

# Ocean Alkalinity Enhancement - Avoiding runaway $\text{CaCO}_3$ precipitation during quick and hydrated lime dissolution

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**Abstract.** Ocean Alkalinity Enhancement (OAE) has been proposed as a method to remove carbon dioxide ( $\text{CO}_2$ ) from the atmosphere and to counteract ocean acidification. It involves the dissolution of alkaline minerals. However, a critical knowledge gap exists regarding their dissolution in natural seawater. Particularly, how much alkaline mineral can be dissolved before secondary precipitation of calcium carbonate ( $\text{CaCO}_3$ ) occurs is yet to be established. Secondary precipitation should be avoided as it reduces the atmospheric  $\text{CO}_2$  uptake potential of OAE. Using two proposed OAE minerals as example, i.e., quick lime ( $\text{CaO}$ ) and hydrated lime ( $\text{Ca}(\text{OH})_2$ ), we show that both feedstocks (<63  $\mu\text{m}$  of diameter) dissolved in seawater within a few hours. However, while no  $\text{CaCO}_3$  precipitation was found to occur at a saturation state ( $\Omega_{\text{Ar}}$ ) of about 5,  $\text{CaCO}_3$  precipitated in the form of aragonite beyond a threshold of 7. This limit is much lower than what would be expected for typical pseudo-homogeneous precipitation in the presence of colloids and organic matter. Secondary precipitation at unexpectedly low  $\Omega_{\text{Ar}}$  was the result of so-called heterogeneous precipitation onto mineral phases, most likely onto  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$  prior to full dissolution. Most importantly, this led to runaway  $\text{CaCO}_3$  precipitation, i.e., significantly more alkalinity (TA) was removed than initially added, until  $\Omega_{\text{Ar}}$  reached levels below 2. Such runaway precipitation would reduce the  $\text{CO}_2$  uptake efficiency from about 0.8 moles of  $\text{CO}_2$  per mole of TA down to only 0.1 mole of  $\text{CO}_2$  per mole of TA. Runaway precipitation appears to be avoidable by dilution below the critical  $\Omega_{\text{Ar}}$  threshold of 5, ideally within hours of the addition to minimise initial  $\text{CaCO}_3$  precipitation. Finally, OAE simulations suggest that for the same  $\Omega_{\text{Ar}}$  threshold, the amount of TA that can be added to seawater would be more than three times higher at 5 °C than at 30 °C. Also, equilibration to atmospheric  $\text{CO}_2$  levels, i.e., to a  $\text{pCO}_2$  of ~416  $\mu\text{atm}$ , during mineral dissolution would further increase it by a factor of ~6 and ~3 respectively.

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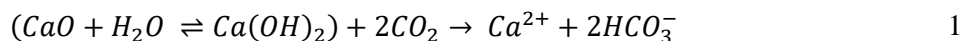
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## 1 Introduction

30 Climate change is currently considered one of the greatest threats to humankind (Hoegh-Guldberg et al., 2019; IPCC, 2021; The Royal Society and Royal Academy of Engineering., 2018). Global mean temperature has increased by 1.0 °C since pre-industrial times, and could reach +1.2-1.9 °C in the next 20 years, and +2.1-5.7 °C by the end of this century (IPCC, 2021). Furthermore, up to 30% of anthropogenic CO<sub>2</sub> emissions have been taken up by the ocean through air-sea gas exchange, leading to a decrease in the average open ocean pH by 0.1 units in a process termed ocean acidification – OA (Bates et al., 35 2012; Canadell et al., 2007; Carter et al., 2019; Cyronak et al., 2014; Doney et al., 2009; Hoegh-Guldberg et al., 2007).

The CO<sub>2</sub> reduction pledges by the signatory states of the 2015 Paris Agreement aim to minimise the negative impacts of global warming and OA on ecosystems and human societies by limiting warming to less than +2.0 °C, ideally below +1.5 °C, by the end of this century (Goodwin et al., 2018). However, current and pledged reductions will likely not be enough and additional mitigation strategies are being discussed, such as ocean alkalinity enhancement – OAE (Boyd et al., 2019; Gattuso et al., 2015; Lenton and Vaughan, 2009; The Royal Society and Royal Academy of Engineering., 2018). Among carbon dioxide 40 removal approaches, OAE has a high carbon dioxide removal potential, with models suggesting that between 165 and 790 Gigatonnes (1 Gt = 1e15 g) of atmospheric CO<sub>2</sub> could be removed by 2100 on a global scale (Burt et al., 2021; Feng et al., 2017; Keller et al., 2014; Köhler et al., 2013; Lenton et al., 2018). However, there is no empirical data on OAE efficacies, in particular regarding safe thresholds for mineral dissolution (National Academies of Sciences and Medicine, 2021).

45 OAE typically relies on the dissolution of alkaline minerals in seawater, releasing alkalinity similarly to natural rock weathering (Kheshgi, 1995). Suitable candidates are magnesium-rich minerals such as brucite, periclase or forsterite, and calcium-rich minerals such as quick and hydrated lime (Renforth and Henderson, 2017). Quick and hydrated lime are of particular interest, due to their high solubility in seawater as well as their relatively rapid dissolution. Quick lime, also known as calcium oxide (CaO), is obtained by the calcination of limestone, mainly composed of calcium carbonate (CaCO<sub>3</sub>) and present in large quantities in the Earth's crust. Once heated to temperatures of ~1200 °C, each molecule of CaCO<sub>3</sub> breaks down 50 into one molecule of CaO and one molecule of CO<sub>2</sub> (Ilyina et al., 2013; Kheshgi, 1995). Hence, for maximum OAE potential, carbon capture during calcination and subsequent storage would be advisable (Bach et al., 2019; Ilyina et al., 2013; Kheshgi, 1995; Renforth et al., 2013; Renforth and Kruger, 2013). CaO can then be hydrated into calcium hydroxide (Ca(OH)<sub>2</sub>), also known as hydrated lime. The addition of either CaO or Ca(OH)<sub>2</sub> to seawater leads to the dissociation of Ca(OH)<sub>2</sub> into one calcium Ca<sup>2+</sup> and two hydroxyl ions OH<sup>-</sup> (Feng et al., 2017; Harvey, 2008). The chemical reaction of CO<sub>2</sub> and Ca(OH)<sub>2</sub> 55 dissolution can be written as follows, which includes the subsequent uptake of atmospheric CO<sub>2</sub>, and ignores the non-linearities of the seawater carbonate system (i.e., changes in total alkalinity, TA, and dissolved inorganic carbon, DIC, are not 1:1):



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The dissolution of CaO and Ca(OH)<sub>2</sub> and the subsequent addition of TA increases seawater pH, while changing the carbonate chemistry speciation. DIC can be approximated by being the sum of HCO<sub>3</sub><sup>-</sup> and CO<sub>3</sub><sup>2-</sup> (ignoring the relatively small contribution by CO<sub>2</sub>). Similarly, TA can be approximated as the sum of HCO<sub>3</sub><sup>-</sup> and 2 CO<sub>3</sub><sup>2-</sup> (ignoring the smaller contributions by boric and silicic acid, and other minor components). Combining both DIC and TA equations reveal that CO<sub>3</sub><sup>2-</sup> concentrations can be expressed as [CO<sub>3</sub><sup>2-</sup>] = TA-DIC. Hence, increasing TA at constant DIC, e.g., by dissolving CaO or Ca(OH)<sub>2</sub>, increases [CO<sub>3</sub><sup>2-</sup>], shifting carbonate chemistry speciation towards higher pH (Figure A 1) (Dickson et al., 2007; Wolf-Gladrow et al., 2007; Zeebe and Wolf-Gladrow, 2001). The shift in DIC speciation leads to a decrease in [CO<sub>2</sub>], reducing the partial pressure of CO<sub>2</sub> (pCO<sub>2</sub>) in seawater and increasing its atmospheric CO<sub>2</sub> uptake potential.

Depending on the amount of TA added and the initial seawater pCO<sub>2</sub>, the TA-enriched seawater would either take up CO<sub>2</sub> from the atmosphere or reduce outgassing of CO<sub>2</sub> in the case where seawater pCO<sub>2</sub> is still above atmospheric levels. Factoring in carbonate system non-linearities, about 1.6 moles of atmospheric CO<sub>2</sub> could be taken up per mole of CaO or Ca(OH)<sub>2</sub> (Köhler et al., 2010). Furthermore, dissolving CaO and Ca(OH)<sub>2</sub> can also counteract ocean acidification in two ways, raising the pH and the calcium carbonate saturation state of seawater ( $\Omega_{\text{CaCO}_3}$ ), with  $\Omega_{\text{CaCO}_3}$  increasing both because of increased [Ca<sup>2+</sup>] and [CO<sub>3</sub><sup>2-</sup>]. This makes OAE a dual solution for removing atmospheric CO<sub>2</sub> and mitigating OA (Boyd et al., 2019; Feng et al., 2017; Harvey, 2008). However, major knowledge gaps exist regarding OAE, considering most research to date has been based on conceptual and numerical modelling (Feng et al., 2016; González and Ilyina, 2016; Mongin et al., 2021; Renforth and Henderson, 2017).

One such knowledge gap is the critical  $\Omega_{\text{CaCO}_3}$  threshold that seawater can be raised to beyond which CaCO<sub>3</sub> would precipitate inorganically. Such secondary precipitation constitutes the opposite of alkaline mineral dissolution and would decrease pH and  $\Omega_{\text{CaCO}_3}$ , simultaneously increasing seawater [CO<sub>2</sub>]. This would decrease the ocean uptake's capacity for atmospheric CO<sub>2</sub>, having the opposite effect as what is initially intended. Similarly, if all added alkalinity is being precipitated, only 1 mole of atmospheric CO<sub>2</sub> per mole of Ca<sup>2+</sup> would be removed, instead of about 1.6 without. If even more CaCO<sub>3</sub> precipitates, the efficiency would be further reduced. CaCO<sub>3</sub> does not precipitate spontaneously in typical seawater due to various factors such as the absence of mineral phase precipitation nuclei and the presence of precipitation inhibitors such as dissolved organic compounds, magnesium or phosphate (Chave and Suess, 1970; De Choudens-Sanchez and Gonzalez, 2009; Pytkowicz, 1965; Rushdi et al., 1992; Simkiss, 1964). The latter two directly influence CaCO<sub>3</sub> nuclei formation rates. There are three types of precipitation, i.e., 1) homogeneous (in the absence of any precipitation nuclei), 2) heterogeneous (in the presence of mineral phases), and 3) pseudo-homogeneous (in the presence of colloids and organic materials) (Marion et al., 2009; Morse and He, 1993). For the latter, the critical precipitation threshold for calcite (at a salinity of 35 and at a temperature of 21 °C) is at a saturation state ( $\Omega_{\text{Ca}}$ ) of ~18.8 (Marion et al., 2009). Assuming a typical open-ocean TA and DIC concentrations, i.e., ~2350  $\mu\text{mol kg}^{-1}$  and ~2100  $\mu\text{mol kg}^{-1}$  respectively (Dickson et al., 2007), this threshold would be reached by an increase in TA of ~810  $\mu\text{mol kg}^{-1}$ , corresponding to a critical threshold for  $\Omega_{\text{CaCO}_3}$  with respect to aragonite, i.e.,  $\Omega_{\text{Ar}}$ , of ~12.3. Concerning the two other types of precipitation, i.e., homogeneous and heterogeneous, these are poorly constrained

(Marion et al., 2009). Importantly, at the current seawater dissolved magnesium concentration, the  $\text{CaCO}_3$  morphotype that is favoured during inorganic precipitation is aragonite rather than calcite (Morse et al., 1997; Pan et al., 2021).

To gain a better understanding, we conducted several dissolution experiments with  $\text{CaO}$  and  $\text{Ca(OH)}_2$  to determine 1) how much alkaline material can be dissolved without inducing  $\text{CaCO}_3$  precipitation, 2) what causes secondary  $\text{CaCO}_3$  precipitation, and 3) how secondary precipitation can be avoided if observed.

## 2 Material & Methods

### 2.1 Experimental setup

Two different calcium minerals were used,  $\text{CaO}$  powder from Ajax Finechem (CAS no 1305-78-8) and an industrial  $\text{Ca(OH)}_2$  powder (Hydrated Lime 20kg, Dingo). The elemental composition of these powders was analysed on an Agilent 7700 Inductively Coupled Plasma Mass Spectrometer, coupled to a laser ablation unit NWR213 from Electro Scientific Industries, Inc. The samples were embedded in resin and calibrated against standard reference materials #610 and #612 from the National Institute of Standards and Technology.

The dissolution experiments were conducted in natural seawater. The seawater was collected between September 2020 and June 2021, about 200 to 300 m from the shore, avoiding suspended sand or silt, at Broken Head, New South Wales, Australia (28°42'12" S, 153°37'03" E). Seawater was stored up to 14 days at 4 °C in the dark to slow bacterial metabolic activity and allow for all particles in suspension to sink to the bottom before being sterile-filtered using a peristaltic pump, connected to a 0.2 µm Whatman Polycap 75 AS filter. For salinity measurements, about 200 mL of seawater were placed in a gas-tight polycarbonate container and allowed to equilibrate to room temperature overnight. The sample's conductivity was then measured using a measuring cell (Metrohm 6.017.080), connected to a 914 pH/Conductometer. The conductivity was recorded in millisiemens per cm (mS/cm), and the temperature in °C. Salinity was calculated according to Lewis and Perkin (1981) on the 1978 practical salinity scale. The salinity in each experiment is reported in Table A 1.

