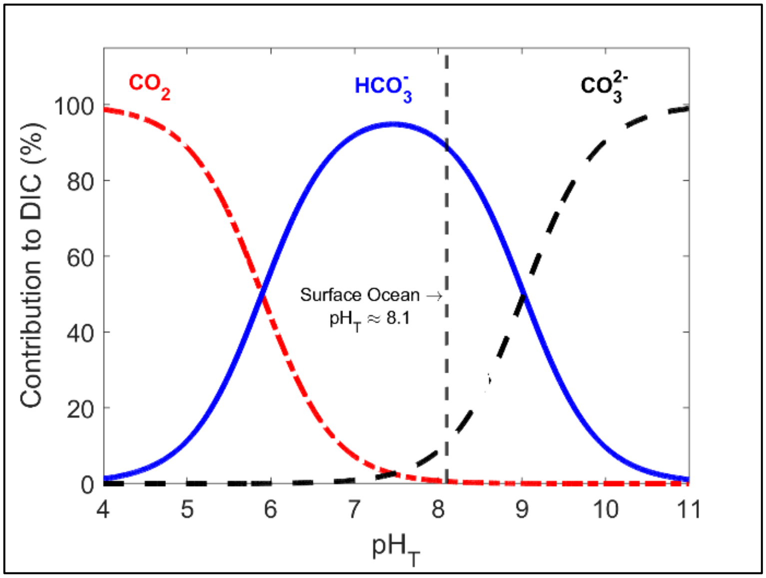


Figure A-1: Relative contribution of dissolved CO_2, HCO_3^- and CO_3^{2-} to total dissolved inorganic carbon in seawater as a function of pH_T (total scale), also known as Bjerrum plot (based on the carbonic acid equilibrium constant from Mehrbach et al. (1973) and refitted by Dickson and Millero (1987)), at 25 °C and salinity of 35, with the current surface ocean pH average represented by the dashed line (pH_T ~8.1).

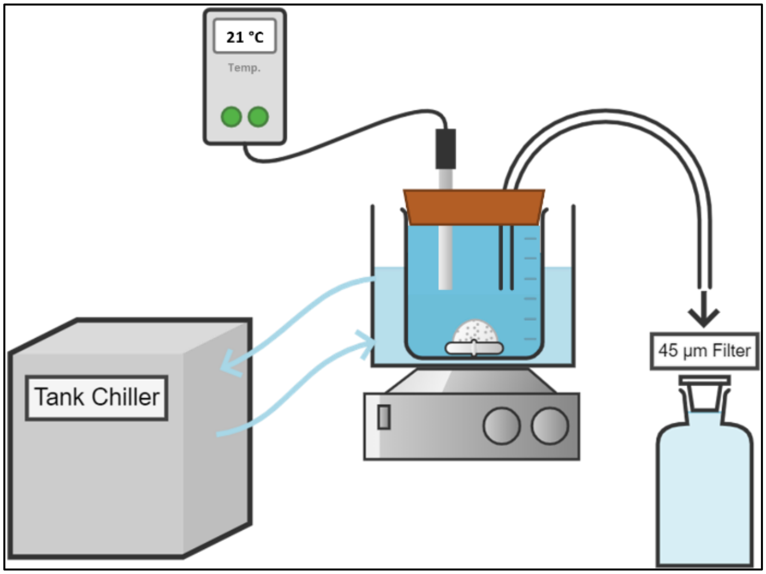


Figure A-2: Conceptual diagram of the experimental setup used for the dissolution of alkaline minerals