### 2.2 OAE experiments

For each experiment, seawater was accurately weighed (in grams to 2 decimal places) into high-quality borosilicate 3.3 2L Schott Duran beakers, and the temperature was controlled via a Tank Chiller Line TK 1000 set to 21 °C, feeding a re-circulation water jacket (Figure A 2). A magnetic stir bar was placed in the beaker, and the natural seawater was constantly stirred at ~200 rpm. To minimise gas exchange, a floating lid with various sampling ports was placed on top. Finally, after one hour of equilibration, calculated amounts of weighed-in alkaline compounds were added. Upon addition, samples for DIC and TA were taken at increasing time intervals to fully capture the dissolution kinetics and check for potential secondary precipitation. Furthermore, the pH was monitored at a frequency of 1 Hertz for the first hour before alkalinity addition, and over 4 hours after addition to get an estimate for when alkalinity was fully released. Once the pH plateaued (corresponding to maximum TA release), the content of the beaker was carefully transferred to a clean Schott bottle to ensure that evaporation would not

125 ~~play a role in changing~~ DIC and TA. Bottles were kept in the dark for the duration of each experiment, i.e., up to 48 days, with the same constant stirring of ~200 rpm at 21 °C. Each bottle was exposed to UV light for at least 30 minutes after each sampling to ~~avoid~~ bacterial growth.

### 2.2.1 CaO and Ca(OH)<sub>2</sub> dissolution

130 Following the previously described beaker setup, TA was added by sieving CaO and Ca(OH)<sub>2</sub> through a 63 μm mesh, avoiding the formation of larger CaO or Ca(OH)<sub>2</sub> aggregates. The mesh was placed in a clean upside-down 50 mL Falcon tube cap, to minimise the loss of material smaller than 63 μm, and the overall weight was recorded in mg. Then, the mesh was placed above the Schott bottle, and mineral was added by gently tapping the side of the sieve. Finally, the sieve was placed in the same upside-down Falcon tube cap and weighed once again, thereby making sure that the desired amount had been added to the beaker. The weighing steps were carefully performed to avoid material loss between the bottle and the balance, and ~~was~~ 135 achieved in less than 5 min. Two alkalinity additions, +250 and +500 μmol kg<sup>-1</sup> with each calcium mineral powder were performed (Table 1).

### 2.2.2 Na<sub>2</sub>CO<sub>3</sub> alkalinity and particles additions, and filtration

Three further experiments assessed the role of mineral phases during secondary CaCO<sub>3</sub> precipitation observed in the previous experiments. The first experiment made use of a 1M solution of sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>, CAS number 497-19-8) 140 which was freshly prepared before the experiment. Ultrapure Na<sub>2</sub>CO<sub>3</sub> was accurately weighed, i.e., in mg (with 2 decimal places), into a clean 100 mL Schott bottle and made up to 100 g with MilliQ (18.2 MΩ). **The solution was then sonicated for 15 minutes, and gentle mixing every five minutes.** The amount of Na<sub>2</sub>CO<sub>3</sub> to be added to seawater was calculated so that a similar maximum Ω<sub>Ar</sub> would be reached, i.e., ~7.7, as in the previous experiments with the highest addition of CaO and Ca(OH)<sub>2</sub>. This required about twice the alkalinity increase as before (Table 1), because Na<sub>2</sub>CO<sub>3</sub> additions concomitantly 145 increase DIC when dissociating in two sodium and one CO<sub>3</sub><sup>2-</sup> ion, making the Ω<sub>CaCO<sub>3</sub></sub> increase smaller. All carbonate chemistry calculations were done in CO<sub>2</sub>SYS (see below).

In another similar experiment to the Na<sub>2</sub>CO<sub>3</sub> addition, quartz powder was added after two days. Quartz powder was chosen as it does not dissolve on the timescales relevant for this study (Montserrat et al., 2017). The addition of quartz powder was similar to the sieved CaO and Ca(OH)<sub>2</sub> additions, i.e., through a 63 μm mesh. The mass of quartz particles added, recorded 150 in mg, was determined to provide the same mineral surface area as for the Ca(OH)<sub>2</sub> experiments with a TA increase of 500 μmol kg<sup>-1</sup>. It was calculated using densities and masses for Ca(OH)<sub>2</sub> and quartz, and assuming spherical particles with a diameter of 63 μm.

Finally, a third experiment was carried out in which all particles were removed by filtration, using Ca(OH)<sub>2</sub> as the alkaline compound and following the same setup as described above (section 2.2.1). Here ~~we~~ first added Ca(OH)<sub>2</sub> to increase 155 TA by ~500 μmol kg<sup>-1</sup> (Table 1). After 4h of reaction, the entire content of the 2L Schott beaker was filtered through a nylon

Captiva Econofilter (25mm) with a pore size of 0.45  $\mu\text{m}$  into a clean 1L Schott bottle using a peristaltic pump. The bottle was filled from bottom to top, with overflow to minimise gas exchange.

### 2.2.3 Dilution experiments

160 In a last set of experiments, alkalinity enriched seawater was diluted with natural seawater, to test if secondary precipitation can be avoided or stopped.  $\text{Ca}(\text{OH})_2$  powder was added to reach final alkalinity enrichments of 500 and 2000  $\mu\text{mol kg}^{-1}$  and dilutions were carried out at several points in time.

For the experiment with a targeted TA increase of 500  $\mu\text{mol kg}^{-1}$ , a larger quantity of TA enriched seawater was required to perform all dilutions and sampling in comparison to the previous experiments. Therefore, two 5L Schott bottles were filled with 5kg of natural seawater and placed on a magnetic stirring platform. Calculated weighed-in masses of  $\text{Ca}(\text{OH})_2$  were added to the first bottle as described in section 2.2.1 using the 63  $\mu\text{m}$  sieve, while the natural seawater in the second 165 bottle was kept for subsequent dilutions. Both bottles were kept on the same bench under the same conditions, both stirring at a rate of  $\sim 200$  rpm, for the duration of the experiment.

Following the  $\text{Ca}(\text{OH})_2$  addition, 1:1 dilutions (500 g TA enriched seawater:500 g natural seawater) were performed in clean 1L Schott bottles that were then kept in the dark and placed on a magnetic platform at a stirring rate of  $\sim 200$  rpm. After each sampling, the bottles were exposed to UV light for at least 30 minutes. The second dilution experiment was set up 170 like the first one, the only difference being that the targeted TA increase was 2000  $\mu\text{mol kg}^{-1}$ . The dilution ratio was 1:7 to reduce the targeted TA increase again to 250  $\mu\text{mol kg}^{-1}$ . All dilutions were performed 10 minutes, 1 hour, 1 day and 1 week after  $\text{Ca}(\text{OH})_2$  addition, leading to 2 TA-enriched and 8 diluted treatments.

### 2.3 Carbonate chemistry measurements

175 Samples for TA and DIC measurements were filtered through a nylon Captiva Econofilter (0.45  $\mu\text{m}$ ) using a peristaltic pump into 100 mL Borosilicate 3.3 Schott DURAN glass stopper bottles. The bottles were gently filled from the bottom to top, using a 14-gauge needle as described in Schulz et al. (2017), with at least half of their volume allowed to overflow, corresponding to  $\sim 150$  mL of seawater sampled per time-point (Dickson et al., 2007). After filling, 50 $\mu\text{L}$  of saturated mercuric chloride solution was added to each sample before being stored without headspace in the dark at 4  $^\circ\text{C}$ .

180 TA was analysed in duplicates via potentiometric titrations on an 848 Titrino Plus coupled to an 869 Compact Sample Changer ~~from Metrohm~~ using 0.05M HCl, with the ionic strength adjusted to 0.72 mol  $\text{kg}^{-1}$  with NaCl, corresponding to a salinity of 35. Titrations and calculations followed the open-cell titration protocols by Dickson et al. (2007). DIC was measured in triplicates using an Automated Infra-Red Inorganic Carbon Analyzer (AIRICA) coupled to a LICOR Li7000 Infra-Red detector as described in Gafar and Schulz (2018). Measured values of TA and DIC were corrected using an internal Standard 185 prepared as per Dickson et al. (2007) which had been calibrated against Certified Reference Materials Batch #175 and #190 (Dickson, 2010).

## 2.4 Particulate Inorganic Carbon and Scanning Electron Microscopy (SEM)

In cases where TA and DIC decreases were detected, indicative of CaCO<sub>3</sub> precipitation, several samples were taken at the end of the experiments for total particulate carbon (TPC), particulate organic carbon (POC) and scanning electron microscopy (SEM) analyses. TPC and POC samples were collected in duplicates on pre-combusted (450 °C) GF/F filters and stored frozen until analysis. Before analysis, POC filters were fumed with HCl for 2 hours before drying over night at 60 °C while TPC filters were dried untreated (Gafar and Schulz, 2018). The filters were wrapped in tin capsules and pressed into small balls of about 5mm diameter. Both TPC and POC were quantified on an Elemental Analyser Flash EA, Thermo Fisher, coupled to an Isotope Ratio Mass Spectrometer, Delta V Plus. Particulate inorganic carbon (PIC), or CaCO<sub>3</sub>, was calculated from the difference between TPC and POC. The results are reported in μmol kg<sup>-1</sup> with an uncertainty estimate for each calculated by an error propagation from the square root of the sum of the squared standard deviations for TPC and POC.

For SEM analysis, 10 to 15 mL of the sample water was collected on polycarbonate Whatman Cyclopore filters with a 0.2 μm pore size, and rinsed with 50 mL of MilliQ. The filters were dried at 60 °C overnight and kept in a desiccator until analysis on a tabletop Scanning Electron Microscope TM4000 Plus from Hitachi, coupled to an Energy Dispersive X-Ray (EDX) Analyser, allowing to identify the morphotype and elemental composition of precipitates. Finally, CaO and Ca(OH)<sub>2</sub> powders were analysed for their carbon content. This analysis aimed to identify the presence and estimate the amount of particulate carbon, most likely CaCO<sub>3</sub>, in the respective mineral powders.

## 2.5 Carbonate chemistry calculations

Measured DIC, TA, temperature and salinity were used to calculate the remaining carbonate chemistry parameters with the CO<sub>2</sub>SYS script for MATLAB® (MathWorks). The borate to salinity relationship from Uppstrom (1974), dissociation constants for carbonic acid by Lueker et al. (2000), and for boric acid by Uppstrom (1974) were used. With two measured carbonate chemistry parameters, i.e., DIC and TA, the others can be calculated straight away. An exception in our experiments was that the dissolution of CaO and Ca(OH)<sub>2</sub> changes the calcium concentration and hence the salinity-based Ω<sub>CaCO<sub>3</sub></sub> calculated by CO<sub>2</sub>SYS is underestimated. Ω<sub>CaCO<sub>3</sub></sub> is defined by the solubility product of CaCO<sub>3</sub> as:

$$\Omega_{CaCO_3} = \frac{[Ca^{2+}] \times [CO_3^{2-}]}{K_{sp}} \quad 2$$

where [Ca<sup>2+</sup>] and [CO<sub>3</sub><sup>2-</sup>] denote seawater concentration of Ca<sup>2+</sup> and CO<sub>3</sub><sup>2-</sup>, and K<sub>sp</sub> the solubility product for calcite or aragonite. To calculate saturation states, the correct calcium concentration [Ca<sup>2+</sup>]<sub>corr</sub> was estimated from measured salinity (Riley and Tongudai, 1967) and half the alkalinity concentration increase that was generated during CaO or Ca(OH)<sub>2</sub> dissolution or lost due to CaCO<sub>3</sub> precipitation, ΔTA:

$$[Ca^{2+}]_{corr} = \frac{0.01028}{35} \times \text{Salinity} + \frac{\Delta TA}{2} \quad 3$$

where 0.01028 denotes molar  $Ca^{2+}$  concentrations at a salinity of 35.  $K_{sp}$  was calculated from in-situ temperature and salinity according to Mucci (1983). The corrected  $\Omega_{Ca}$  and  $\Omega_{Ar}$  were then calculated according to Equation 2. Please note that we have opted to report  $\Omega_{Ar}$  rather than  $\Omega_{Ca}$  since aragonite is more likely to be precipitated in natural modern seawater (Berner, 1975; Morse et al., 1997; Riebesell et al., 2011; Zeebe and Wolf-Gladrow, 2001).

## 2.6 OAE simulations

CO<sub>2</sub>SYs and the results from the various dissolution experiments were used to simulate three OAE scenarios (Table 3). Three alkalinity additions were simulated, +250, +500 and +1000  $\mu\text{mol kg}^{-1}$ . The starting parameters were TA = 2350  $\mu\text{mol kg}^{-1}$ , DIC = 2100  $\mu\text{mol kg}^{-1}$ , salinity = 35, temperature = 19 °C, using the same acid-base equilibrium constants as described in section 2.5. In the first scenario, for all three additions, no CaCO<sub>3</sub> precipitation was assumed, and the amount of CO<sub>2</sub> taken up after atmospheric re-equilibration was calculated. For the +500 and +1000  $\mu\text{mol kg}^{-1}$  TA increases, two additional simulations were performed: first we assumed that as much CaCO<sub>3</sub> precipitated as TA was added, and second, that CaCO<sub>3</sub> precipitated down to an  $\Omega_{Ar}$  of ~2 as observed in our experiments. Again, after calculating full carbonate chemistry speciation in these various scenarios, the amount of CO<sub>2</sub> taken up after atmospheric re-equilibration was determined.

## 3 Results

### 3.1 Chemical composition of CaO and Ca(OH)<sub>2</sub>

The chemical composition of the CaO and Ca(OH)<sub>2</sub> powders were analysed for their major ions. As to be expected, both consisted mainly of calcium, with minor contributions of magnesium and silicon (see Table A 2, for a more comprehensive list). Furthermore, CaO and Ca(OH)<sub>2</sub> contained about 9.4 ± 0.1 mg g<sup>-1</sup> and 18.0 ± 0.2 mg g<sup>-1</sup> of particulate carbon respectively, i.e., ~0.9% and ~1.8% by weight.