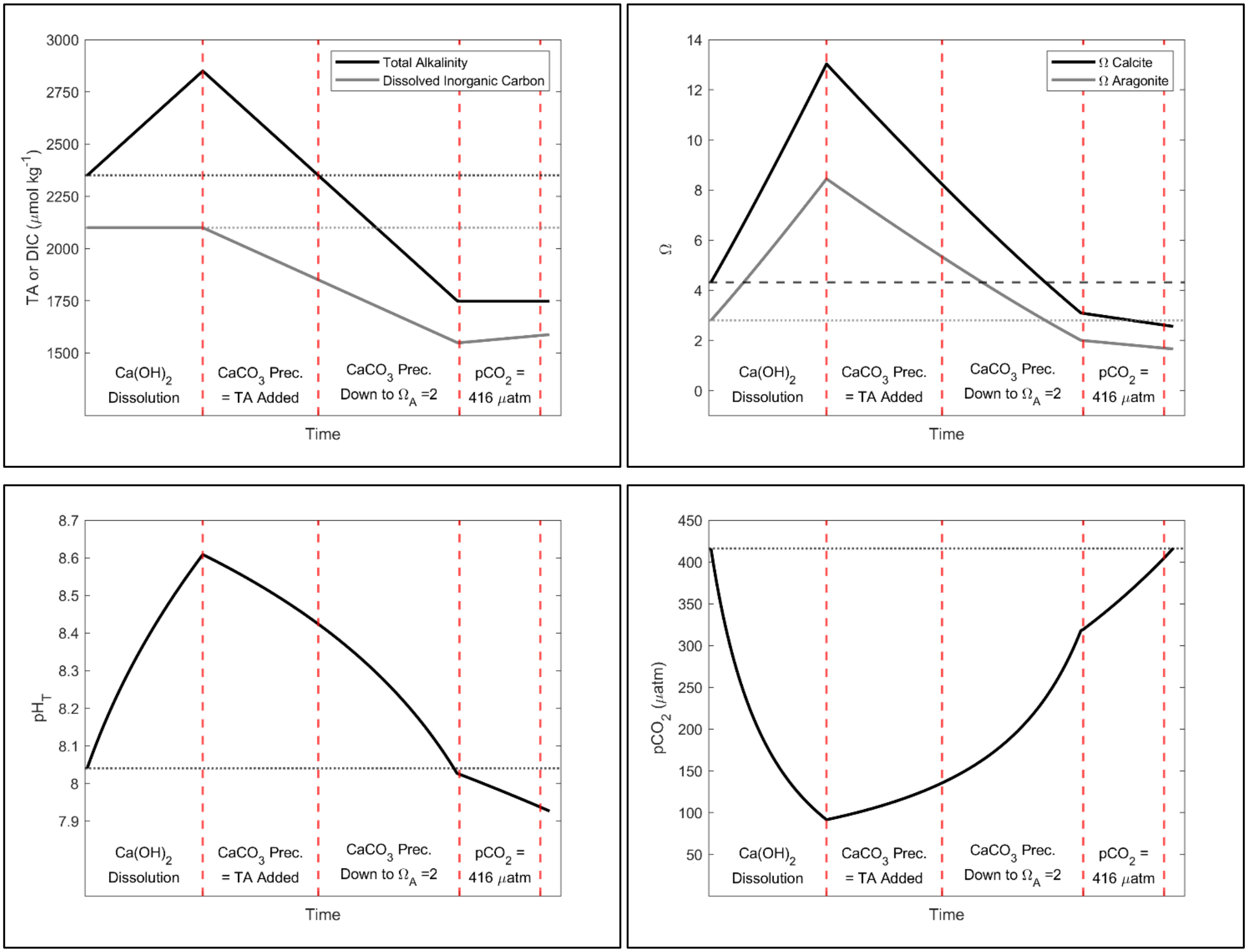


Figure A-3: Simulation of the changes in TA, DIC, Ω_{Ca}, Ω_{Ar}, pCO_2 and pH_T after addition of 500 µmol kg^{-1} of alkalinity. Four important steps are presented. First, assuming the complete $Ca(OH)_2$ dissolution without $CaCO_3$ precipitation, second, assuming as much $CaCO_3$ precipitation as the amount of TA added, third, assuming $CaCO_3$ precipitation happening until reaching an Ω_{Ar} of 2, and fourth, CO_2 uptake until equilibrium is reached between atmosphere and seawater at a pCO_2 of ~416 µatm.