### 3.2 CaO dissolution in filtered natural seawater

In the first CaO experiment with a targeted 250  $\mu\text{mol kg}^{-1}$  TA addition, TA increased by ~200  $\mu\text{mol kg}^{-1}$  within the first 4 hours (Figure 1a). Following this increase, TA was stable over time. In contrast, DIC increased slowly, about 1  $\mu\text{mol kg}^{-1}$  per day, reaching about +50  $\mu\text{mol kg}^{-1}$  on day 47 of the experiment (Figure 1b).  $\Omega_{Ar}$  reflected the trend observed for  $\Delta TA$ , increasing from ~2.9 to ~5.1 within the first 4 hours before slowly decreasing to 5.0 on day 47 (Figure 1c).

In the second CaO experiment with a targeted 500  $\mu\text{mol kg}^{-1}$  TA addition, TA increased by ~410  $\mu\text{mol kg}^{-1}$  within the first 4 hours before slowly decreasing on day 3 (Figure 1a), followed by a more rapid decrease over the following week, before eventually reaching a steady state on day 20 at a final  $\Delta TA$  of about -540  $\mu\text{mol kg}^{-1}$ . This corresponds to a total loss of



245 TA of  $\sim 950 \mu\text{mol kg}^{-1}$ , between the maximum measured TA and the final TA recorded. Similarly, a relatively small decrease  
in DIC of  $\sim 10 \mu\text{mol kg}^{-1}$  was observed over the first two days before a much more significant reduction in the following week  
before levelling off at a  $\Delta\text{DIC}$  of about  $-465 \mu\text{mol kg}^{-1}$  (Figure 1b).  $\Omega_{\text{Ar}}$  increased rapidly during the first 4 hours of the  
experiment from 2.8 up to 7.6 (Figure 1c). Following this quick increase,  $\Omega_{\text{Ar}}$  decreased by 0.3 units by day 3. Afterwards,  $\Omega_{\text{Ar}}$   
250 dropped quickly to 2.4 on day 13, and reached  $\sim 1.8$  on day 47, corresponding to a reduction by 1.0 compared to the starting  
seawater value.

### 3.3 $\text{Ca}(\text{OH})_2$ dissolution in filtered natural seawater

In the first  $\text{Ca}(\text{OH})_2$  experiment with a targeted TA addition of  $250 \mu\text{mol kg}^{-1}$ , TA increased by  $\sim 220 \mu\text{mol kg}^{-1}$  after  
4h of reaction, before stabilising at a  $\Delta\text{TA}$  of  $\sim 210 \mu\text{mol kg}^{-1}$  for the rest of the experiment (Figure 2a). The DIC concentration  
increased relatively quickly over the first 6 days after the TA addition before slowing down, reaching about  $+70 \mu\text{mol kg}^{-1}$  by  
255 the end of the experiment (Figure 2b). Finally,  $\Omega_{\text{Ar}}$  reached  $\sim 4.1$  after 4 hours, slightly decreasing over time, down to 3.3 on  
day 28 (Figure 2c).

In the second  $\text{Ca}(\text{OH})_2$  experiment with a targeted TA addition of  $500 \mu\text{mol kg}^{-1}$ , TA increased by  $\sim 440 \mu\text{mol kg}^{-1}$   
within the first 4h (Figure 2a). This was followed by a relatively steady decrease by  $\sim 18 \mu\text{mol kg}^{-1}$  per day over the next 2  
weeks, after which the decrease accelerated to  $\sim 28 \mu\text{mol kg}^{-1}$  per day until day 35, before levelling off at a  $\Delta\text{TA}$  of about  $-420$   
260  $\mu\text{mol kg}^{-1}$  towards the end of the experiment. Overall, about  $860 \mu\text{mol kg}^{-1}$  of TA was lost compared to the highest TA recorded.  
The DIC concentration decreased as well, dropping in a similar fashion as TA and reaching a  $\Delta\text{DIC}$  of about  $-395 \mu\text{mol kg}^{-1}$   
compared to the initial DIC concentration (Figure 2b).  $\Omega_{\text{Ar}}$  increased from 2.5 to 7.4 in the first 4 hours before decreasing,  
similarly to TA and DIC, reaching  $\sim 2.0$  on day 42 (Figure 2c).

### 3.4 $\text{Na}_2\text{CO}_3$ , particle addition and filtration

265 Three experiments assessed the influence of particles on  $\text{CaCO}_3$  precipitation. In the first one,  $\sim 1050 \mu\text{mol kg}^{-1}$  of  
TA was added using a 1M  $\text{Na}_2\text{CO}_3$  solution, designed to result in a similar maximum  $\Omega_{\text{Ar}}$  as in the previous experiments when  
TA decreased (Table 1). Upon addition, TA increased by  $\sim 1060 \mu\text{mol kg}^{-1}$  and DIC by  $\sim 530 \mu\text{mol kg}^{-1}$  within minutes. For the  
remainder of the experiment,  $\Delta\text{TA}$  was fairly constant between 1060 and 1040  $\mu\text{mol kg}^{-1}$  (Figure 3a). In contrast, DIC slightly  
increased over 42 days from a  $\Delta\text{DIC}$  of  $\sim 530 \mu\text{mol kg}^{-1}$  on day 1 to  $\sim 560 \mu\text{mol kg}^{-1}$  on day 42 (Figure 3b).  $\Omega_{\text{Ar}}$  increased from  
270  $\sim 2.3$  to  $\sim 8.5$  within minutes and slightly decreased to  $\sim 8.1$  after 42 days of experiment (Figure 3c).

In the second experiment, the addition of 1M  $\text{Na}_2\text{CO}_3$  solution (Table 1) increased TA by  $1070 \mu\text{mol kg}^{-1}$ , while DIC  
increased by  $\sim 540 \mu\text{mol kg}^{-1}$  within minutes and remained stable (Figure 3a, 3b). After 2 days, quartz particles were added.  
While one day later,  $\Delta\text{TA}$  and  $\Delta\text{DIC}$  remained unchanged, between day 5 and 12,  $\Delta\text{TA}$  decreased to  $\sim 220 \mu\text{mol kg}^{-1}$  and  $\Delta\text{DIC}$   
dropped to  $\sim 120 \mu\text{mol kg}^{-1}$  (Figure 3a, 3b). Over the next month,  $\Delta\text{TA}$  and  $\Delta\text{DIC}$  continued to decrease, although at a slowing  
275 rate, reaching about  $-200$  and  $-110 \mu\text{mol kg}^{-1}$ , respectively, at the end of the study.  $\Omega_{\text{Ar}}$  followed a similar trend, with an

increase from ~2.8 up to ~9.2 within the first 1.5 hours, and a pronounced decline to ~3.9 between day 5 and day 12, before stabilizing around ~2.0 at the end of the experiment.

In the last experiment,  $\text{Ca}(\text{OH})_2$  was added aiming for a TA increase of  $500 \mu\text{mol kg}^{-1}$  (Table 1), a level at which a significant TA decrease had been observed previously (Figure 2a). In contrast ~~however~~, upon filtration of the entire experimental bottle content after reaching  $\sim 470 \mu\text{mol kg}^{-1}$  at the 4-hour mark,  $\Delta\text{TA}$  remained relatively constant between 465 and  $470 \mu\text{mol kg}^{-1}$  over the following 48 days of experiment (Figure 3a). ~~At the same time~~,  $\Delta\text{DIC}$  increased from  $\sim 5$  to  $55 \mu\text{mol kg}^{-1}$  after filtration (Figure 3b).  $\Omega_{\text{Ar}}$  increased from  $\sim 2.8$  to  $\sim 8.2$  within the first 1.5 hours, and then slightly decreased to  $\sim 7.5$  over the 48 days of experiment (Figure 3c).

### 3.5 Dilution experiments

#### 3.5.1 $500 \mu\text{mol kg}^{-1}$ addition

In these experiments with a targeted TA addition of  $500 \mu\text{mol kg}^{-1}$  by  $\text{Ca}(\text{OH})_2$ ,  $\Delta\text{TA}$  increased to  $\sim 450 \mu\text{mol kg}^{-1}$  after 2 hours (Figure 4). These changes in TA were followed by a decline to  $\sim 320 \mu\text{mol kg}^{-1}$  after 14 days, although the latter being a slightly slower decrease than previously (Figure 2Figure 4a). After a first increase in  $\Delta\text{DIC}$  by  $\sim 10 \mu\text{mol kg}^{-1}$  on day 1, DIC steadily decreased to about  $-20 \mu\text{mol kg}^{-1}$  after two weeks (Figure 4b). Finally,  $\Omega_{\text{Ar}}$  increased from  $\sim 2.7$  to  $\sim 7.8$  after 2 hours, before steadily decreasing to  $\sim 6.4$  on day 14 (Figure 4c).

In the diluted treatments,  $\Delta\text{TA}$  remained relatively stable over time, until the end of the experiments on day 29, regardless of dilution time (Figure 4a). Upon dilution,  $\Delta\text{TA}$  was reduced, being very similar for the 10 minutes, 1 hour and 1 day dilutions. Overall, in the 1 week dilution,  $\Delta\text{TA}$  was slightly lower, i.e.,  $\sim 205 \mu\text{mol kg}^{-1}$  instead of  $\sim 230 \mu\text{mol kg}^{-1}$  on average. In all dilutions,  $\Delta\text{DIC}$  increased over time, ranging between  $\sim 20 \mu\text{mol kg}^{-1}$  and  $\sim 60 \mu\text{mol kg}^{-1}$ , independent of dilution timing. Finally,  $\Omega_{\text{Ar}}$  showed similar trends like  $\Delta\text{TA}$ , reaching between  $\sim 4.8$  and  $\sim 5.2$ , and slightly decreasing over time until end of the experiment.

#### 3.5.2 $2000 \mu\text{mol kg}^{-1}$ addition

This set of experiments aimed for a TA increase of  $2000 \mu\text{mol kg}^{-1}$  by  $\text{Ca}(\text{OH})_2$  addition. However, the TA only increased to  $\sim 1/3$  of the theoretical value, i.e.,  $\sim 725 \mu\text{mol kg}^{-1}$  within the first two hours (Figure 4d). Following this increase, TA rapidly decreased during the first day, reaching a  $\Delta\text{TA}$  of about  $-1260 \mu\text{mol kg}^{-1}$ , and  $-1440 \mu\text{mol kg}^{-1}$  in the following week (Figure 4d). Over the second week of the experiment, TA appeared to stabilise before slightly increasing until day 21. In contrast,  $\Delta\text{DIC}$  decreased by  $\sim 580 \mu\text{mol kg}^{-1}$  already within the first two hours, before rapidly dropping to about  $-1590 \mu\text{mol kg}^{-1}$  on day 1, and  $-1660 \mu\text{mol kg}^{-1}$  after 7 days (Figure 4e). Over the remaining 41 days,  $\Delta\text{DIC}$  then increased by  $\sim 210 \mu\text{mol kg}^{-1}$ , although remaining about  $1450 \mu\text{mol kg}^{-1}$  under the starting DIC concentration.  $\Omega_{\text{Ar}}$  increased to  $\sim 16.7$  after 2 hours, followed by a rapid drop to  $\sim 3.2$  on day 1 and  $\sim 2.0$  on day 14, while slightly increasing the following 34 days, varying between 2.0 and 2.1 (Figure 4f).

Concerning  $\Delta\text{TA}$ ,  $\Delta\text{DIC}$  and  $\Omega_{\text{Ar}}$ , the 10 minutes and 1 hour dilutions showed similar responses, as did the 1 day and 1 week dilutions. Upon dilution,  $\Delta\text{TA}$  reached values of  $\sim 240 \mu\text{mol kg}^{-1}$  after the 10 minutes and 1 hour dilutions, and about  $-160$  to  $-190 \mu\text{mol kg}^{-1}$  for the 1 day and 1 week dilutions. With the exception of one data point in the 1 week dilution data,  $\Delta\text{TA}$  remained relatively constant throughout all dilution experiments (Figure 4d). DIC changes were similar to the TA changes, slowly increasing over time between  $0.6$  and  $2.5 \mu\text{mol kg}^{-1}$  per day on average, with very similar values reached for the 10 minutes and 1 hour dilutions, as opposed to the 1 day and 1 week ones (Figure 4e). Finally,  $\Omega_{\text{Ar}}$  dropped from  $\sim 5.0$ - $5.1$  to  $\sim 4.0$ - $4.1$  over time in the 10 minutes and 1 hour dilutions, while it decreased from  $\sim 2.3$ - $2.8$  to  $\sim 2.1$ - $2.2$  until day 21 in the 1 day and 1 week dilution, before increasing to  $\sim 2.6$ - $3.4$  toward the end of the experiments (Figure 4f).

### 3.6 Particulate inorganic carbon

With the exception of the  $\sim 1050$  TA addition by  $\text{Na}_2\text{CO}_3$  plus quartz particles, measured PIC in experiments was always higher than estimates from measured  $\Delta\text{TA}$  (Table 2). Furthermore, PIC estimated from the theoretical maximum TA increase upon full mineral dissolution,  $\Delta\text{TA}_{\text{Theo}}$ , was always higher than estimated PIC from  $\Delta\text{TA}$ , by about 7 to 14% in the  $\sim 500 \mu\text{mol kg}^{-1}$  TA additions with  $\text{Ca}(\text{OH})_2$  and  $\text{CaO}$ , respectively, and up to 67% in the experiment with  $\sim 2000 \mu\text{mol kg}^{-1}$  TA additions.

## 4 Discussion

This study presents the first results on the dissolution of  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$  in natural seawater in the context of ocean alkalinity enhancement. In some of our experiments with at least  $500 \mu\text{mol kg}^{-1}$  TA increase, secondary precipitation was detected via TA and DIC decreases, as well as PIC increases. More specifically, at TA additions leading to an  $\Omega_{\text{Ar}}$  higher than 7 (in the  $+500$  and  $+1000 \mu\text{mol kg}^{-1}$  TA treatments), we observed “runaway  $\text{CaCO}_3$  precipitation”, i.e., not only was the added TA completely removed, but significant portions of residual seawater TA as well, until a new steady state was reached. This would vastly reduce the desired  $\text{CO}_2$  removal potential by OAE and should therefore be avoided. In a subsequent set of experiments, we simulated ocean mixing to test the required timescales to avoid and/or stop secondary  $\text{CaCO}_3$  precipitation for applications that initially have TA additions above the critical threshold.