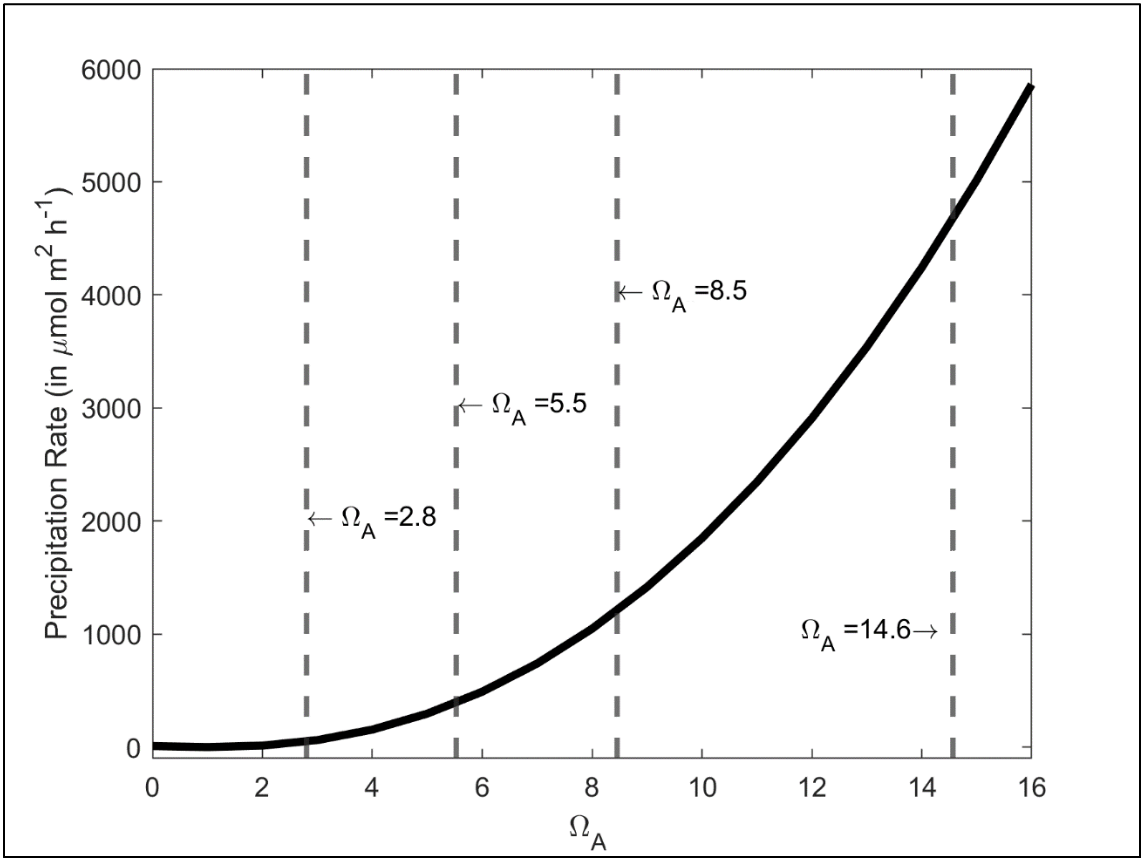


Figure A-4: $CaCO_3$ precipitation rate onto aragonite seed crystals in µmol m^{-2} h^{-1} as a function of $\Omega_{A\cancel{r}}$, based on the measurements of Zhong and Mucci (1989) at 25 °C and for a salinity of 35. The $\Omega_{A\cancel{r}}$ values for the starting conditions, and following a +250, +500 and +1000 µmol kg-1 TA increase are presented by the grey dashed lines, i.e., 2.8, 5.5, 8.5 and 14.6 respectively.