### 4.1 Identifying $\text{CaCO}_3$ precipitation, the problem of unmeasured precipitation, and $\text{CO}_2$ gas exchange

$\text{CaCO}_3$  precipitation can occur via three pathways, i.e., heterogeneous, homogeneous and pseudo-homogeneous nucleation and precipitation (Chen et al., 2005; Marion et al., 2009; Wolf et al., 2008). Heterogeneous precipitation relies on the presence of existing solid mineral phases. This differs from homogeneous precipitation, characterised by the formation of  $\text{CaCO}_3$  crystals from  $\text{Ca}^{2+}$  and  $\text{CO}_3^{2-}$  ions in the absence of any nucleation surfaces (Chen et al., 2005; Wolf et al., 2008). Finally, the last type of precipitation, termed pseudo-homogeneous, is similar to homogeneous nucleation, however it occurs on nuclei other than solid minerals such as colloids, organic particles or glassware in a laboratory setting (Marion et al., 2009).

Concerning the  $\Omega_{\text{CaCO}_3}$  thresholds above which  $\text{CaCO}_3$  precipitation is expected to occur, the lowest would be for heterogeneous and the highest for homogeneous, with pseudo-homogeneous nucleation in between. This is because nucleation sites effectively lower the activation energy required for  $\text{CaCO}_3$  precipitation (Morse et al., 2007).

340 When 1 mole of  $\text{CaCO}_3$  is precipitated, the TA of the solution decreases by 2 moles because of the removal of 1 mole of  $\text{CO}_3^{2-}$  ions which accounts for 2 moles of TA (Zeebe and Wolf-Gladrow, 2001). Simultaneously, the loss of 1 mole of  $\text{CO}_3^{2-}$  ions decrease the DIC concentration by 1 mole. Hence, any loss of TA and DIC following a 2:1 ratio can be linked to  $\text{CaCO}_3$  precipitation (Zeebe and Wolf-Gladrow, 2001). Additionally, when  $\text{CaCO}_3$  precipitation was suspected in our experiments, SEM and particulate inorganic carbon samples were taken to confirm the presence of  $\text{CaCO}_3$  and to identify which  
345 **morphotypes** were predominant. In the +250  $\mu\text{mol kg}^{-1}$  TA additions by CaO and  $\text{Ca}(\text{OH})_2$ , both appeared to fully dissolve without inducing  $\text{CaCO}_3$  precipitation, as TA and  $\Omega_{\text{Ar}}$  quickly increased within minutes, similarly to what has been described in the literature (Chave and Suess, 1970; Rushdi et al., 1992), until reaching their respective maximum after about a day and remaining stable over weeks (Figure 1a and 1c, Figure 2a and 2c). A slight increase in DIC was observed over time, expected ~~when atmospheric  $\text{CO}_2$  is ingassing from the bottle headspace, which was created by removing~~ between 150 and 200 mL each  
350 sampling point. The measured TA increase was slightly below the theoretically expected increase, which was most likely due to a combination of impurities present (in the case of CaO, a significant fraction could be hydrated), and any loss of the finely ground material during the weighing and sieving process. On average, ~23% of alkalinity added was not detected in the experiments with CaO, and about 14% in the experiments with  $\text{Ca}(\text{OH})_2$  (Table 1, Figure 1 and Figure 2).

In contrast, in the +500  $\mu\text{mol kg}^{-1}$  TA additions by CaO and  $\text{Ca}(\text{OH})_2$ , TA started decreasing after about a day, upon the  
355 initial increase. If this TA loss was by  $\text{CaCO}_3$  precipitation, DIC should be reduced by half this amount. And indeed, measured DIC loss was very close to this 2:1 ratio in both the CaO and  $\text{Ca}(\text{OH})_2$  experiments with a TA addition of 500  $\mu\text{mol kg}^{-1}$  (950:465 and 860:395 for CaO and  $\text{Ca}(\text{OH})_2$ , respectively). This suggests that TA was precipitated in the form of  $\text{CaCO}_3$ . The slight off-set can be explained by ingassing of  $\text{CO}_2$  from the **head space** which would lower the TA:DIC ratio, becoming visible when precipitation ceases towards the end (Figure 1b). Another caveat is the fact that the maximum increase in TA from full  
360 dissolution of CaO or  $\text{Ca}(\text{OH})_2$  cannot be measured in the presence of concurrent  $\text{CaCO}_3$  precipitation. This is mostly evident in the +2000  $\mu\text{mol kg}^{-1}$  TA addition (Figure 4), where DIC decreases due to  $\text{CaCO}_3$  precipitation, yet TA increases due to higher  $\text{Ca}(\text{OH})_2$  dissolution rates. It also explains why estimated PIC calculated from measured TA changes is generally smaller than actually measured PIC concentrations (Table 2). In the experiment with 1M  $\text{Na}_2\text{CO}_3$  and quartz particles, the measured TA-based PIC estimates however, were larger than the measured PIC. This is difficult to explain, although we  
365 **observed a white layer on the bottle walls, indicative of  $\text{CaCO}_3$  precipitation. However, this was also observed during the other experiments with  $\text{CaCO}_3$  precipitation, yet measured PIC concentrations were larger than when estimated from the TA decrease.** In any case, while being a laboratory artefact, this has no practical consequences as in a natural setting the TA would eventually precipitate in the water column. In summary, trying to estimate  $\text{CaCO}_3$  precipitation from measured changes in TA, without knowing how much TA was actually generated by full mineral dissolution or actual PIC measurements, might  
370 underestimate total precipitation.

## 4.2 The presence of mineral phases triggers “runaway CaCO<sub>3</sub> precipitation”

An important finding in our experiments was that whenever CaCO<sub>3</sub> precipitation was observed, it continued even if the solution dropped below an  $\Omega_{Ar}$  of ~4-5, levels at which no precipitation was observed in the +250  $\mu\text{mol kg}^{-1}$  TA addition experiments. We termed this phenomenon “runaway precipitation”. Furthermore, in all these experiments, precipitation decreased and seemingly ceased at a  $\Omega_{Ar}$  of ~1.8-2.0. It therefore appears that when CaCO<sub>3</sub> is initially precipitated, CaCO<sub>3</sub> continues to precipitate in a runaway fashion, even if  $\Omega_{Ar}$  drops below levels where precipitation would not be initiated in natural seawater. This is to be expected as CaCO<sub>3</sub> precipitates onto CaCO<sub>3</sub> mineral phases at any saturation state above 1, and the initial precipitation at high saturation states provides new nucleation sites (Morse et al., 2007; Morse et al., 2003; Zhong and Mucci, 1989). The precipitation rate is directly proportional to  $\Omega_{CaCO_3}$ , decreasing exponentially until reaching zero at an  $\Omega_{CaCO_3}$  value of 1 (Figure A 4). However, the question of why precipitation occurred at a much lower  $\Omega_{CaCO_3}$  than anticipated (i.e.,  $\Omega_{CaCO_3}$  ~7.5 vs ~12.3) remains (Marion et al., 2009).

It is known that the presence of particles in suspension can initiate and accelerate CaCO<sub>3</sub> precipitation (Millero et al., 2001; Morse et al., 2003; Wurgaft et al., 2021). It is unlikely that the presence of CaCO<sub>3</sub> impurities in CaO (less than 1% carbon) and Ca(OH)<sub>2</sub> (less than 2% carbon) from imperfect calcination would have caused precipitation, as the presence of CaCO<sub>3</sub> mineral phases should have caused precipitation at any saturation state above 1, i.e., also in the +250  $\mu\text{mol kg}^{-1}$  TA addition experiments. Furthermore, modelling precipitation using experimentally determined  $\Omega_{Ar}$  and surface area dependant aragonite precipitation rates onto CaCO<sub>3</sub> mineral phases (Zhong and Mucci, 1989), suggests that once precipitation becomes analytically detectable, it should proceed very rapidly before levelling off (Figure A 5). Furthermore, while we expected CaCO<sub>3</sub> precipitation to stop at an  $\Omega_{Ar}$  ~1, we observed it to stop at  $\Omega_{Ar}$  of ~2. The presence of dissolved organic carbon could have been slowing down if not stopping CaCO<sub>3</sub> precipitation at an  $\Omega_{Ar}$  higher than 1 (Chave and Suess, 1970; Pan et al., 2021). We also observed that the bulk of precipitation occurred over a period of at least a week, after which an equilibration was reached with apparent differences between the different dissolving minerals (i.e., CaO, Ca(OH)<sub>2</sub> and quartz, although it is acknowledged that the experiments were not replicated).

Another explanation for CaCO<sub>3</sub> precipitation is heterogeneous precipitation on not yet dissolved CaO and Ca(OH)<sub>2</sub> particles (or other impurities), leading to CaCO<sub>3</sub> crystal formation and initiating runaway precipitation. The  $\Omega_{Ar}$  threshold for this process would depend on lattice compatibility of the mineral phases (Tang et al., 2020). For instance, CaCO<sub>3</sub> precipitation has been observed at any saturation state above 1 when introducing CaCO<sub>3</sub> seed particles. In contrast, Lioliou et al. (2007) did not report CaCO<sub>3</sub> precipitation onto quartz particles at an  $\Omega_{Ar}$  lower than 3.5, and in order to trigger CaCO<sub>3</sub> precipitation onto quartz particles,  $\Omega_{Ar}$  would need to be further increased. Here, we indeed observed CaCO<sub>3</sub> precipitation at an  $\Omega_{Ar}$  of ~9.2 (Figure 3). The reason for an initially slower but then more rapid precipitation could be a combination of exponentially increasing CaCO<sub>3</sub> surface area, as well as concomitantly increasing lattice compatibility (Lioliou et al., 2007; Pan et al., 2021). The filtration of TA enriched seawater supports this idea, since not yet dissolved mineral phases that could facilitate early nucleation are removed, preventing runaway CaCO<sub>3</sub> precipitation (Figure 3).

Needle-shaped aragonite precipitation onto quartz particles (Figure 5c and 5d) was ~~directly~~ observed by SEM  
405 imaging. EDX analyses identified the larger mineral to be rich in silicon, a key characteristic of quartz, and the needle-shaped  
particles composed of carbon, oxygen and calcium, indicative for  $\text{CaCO}_3$  (Chang et al., 2017; Ni and Ratner, 2008; Pan et al.,  
2021). In contrast, direct aragonite precipitation onto not yet dissolved  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$  in the  $+500 \mu\text{mol kg}^{-1}$  TA addition  
is difficult to prove as EDX analyses revealed the presence of Ca and O, ~~both present in~~ the mineral feedstocks and aragonite  
(Figure 5a and 5b). Finally, in some situations (Figure 5b), round crystals were also observed, suggesting the presence of  
410 vaterite (Chang et al., 2017). ~~However,~~ aragonite crystals represented the majority of  $\text{CaCO}_3$  observed by SEM.

### 4.3 Impacts of $\text{CaCO}_3$ precipitation on OAE potential

From an OAE perspective,  $\text{CaCO}_3$  precipitation is an important chemical reaction that needs to be avoided. During  
 $\text{CaCO}_3$  precipitation, dissolved  $[\text{CO}_3^{2-}]$  and  $\Omega_{\text{CaCO}_3}$  ~~are decreasing,~~ and  $[\text{CO}_2]$  ~~is increasing,~~ which reduces the ocean's uptake  
capacity for atmospheric  $\text{CO}_2$ , hence impacting OAE potential. Considering typical open ocean TA and DIC concentrations of  
415 2350 and  $2100 \mu\text{mol kg}^{-1}$  respectively, at a salinity of 35 and a temperature of  $19^\circ\text{C}$ , this water mass would have a  $\text{pCO}_2$  close  
to atmospheric equilibrium of  $416 \mu\text{atm}$ , a  $\text{pH}_T$  value (total scale) of 8.04, and an  $\Omega_{\text{Ar}}$  of 2.80. Without  $\text{CaCO}_3$  precipitation,  
an addition of  $500 \mu\text{mol kg}^{-1}$  TA would lower  $\text{pCO}_2$  to  $\sim 92 \mu\text{atm}$  and increase  $\text{pH}_T$  and  $\Omega_{\text{Ar}}$  to about 8.61 and 8.45, respectively.  
If fully re-equilibrated with the atmosphere, DIC would increase by about  $420 \mu\text{mol kg}^{-1}$ , leading to a  $\text{pH}_T$  and  $\Omega_{\text{Ar}}$  0.07 and  
1.10 higher than prior to the addition, ~~respectively~~ (Table 3). The resulting OAE efficiency would be 0.83 mole of atmospheric  
420  $\text{CO}_2$  absorbed per mole of TA, very similar to estimates by Köhler et al. (2010). Considering that  $\text{CaCO}_3$  is the source material  
for  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$ , and the fact that 2 moles of TA are produced per mole of mineral dissolution,  $\sim 0.7$  tonnes of  $\text{CO}_2$  could  
be captured per tonne of source material, **assuming  $\text{CO}_2$  capture during the calcination process**. At a global-scale, using all  
available ship capacity and assuming a slow discharge of 1.7 to 4.0 Gt of  $\text{Ca}(\text{OH})_2$  per year (Caserini et al., 2021), between  
1.2 and 2.8 Gt of  $\text{CO}_2$  per year could be absorbed by the ocean. Including direct coastal TA discharge at a constant addition of  
425  $\text{Ca}(\text{OH})_2$  at  $10 \text{ Gt year}^{-1}$  (Feng et al., 2016), we could expect to absorb an additional 7 Gt of  $\text{CO}_2$  per year. To put these model-  
derived numbers into perspective, **the global cement industry currently produces about 4.1 Gt of cement per year** (Statista,  
2021). Depending on whether hydraulic ( $4\text{CaO} \cdot \text{Al}_2\text{O}_3 \cdot \text{Fe}_2\text{O}_3$ ) or non-hydraulic ( $\text{Ca}(\text{OH})_2$ ) cement is being produced, and  
assuming a molar  $\text{Ca}^{2+}$  to  $\text{CO}_2$  sequestration potential of 1.6, up to 3.9 Gt of atmospheric  $\text{CO}_2$  could be captured per year. **This**  
**is on the order required to be built-up in the next 30 years**, based on the shared socioeconomic pathways RCP2.6 scenario that  
430 would keep global warming below the  $2^\circ\text{C}$  target (Huppmann et al., 2018).

~~However, these~~ numbers can only be obtained when dissolution is complete without  $\text{CaCO}_3$  precipitation. Hypothetically,  
**if as much  $\text{CaCO}_3$  precipitates as TA was added, only 1 instead of 1.6 moles of DIC can be absorbed per 2 moles of TA after**  
**equilibration with atmospheric  $\text{pCO}_2$**  (Table 3). This represents a decrease by nearly 40% in OAE potential. Similarly, runaway  
 $\text{CaCO}_3$  precipitation until an  $\Omega_{\text{Ar}}$  of 2.0, as observed here, decreases the OAE potential further by almost 90%. ~~Then,~~ only  
435  $\sim 0.11$  mole of DIC would be absorbed per mole of TA added (Table 3). Furthermore, secondary  $\text{CaCO}_3$  precipitation higher  
than TA addition will lead to  $\text{pH}_T$  and  $\Omega_{\text{CaCO}_3}$  levels lower than initial ones. For instance, runaway precipitation for a TA

addition of  $500 \mu\text{mol kg}^{-1}$  will see  $\text{pH}_T$  drop by about 0.1 from 8.04 to 7.93 and  $\Omega_{Ar}$  from 2.80 to 1.66, significantly enhancing ongoing ocean acidification (Table 3). Runaway  $\text{CaCO}_3$  precipitation for a TA addition of  $1000 \mu\text{mol kg}^{-1}$  (assumed to cease at an  $\Omega_{Ar}$  of 2 as observed here) would even see  $\Omega_{Ar}$  drop further, i.e., to below 1, upon  $\text{CO}_2$  re-equilibration with the atmosphere (Table 3). Under such conditions, aragonite would start to dissolve, impacting various ~~living beings, as it is an important biomineral for a variety of marine~~ organisms, e.g., sessile corals, benthic molluscs and planktonic pteropods (Riebesell et al., 2011; Zeebe and Wolf-Gladrow, 2001). In summary, runaway  $\text{CaCO}_3$  precipitation in OAE has to be avoided as ~~not only reducing~~  $\text{CO}_2$  uptake efficiency significantly but also ~~capable of enhancing~~ ocean acidification. Keeping track of OAE efficiency from changes in TA concentrations can be challenging as  $\text{CaCO}_3$  precipitation can be underestimated as described earlier, requiring new and clever monitoring strategies.

#### 4.4 Avoiding $\text{CaCO}_3$ precipitation by dilution and other TA addition strategies

An important aspect when it comes to avoiding  $\text{CaCO}_3$  precipitation is the dilution that would occur in the wake of ships releasing TA in the ocean, or by natural mixing of TA-enriched water with surrounding seawater (Caserini et al., 2021; Feng et al., 2017; Mongin et al., 2021). In our experiments, a 1:1 dilution could seemingly ~~stop~~  $\text{CaCO}_3$  precipitation in seawater, even if performed only after one week for the  $+500 \mu\text{mol kg}^{-1}$  TA addition. At a first glance, this comes at a surprise as precipitation nuclei would only be diluted by half, hence reducing surface area and precipitation rates by a factor of 2. However, as  $\Omega_{Ar}$  is significantly reduced simultaneously, precipitation rates are further reduced by a factor of 10 (see Figure A 4). Hence, overall precipitation would see a reduction by a factor of 20. This should slow down ~~continuing~~ precipitation ~~initially~~, if on  $\text{CaCO}_3$  particles, but not completely inhibit it (Zhong and Mucci, 1989). A possible explanation could be that dilution ~~would have lowered~~  $\Omega_{Ar}$  below the critical threshold ~~for overcoming~~ lattice mismatch, as most of the aragonite precipitation appears to be **on the original seed mineral itself** rather than on the newly formed aragonite (compare Figure 5c and 5d).

Overall,  $\text{CaCO}_3$  precipitation could be avoided if the TA+ $500 \mu\text{mol kg}^{-1}$  enriched seawater is diluted 1:1, reaching an  $\Omega_{Ar}$  of  $\sim 5.0$ . The quicker dilution takes place, the less  $\text{CaCO}_3$  would precipitate prior. Similar results were found for a TA addition of  $+2000 \mu\text{mol kg}^{-1}$ , i.e., the ability to stop precipitation at an  $\Omega_{Ar}$  of  $\sim 5.0$ , after a 1:7 dilution. However, only the 10 minutes and 1 hour dilutions seem to be suitable in an OAE context, as much ~~more rapidly occurring~~ aragonite precipitation at a higher initial  $\Omega_{Ar}$  of about 16.7 would significantly reduce the  $\text{CO}_2$  uptake efficiency. Furthermore, the difficulty to monitor precipitation from simple TA measurements (as described above) would also mean that quantification of  $\text{CO}_2$  removal is not straight-forward. Hence, in order to assign carbon credits, TA additions have to be done in a way that rule out or at least minimise secondary  $\text{CaCO}_3$  precipitation. This is true for any type of TA addition, and is not specific to quick and hydrated lime.

Adding TA from land, as modelled by Feng et al. (2017), shows that ~~the~~ more TA is added, the higher coastal  $\Omega_{Ar}$  would be. By staying clearly below the  $\Omega_{Ar}$  threshold identified here, i.e., limiting coastal  $\Omega_{Ar}$  to only 3.2, **up to  $\sim 550$  Gt of carbon in the form of  $\text{CO}_2$  could be removed from the atmosphere by 2100, corresponding to a reduction by about 260 ppm** (Feng et al., 2017). The critical  $\Omega_{Ar}$  threshold beyond which secondary  $\text{CaCO}_3$  precipitation would be ~~observed~~ could be higher for other

470 **minerals**, theoretically allowing for higher TA additions. However, it has to be kept in mind that in waters with high sediment  
load, often found in coastal settings,  $\text{CaCO}_3$  could precipitate onto other mineral particles than those added to increase TA.  
This has been observed in river plumes (Wurgaft et al., 2021), on the Bahama Banks ~~by resuspended sediments~~ (Bustos-  
Serrano et al., 2009) and in the Red Sea following flash flood deposition of resuspended sediments and particles (Wurgaft et  
al., 2016). Hence, even with minerals **potentially** allowing for higher TA additions, an  $\Omega_{\text{Ar}}$  threshold of 5 might be safer to  
475 adopt. ~~However, at~~ atmospheric  $\text{CO}_2$  removal could be increased if TA would also be added to the open ocean, e.g., on ships of  
opportunity. Here, additions could be much higher as ship movement and rapid mixing within its wake would significantly  
dilute added TA (Caserini et al., 2021; Köhler et al., 2013) as opposed to coastal point sources.

Finally, another option to increase atmospheric  $\text{CO}_2$  uptake would be to not add minerals to seawater directly, but to keep  
the seawater equilibrated with air or  $\text{CO}_2$  enriched flue gases, during mineral dissolution. Firstly, this would allow reaching an  
480  $\Omega_{\text{Ar}}$  of 5 as opposed to 3.3 in the  $+250 \mu\text{mol kg}^{-1}$  TA scenario (Table 3), when equilibration occurs after instead of during the  
dissolution process. ~~And secondly~~, when reaching an  $\Omega_{\text{Ar}}$  of 5 with  $\text{CO}_2$  equilibration, nearly 1000 instead of  $250 \mu\text{mol kg}^{-1}$  of  
TA could be added, allowing for almost 4 times the amount of atmospheric  $\text{CO}_2$  to be removed (this number is highly sensitive  
to temperature, and ranges between  $\sim 3$  and  $\sim 6$  between 30 and  $5^\circ\text{C}$ ). However, this represent an extra step, which appears to  
be far more time and cost consuming than a simple mineral addition. It has also to be kept in mind that for the same  $\Omega_{\text{Ar}}$   
485 threshold, the amount of TA that can be added will increase ~~with~~ lower temperature, as ~~of higher~~  $\text{CO}_2$  solubility and hence  
~~naturally lower~~  $\Omega_{\text{Ar}}$  in colder waters. Based on our  $\Omega_{\text{Ar}}$  threshold of 5, at a salinity of 35 and at  $5^\circ\text{C}$ , about three times as much  
TA can be dissolved ~~as opposed to a temperature of~~  $30^\circ\text{C}$ .

## 5 Conclusions

Ocean alkalinity enhancement is a negative emission technology with relatively large potential for atmospheric  $\text{CO}_2$   
490 removal (Caserini et al., 2021; Feng et al., 2016; Köhler et al., 2010). In order to maximise carbon dioxide ( $\text{CO}_2$ ) uptake  
efficiency, secondary calcium carbonate ( $\text{CaCO}_3$ ) precipitation has to be avoided. Here, we show that an increase of total  
alkalinity (TA) by  $500 \mu\text{mol kg}^{-1}$  led to aragonite precipitation, reducing the  $\text{CO}_2$  uptake potential from about 0.8 moles per  
mole of alkalinity added to less than 0.2 moles. Precipitation most likely occurred onto the  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$  mineral phases  
prior to their full dissolution. In contrast, an addition of  $250 \mu\text{mol kg}^{-1}$  of TA did not result in  $\text{CaCO}_3$  precipitation, suggesting  
495 that an aragonite saturation state ( $\Omega_{\text{Ar}}$ ) of about 5 is a safe limit. This is probably also the case for other minerals with even  
lower lattice compatibility for  $\text{CaCO}_3$ , because in coastal settings,  $\text{CaCO}_3$  could precipitate onto naturally present mineral  
phases, such as resuspended sediments. Safely increasing the amount of TA that could be added to the ocean could be achieved  
by allowing for major mixing and dilution of enriched seawater by coastal tides or in the wake of ships, equilibrating the  
seawater to atmospheric  $\text{CO}_2$  levels prior to the addition during mineral dissolution, and/or targeting low rather than high  
500 temperature regions.



### **Data availability**

Data will be made available on a publicly available repository upon final publication.

### **Author contributions**

505 CAM and KGS designed the initial experiments. All co-authors contributed to the initial data analysis and designing of follow-up experiments. CAM performed most of the sampling, and the data analyses with the help of KGS. CAM wrote the paper with KGS, with inputs from ~~their respective fields of expertise by~~ all co-authors.

### **Competing interests**

The authors declare that they have no conflict of interest.

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**Table 1: Summary of experimental conditions. Please note that for comparability, more TA was added in the liquid than the sieved approaches to match the theoretical increases in calcium carbonate saturation state (see Methods section for details).**

TA Agent	TA target ( $\mu\text{mol kg}^{-1}$ )	Comments	Amount added in mg (or mL*)	Amount of natural seawater in kg	mg $\text{kg}^{-1}$ (or mL $\text{kg}^{-1}$ *)	Theoretical TA addition ( $\mu\text{mol kg}^{-1}$ )	Recorded TA addition ( $\mu\text{mol kg}^{-1}$ )	Experiment duration	Additional samples apart from TA and DIC
<b>Sieved calcium minerals experiments</b>									
CaO	250	Sieved in	15.50	2015.90	7.69	274.21	216.49	47 days	N/A
CaO	500	Sieved in	30.60	2004.50	15.27	544.42	410.70	47 days	TPC, POC and SEM samples
Ca(OH) <sub>2</sub>	250	Sieved in	19.90	2001.90	9.94	268.34	221.96	28 days	N/A
Ca(OH) <sub>2</sub>	500	Sieved in	37.40	2004.20	18.66	503.73	440.19	42 days	TPC, POC and SEM samples
<b>Na<sub>2</sub>CO<sub>3</sub>, particles and filtration experiments</b>									
Na <sub>2</sub> CO <sub>3</sub>	1050	1M Na <sub>2</sub> CO <sub>3</sub> solution	1.05*	2000.60	0.52	1050.32	1057.41	42 days	N/A
Na <sub>2</sub> CO <sub>3</sub>	1050	1M Na <sub>2</sub> CO <sub>3</sub> solution, plus quartz powder after 2 days	1.05*	2000.30	0.5	1050.16	1073.92	48 days	TPC, POC and SEM samples
Ca(OH) <sub>2</sub>	500	Sieved in, filtered after 4 hours	39.30	2004.30	19.61	529.30	470.79	48 days	N/A
<b>Dilution experiments</b>									
Ca(OH) <sub>2</sub>	500	1:1 dilution after 10min, 1 hour, 1 day and 1 week	101.60	5132.50	19.80	534.36	452.65	14 days	TPC, POC and SEM samples
Ca(OH) <sub>2</sub>	2000	1:7 dilution after 10min, 1 hour, 1 day and 1 week	155.90	2003.80	77.80	2100.21	724.04	48 days	TPC, POC and SEM samples

**Table 2: Comparison between the estimated PIC based on half the TA change between the theoretical maximum TA increase upon full dissolution of the alkaline material added and the measured TA at the end of the experiment (Table 1), the estimated PIC based on half the TA changes between the measured maximum TA increase and the measured TA at the end of the experiment, and the measured PIC from the particulate carbon analysis.**

<b>Experiment</b>	<b>PIC <math>\Delta TA_{\text{Theo}}</math> (<math>\mu\text{mol kg}^{-1}</math>)</b>	<b>PIC <math>\Delta TA</math> (<math>\mu\text{mol kg}^{-1}</math>)</b>	<b>Measured PIC (<math>\mu\text{mol kg}^{-1}</math>)</b>
500 TA – CaO	543.24	476.38	491.82 $\pm$ 39.18
500 TA – Ca(OH) <sub>2</sub>	462.28	430.51	550.87 $\pm$ 71.32
1050 TA – 1M Na <sub>2</sub> CO <sub>3</sub> + Quartz Particles	627.20	639.07	397.37 $\pm$ 24.03
500 TA – Ca(OH) <sub>2</sub> Dilution	107.05	66.20	89.51 $\pm$ 4.27
2000 TA – Ca(OH) <sub>2</sub> Dilution	1718.83	1030.74	1331.48 $\pm$ 50.73

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Table 3: Simulations of the changes in TA, DIC,  $\Omega_{Ar}$ ,  $pCO_2$  and  $pH_T$  (total scale) after TA increases of 250, 500 and 1000  $\mu\text{mol kg}^{-1}$ , assuming complete mineral dissolution without precipitation, a complete dissolution followed by as much  $CaCO_3$  precipitated as the amount of TA added, and a complete dissolution followed by  $CaCO_3$  precipitation until reaching an  $\Omega_{Ar}$  of 2.0, before  $CO_2$  re-equilibration to initial  $pCO_2$ . For each scenario, the amount of moles of  $CO_2$  absorbed per moles of TA added has been calculated for comparison. The 500  $\mu\text{mol kg}^{-1}$  TA addition simulation is shown in Figure A 3, Appendix. \*Note: the value for  $\Omega_{Ar}$  is rounded to 1.00 but calculated at 0.997.