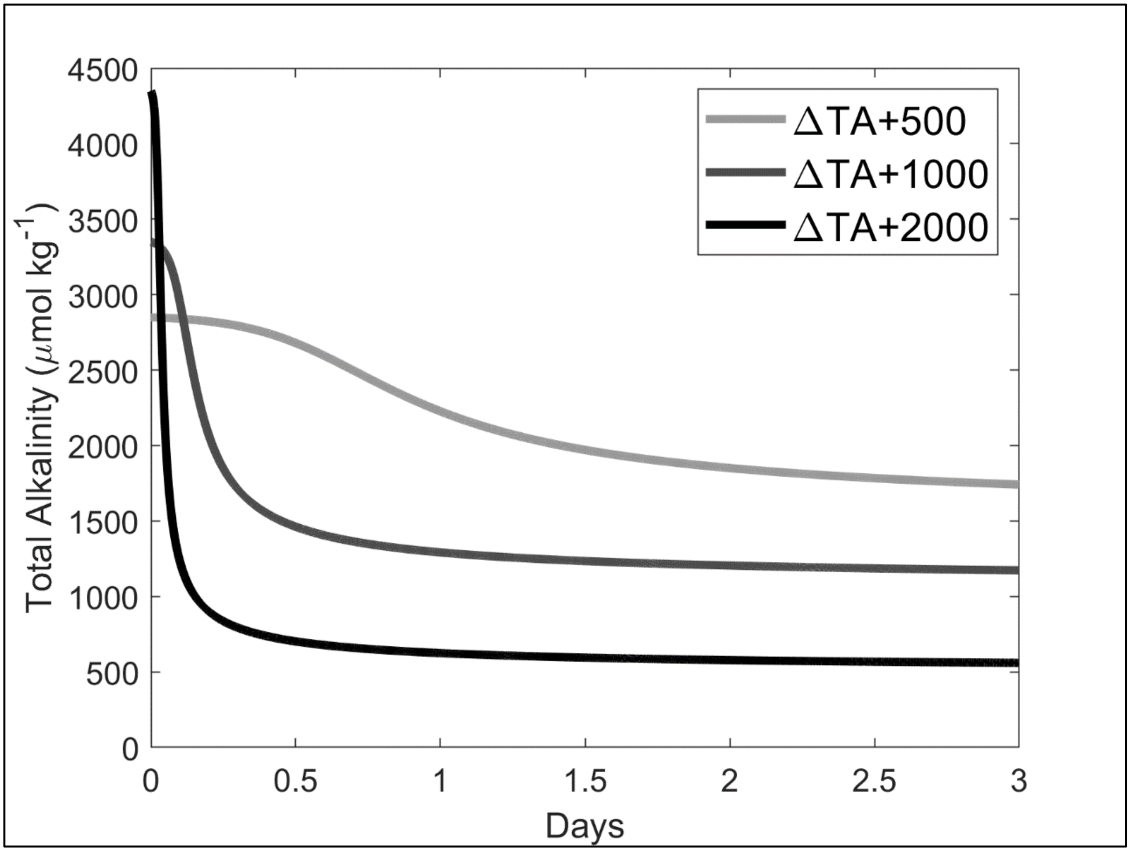


Figure A-5: Simulations of TA loss due to aragonite precipitation after a TA addition of 500, 1000 and 2000 µmol kg^{-1}, based on Ω_{Ar} and surface area dependant precipitation rates shown in Figure A4, assuming the initial presence of 2% of $CaCO_3$ in our samples, i.e., ~0.37, ~0.74 and ~1.48 mg kg^{-1} for a ΔTA+500, ΔTA+1000 and ΔTA+2000 µmol kg^{-1}, respectively. $CaCO_3$ mass was converted to a surface area as described in Zhong and Mucci (1989). The starting conditioned were TA = 2300 µmol kg^{-1}, DIC = 2100 µmol kg^{-1}, salinity = 35 and temperature = 21 °C.