	Starting Conditions (salinity = 35 19 °C)	TA +250 $\mu\text{mol kg}^{-1}$ No $CaCO_3$ precipitation	TA +500 $\mu\text{mol kg}^{-1}$		TA +1000 $\mu\text{mol kg}^{-1}$		
			No $CaCO_3$ Prec. = TA added	$CaCO_3$ Prec. until $\Omega_{Ar}$ of 2	No $CaCO_3$ Prec. = TA added	$CaCO_3$ Prec. until $\Omega_{Ar}$ of 2	
TA ( $\mu\text{mol kg}^{-1}$ )	2350	2600	2850	2350	3350	2350	1320
DIC ( $\mu\text{mol kg}^{-1}$ )	2100	2100	2100	1850	2100	1600	1085
$\Omega_{Ar}$	2.80	5.53	8.45	5.34	14.57	7.89	2.00
$pCO_2$ ( $\mu\text{atm}$ )	416.2	175.1	91.5	135.6	29.6	48.2	144.81
$pH_T$	8.04	8.38	8.61	8.42	8.97	8.73	8.20
After re-equilibration, i.e., $pCO_2 \sim 416 \mu\text{atm}$							
Final TA ( $\mu\text{mol kg}^{-1}$ )	2350	2600	2850	2350	3350	2350	1320
Final DIC ( $\mu\text{mol kg}^{-1}$ )	2100	2309	2517	2100	2926.5	2100	1216
Final $\Omega_{Ar}$	2.80	3.34	3.90	2.80	5.14	2.80	1.00*
Final $pH_T$	8.04	8.08	8.11	8.04	8.17	8.04	7.82
$CO_2$ uptake (mole/mole TA)	NA	0.84	0.83	0.50	0.83	0.50	0.13

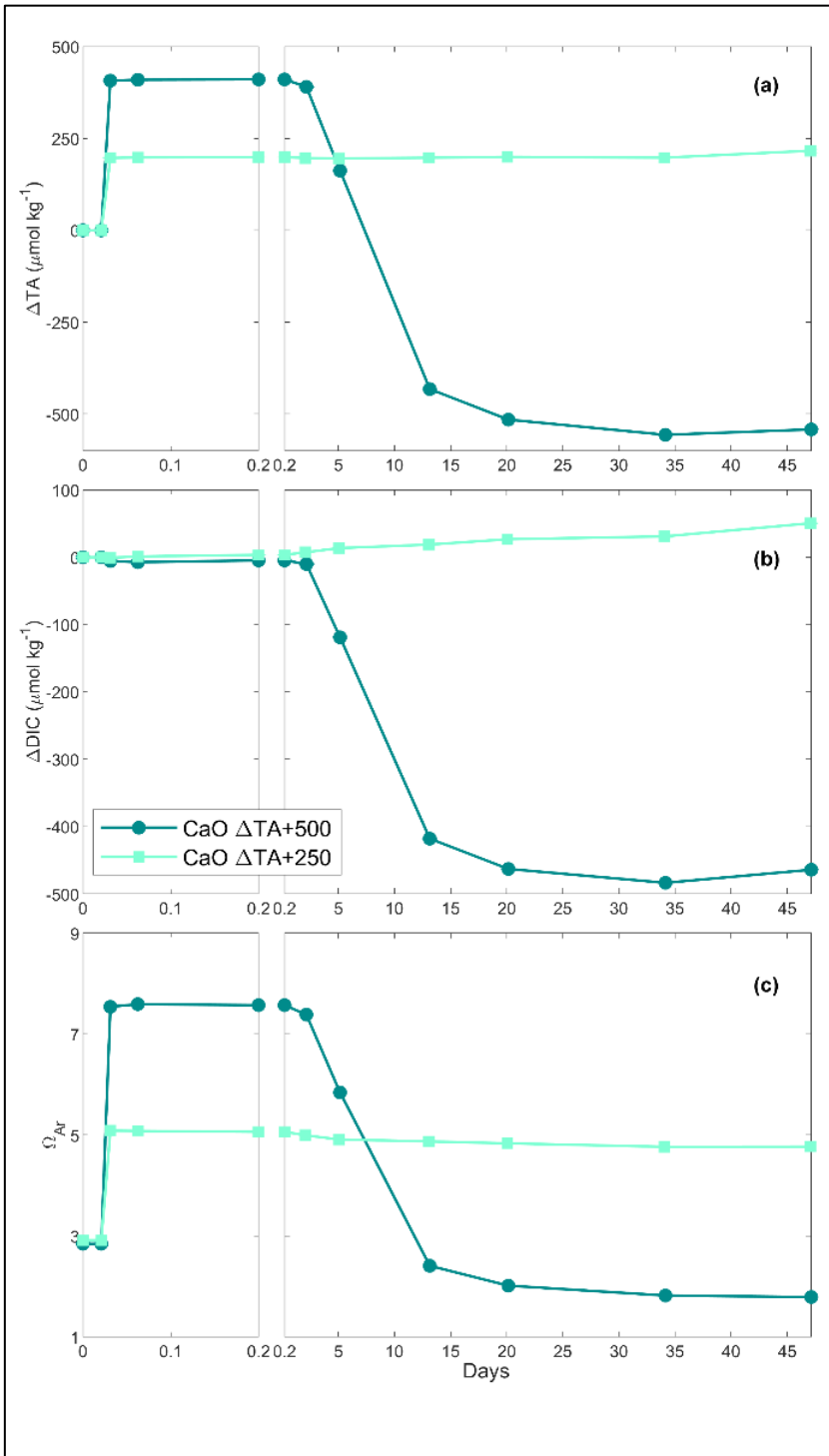


Figure 1: Changes in TA (a), DIC (b) and  $\Omega_{Ar}$  (c) over time following two CaO additions.



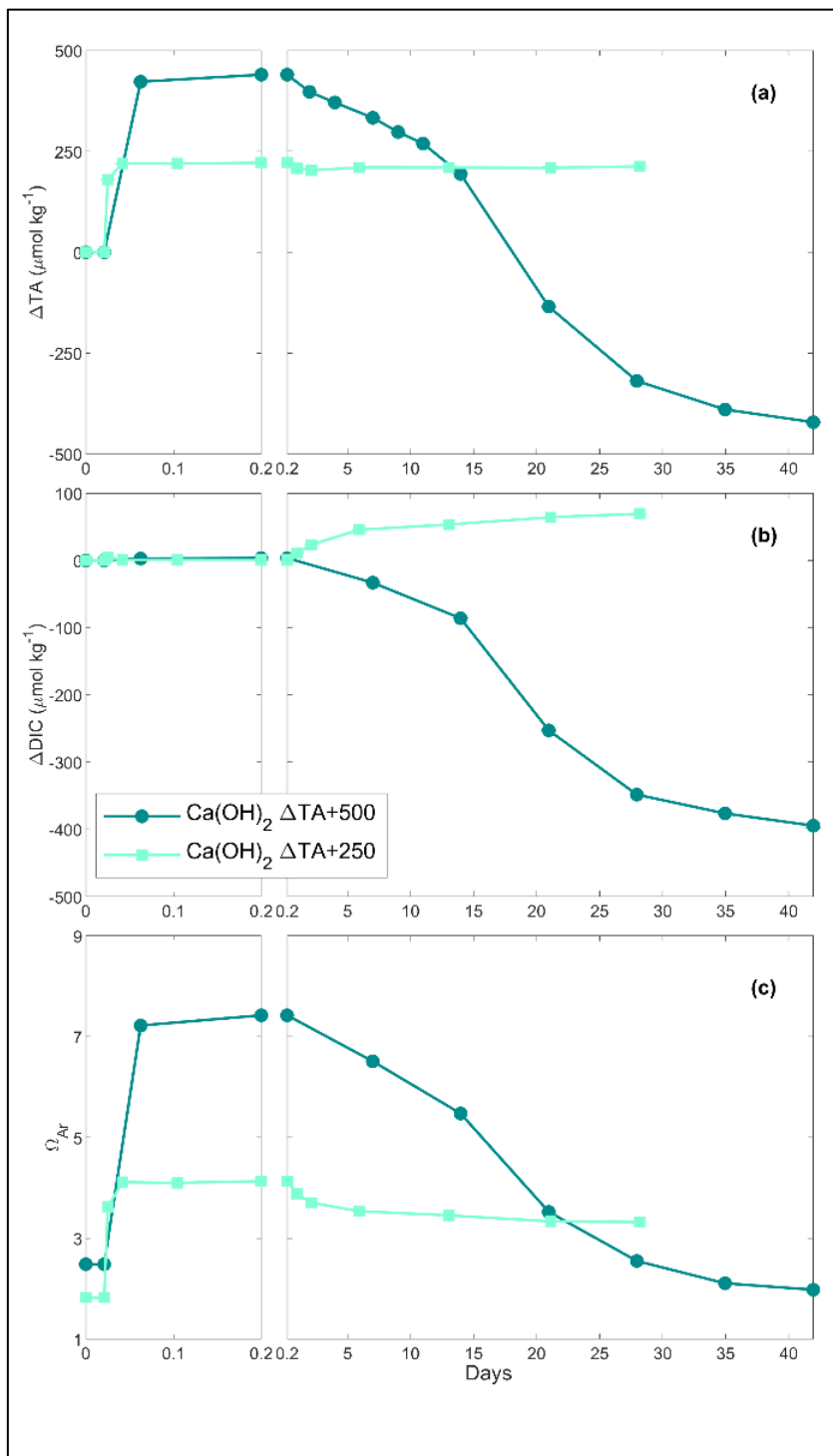


Figure 2: Changes in TA (a), DIC (b) and  $\Omega_{Ar}$  (c) of the samples over time following two  $\text{Ca}(\text{OH})_2$  additions.

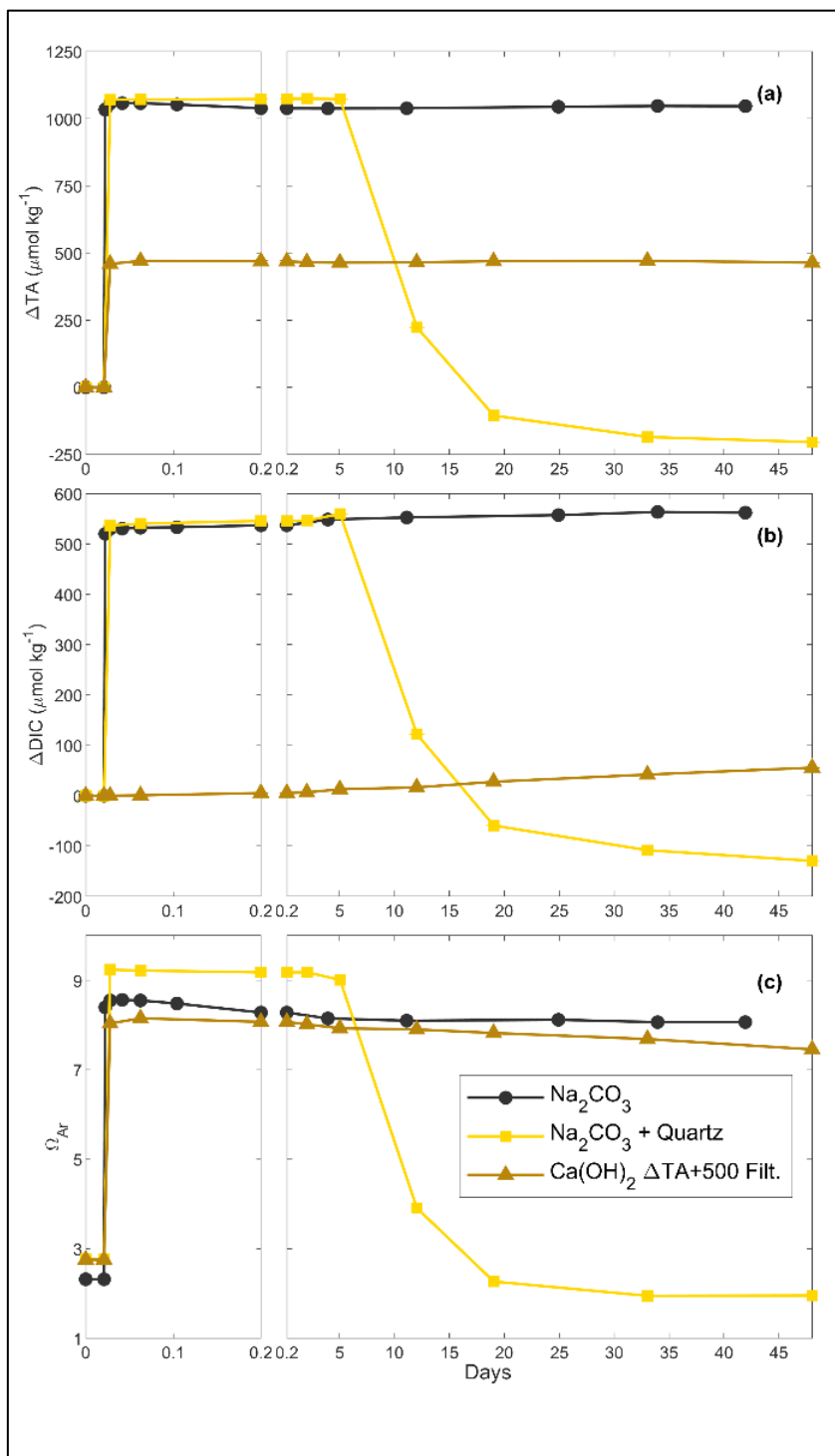
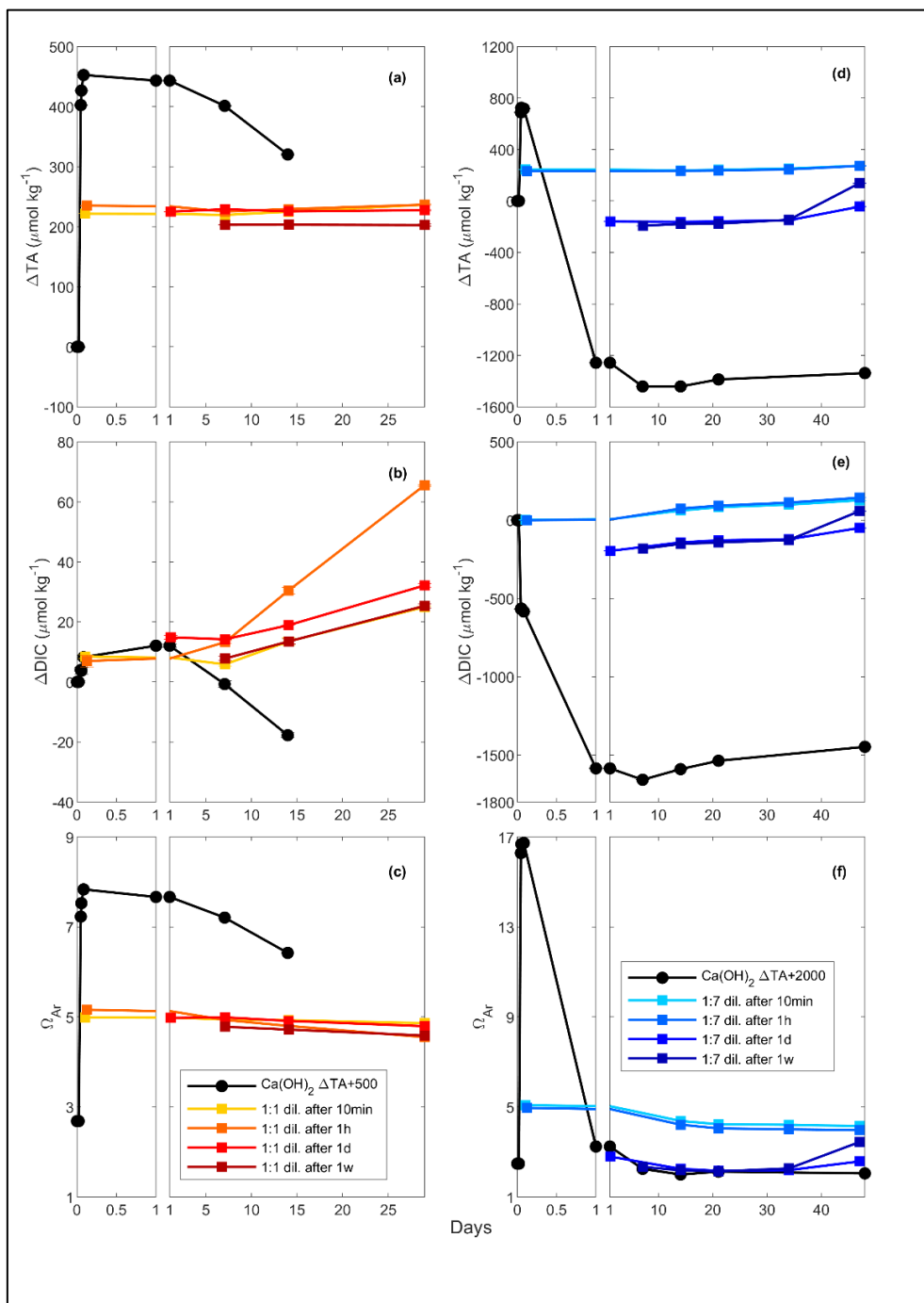
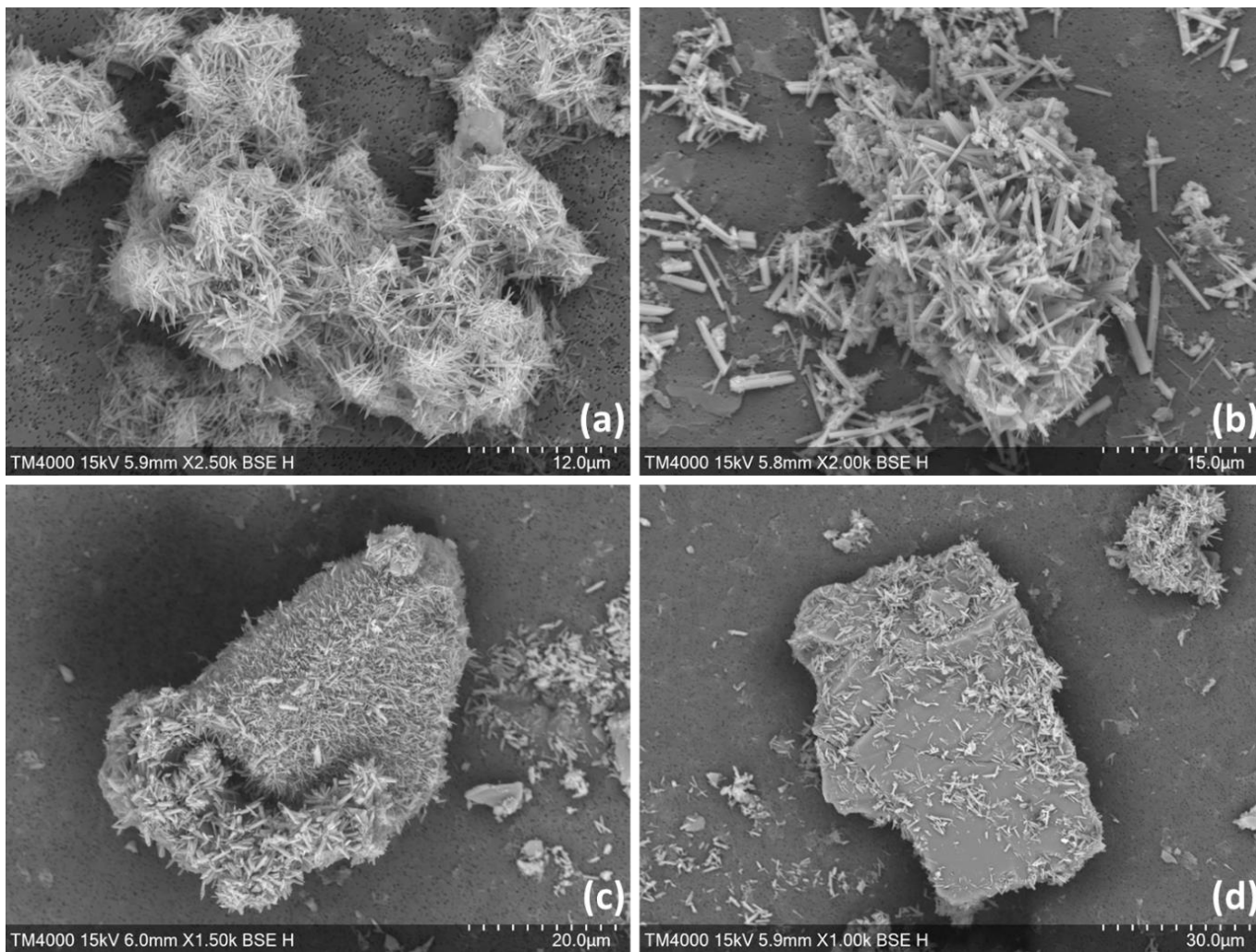


Figure 3: Changes in TA (a), DIC (b) and  $\Omega_{Ar}$  (c) over time following additions of  $\text{Na}_2\text{CO}_3$ ,  $\text{Na}_2\text{CO}_3$  plus quartz particles and  $\text{Ca(OH)}_2$  followed by a filtration step (see Methods for details).



680 **Figure 4: Changes in TA (a and d), DIC (b and e) and  $\Omega_{Ar}$  (c and f) following a TA addition of 500 and 2000  $\mu\text{mol kg}^{-1}$  respectively, by  $\text{Ca(OH)}_2$  (black line), as well as following a 1:1 dilution or the 500  $\mu\text{mol kg}^{-1}$  TA addition (red and yellow lines) and a 1:7 dilution for the 2000  $\mu\text{mol kg}^{-1}$  TA addition (blue lines). The dilutions were performed after 10 minutes, 1 hour, 1 day and 1 week and earlier dilutions are represented by lighter colours.**



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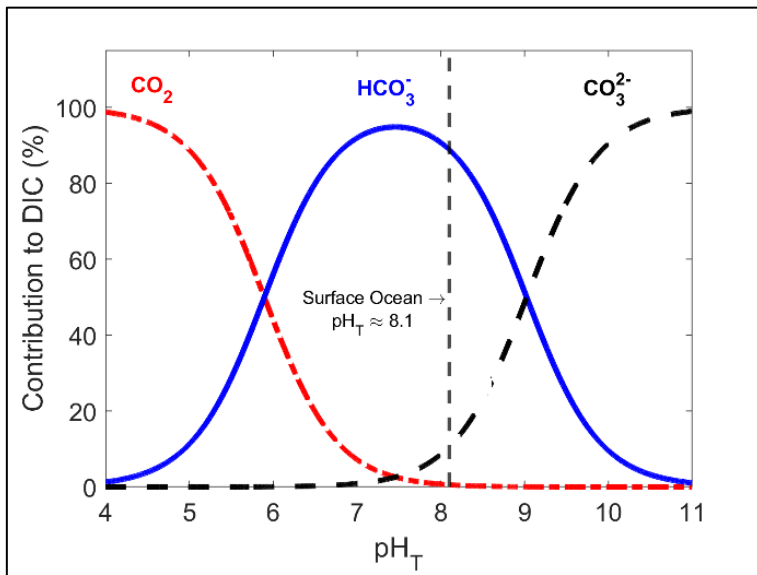
**Figure 5: SEM images from experiments with an increase in TA of  $\sim 500 \mu\text{mol kg}^{-1}$  by CaO (a),  $\text{Ca}(\text{OH})_2$  (b) and with a TA increase of  $\sim 1050 \mu\text{mol kg}^{-1}$  by 1M  $\text{Na}_2\text{CO}_3$ , followed by quartz particles addition ((c) and (d)).**

Table A 1: Seawater salinity in each experiment, and phosphate concentrations in one of the batches (\*).

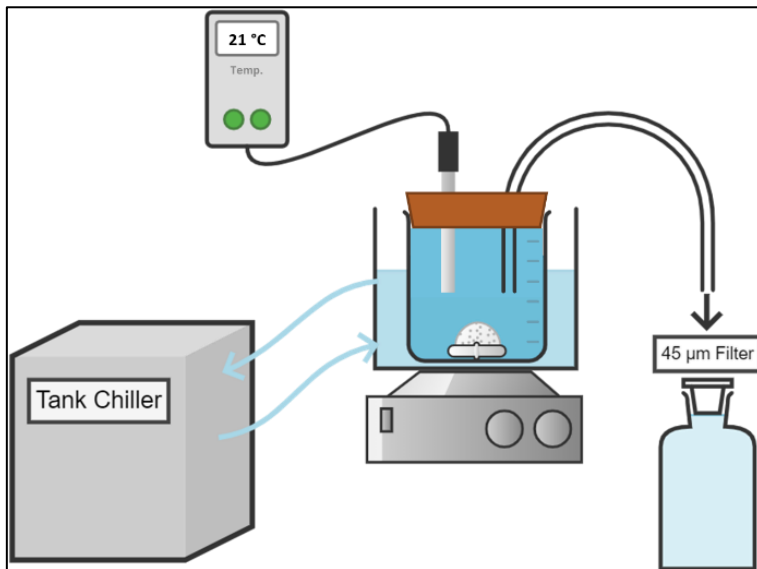
Alkaline mineral	TA increase (in $\mu\text{mol kg}^{-1}$ )	Experiment details	Seawater salinity	Phosphate (in $\mu\text{mol kg}^{-1}$ )*
CaO	250	N/A	36.52	Not measured
	500	N/A	36.52	Not measured
Ca(OH) <sub>2</sub>	250	N/A	36.91	Not measured
	500	N/A	36.91	Not measured
	500	For dilutions	35.46	Not measured
	500	For filtration	36.52	Not measured
	2000	For dilution	36.74	0.32 $\pm$ 0.03
	1050	N/A	36.91	Not measured
Na <sub>2</sub> CO <sub>3</sub>	1050	With quartz particles	36.52	Not measured

695 Table A 2: Main chemical composition of the CaO and Ca(OH)<sub>2</sub> feedstocks used for the TA increase experiments determined by ICPMS analysis.

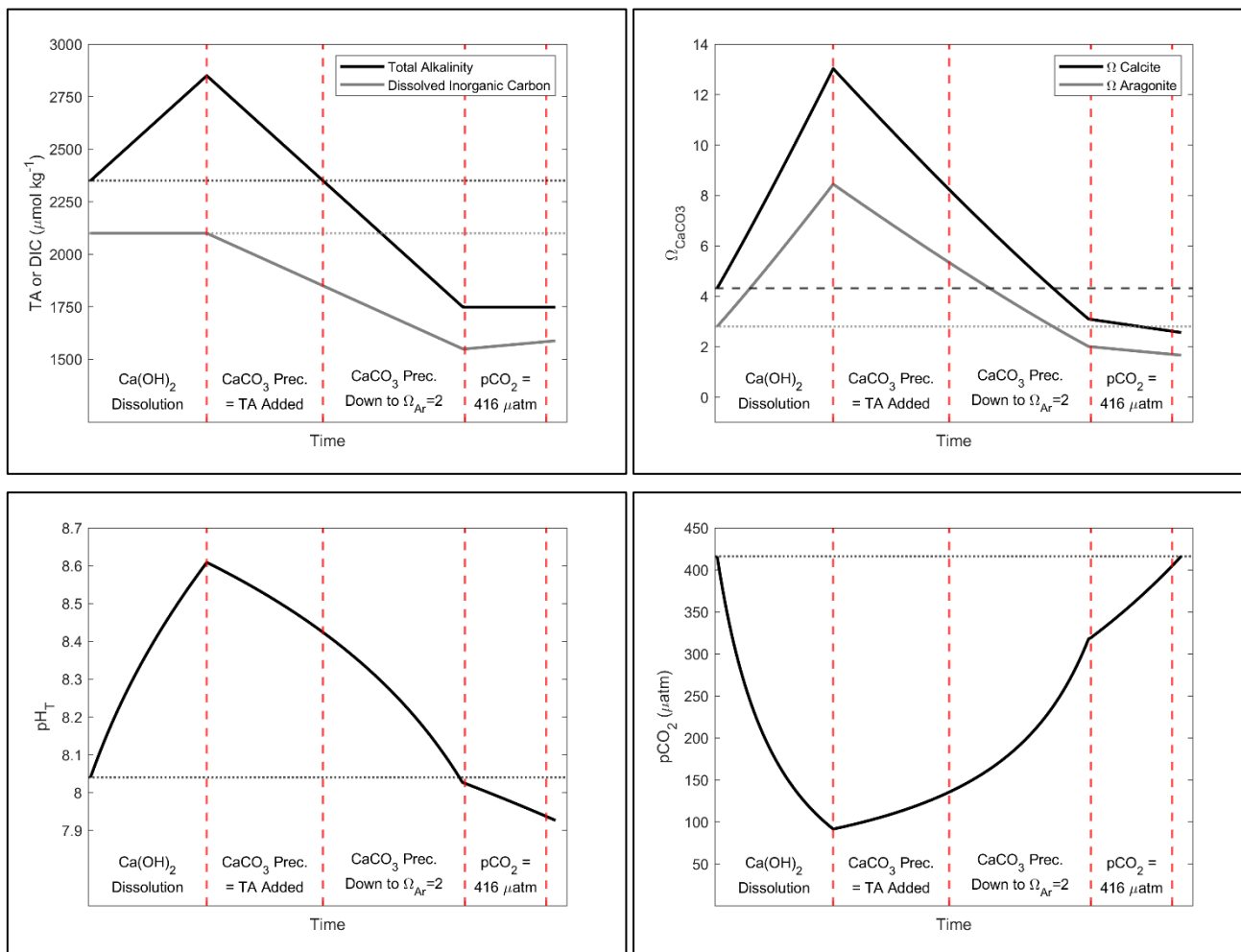
CaO Powder			Ca(OH) <sub>2</sub> Powder		
Element	mg g <sup>-1</sup>	St. Dev.	Element	mg g <sup>-1</sup>	St. Dev.
Calcium	545.15	70.92	Calcium	529.79	117.30
Magnesium	2.10	0.23	Magnesium	6.87	1.98
Silicon	2.02	1.79	Silicon	2.70	1.12
Aluminium	0.50	0.19	Aluminium	1.98	0.77
Iron	0.32	0.10	Iron	0.91	0.34
Manganese	0.11	0.01	Potassium	0.43	0.23
Potassium	0.03	0.00	Titanium	0.07	0.03
Phosphorus	0.02	0.02	Manganese	0.05	0.01
Titanium	0.02	0.01	Phosphorus	0.04	0.01
Chromium	0.01	0.01	Bromine	0.03	0.01



700 **Figure A 1: Relative contribution of dissolved CO<sub>2</sub>, HCO<sub>3</sub><sup>-</sup> and CO<sub>3</sub><sup>2-</sup> to total dissolved inorganic carbon in seawater as a function of pH<sub>T</sub> (total scale), also known as Bjerrum plot (based on the carbonic acid equilibrium constant from Mehrbach et al. (1973) and refitted by Dickson and Millero (1987)), at 25 °C and salinity of 35, with the current surface ocean pH average represented by the dashed line (pH<sub>T</sub> ~8.1).**



705 **Figure A 2: Conceptual diagram of the experimental setup used for the dissolution of alkaline minerals**



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**Figure A 3: Simulation of the changes in TA, DIC,  $\Omega_{\text{Ca}}$ ,  $\Omega_{\text{Ar}}$ ,  $\text{pCO}_2$  and  $\text{pH}_T$  after addition of  $500 \mu\text{mol kg}^{-1}$  of alkalinity. Four important steps are presented. First, assuming the complete  $\text{Ca}(\text{OH})_2$  dissolution without  $\text{CaCO}_3$  precipitation, second, assuming as much  $\text{CaCO}_3$  precipitation as the amount of TA added, third, assuming  $\text{CaCO}_3$  precipitation happening until reaching an  $\Omega_{\text{Ar}}$  of 2, and fourth,  $\text{CO}_2$  uptake until equilibrium is reached between atmosphere and seawater at a  $\text{pCO}_2$  of  $\sim 416 \mu\text{atm}$ .**

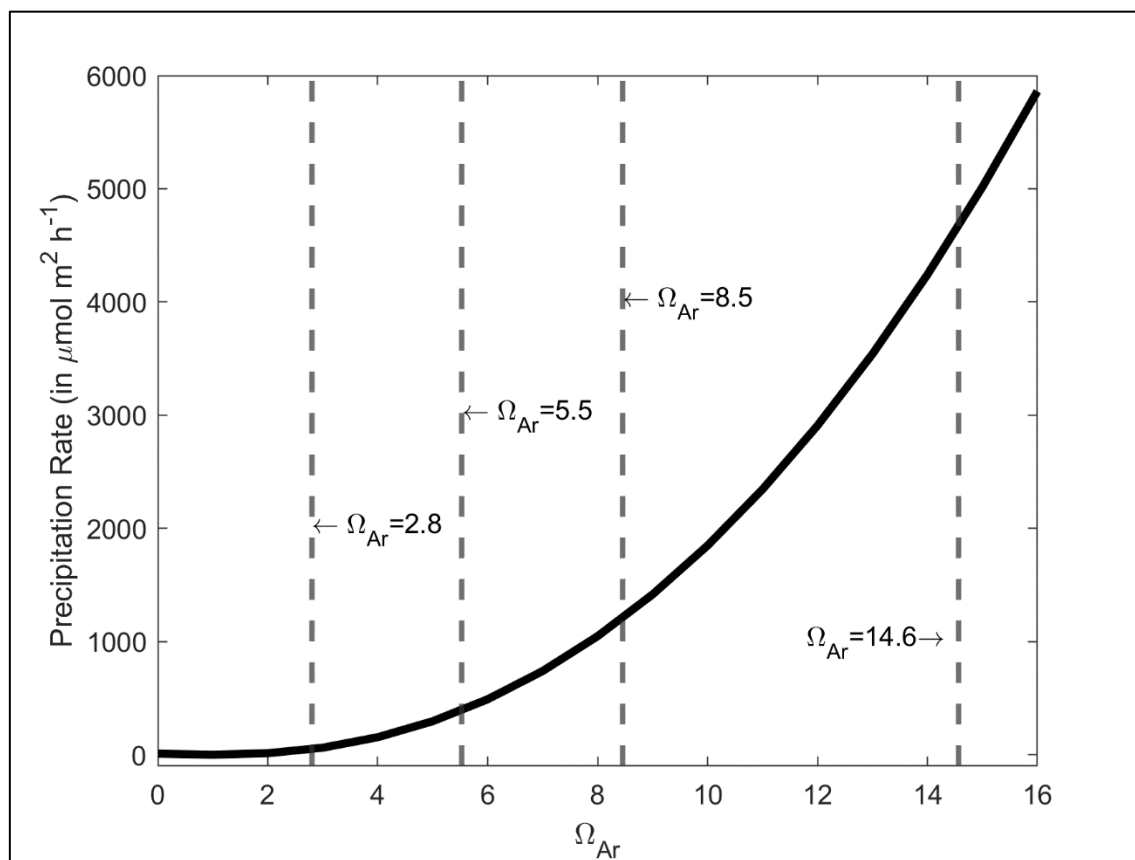


Figure A 4:  $\text{CaCO}_3$  precipitation rate onto aragonite seed crystals in  $\mu\text{mol m}^{-2} \text{h}^{-1}$  as a function of  $\Omega_{Ar}$ , based on the measurements of Zhong and Mucci (1989) at  $25^\circ\text{C}$  and for a salinity of 35. The  $\Omega_{Ar}$  values for the starting conditions, and following a +250, +500 and +1000  $\mu\text{mol kg}^{-1}$  TA increase are presented by the grey dashed lines, i.e., 2.8, 5.5, 8.5 and 14.6 respectively.



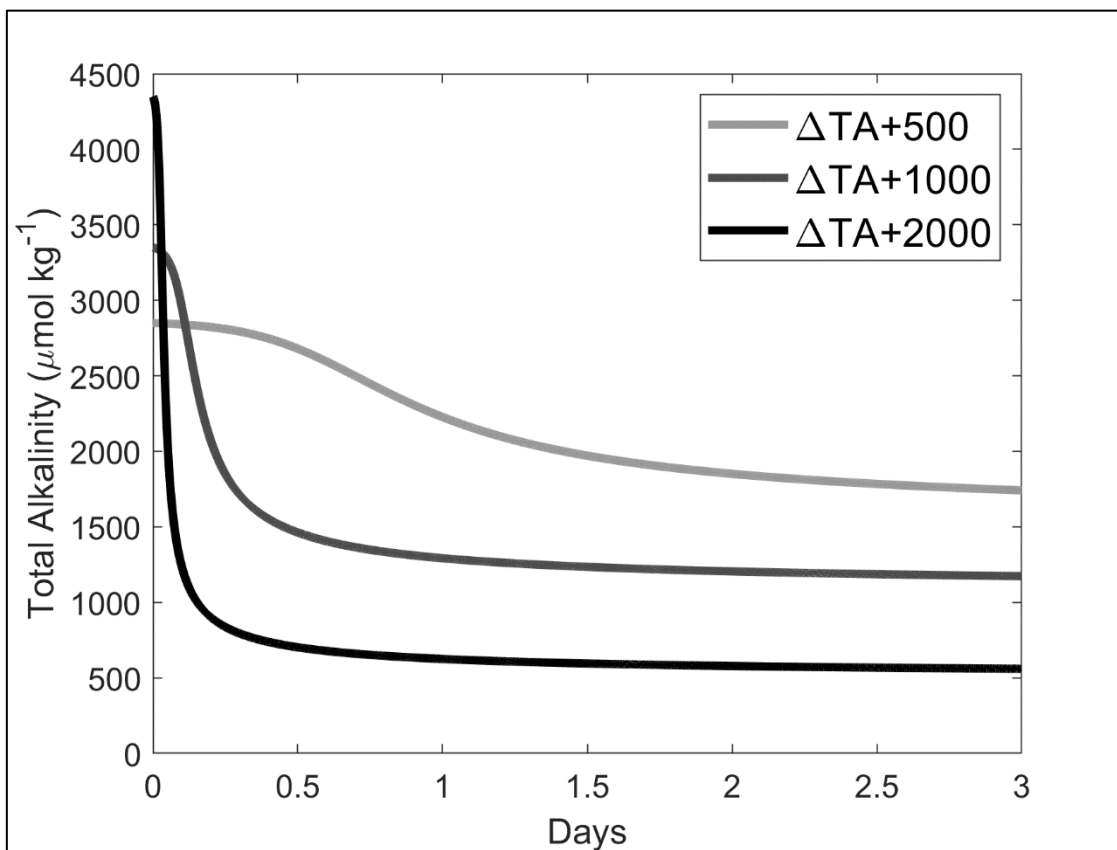


Figure A 5: Simulations of TA loss due to aragonite precipitation after a TA addition of 500, 1000 and 2000  $\mu\text{mol kg}^{-1}$ , based on  $\Omega_{\text{Ar}}$  and surface area dependant precipitation rates shown in Figure A 4, assuming the initial presence of 2% of  $\text{CaCO}_3$  in our samples, i.e.,  $\sim 0.37$ ,  $\sim 0.74$  and  $\sim 1.48 \text{ mg kg}^{-1}$  for a  $\Delta\text{TA}+500$ ,  $\Delta\text{TA}+1000$  and  $\Delta\text{TA}+2000 \mu\text{mol kg}^{-1}$ , respectively.  $\text{CaCO}_3$  mass was converted to a surface area as described in Zhong and Mucci (1989). The starting conditioned were  $\text{TA} = 2300 \mu\text{mol kg}^{-1}$ ,  $\text{DIC} = 2100 \mu\text{mol kg}^{-1}$ , salinity = 35 and temperature = 21 °C.

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